

Master's Thesis

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Air Turbine Rotational Speed Control of Oscillating-Water-Column Wave Energy Converters

DISSERTATION

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Preamble

The Coronavirus disease 2019 pandemic occurred simultaneously with the development of the present work and led to the closure of all testing facilities in the faculty where this work was originally set to take place: Instituto Superior Técnico, located in Lisbon, Portugal. The dissertation's planning initially predicted the experimental testing of an oscillating-water-column wave energy converter model in the faculty's wave tank. Due to its closure, the dissertation's planning had to be altered: the chosen alternative was to develop a project in the same scientific field, but focused on numerical simulations. The initially planned experiments are described in annex [A](#).

Abstract

The air turbine rotational speed control of oscillating-water-column wave energy converters is addressed. A wave energy converter is a device which is able to extract energy from the incident waves. In an oscillating-water-column, the predominant wave energy converter design, an air turbine is driven by the compression and decompression of air inside a chamber, originated by the motion of incident waves.

Interactions between the incident waves and an oscillating-water-column wave energy converter are studied under the uniform pressure model and linear wave theory. In the uniform pressure model, the radiation flow rate, i.e., the flow rate of air caused solely by the air pressure oscillation inside the chamber, is a strongly non-linear effect. Its analytical calculation represents an extremely demanding computational task and, therefore, it must be modelled through a faster alternative method: Prony's method.

A techno-economic comparative analysis is performed between the self-rectifying Wells turbine, traditionally utilized in oscillating-water-column wave energy converters, and the novel self-rectifying bi-radial impulse turbine. The comparative work is carried out for the case study of the Pico wave power plant: a fixed structure oscillating-water-column wave energy converter which represents one of the largest wave energy technology research and development hubs ever conceived.

The technical and economic results obtained for the case study plant serve as a general representation of the current wave energy technology framework. More specifically, they do so regarding the fixed structure oscillating-water-column, one of the most currently developed wave energy converter designs.

The present work's fundamental purpose is to develop the numerical model of the Pico wave power plant. This work also encompasses several additional objectives, being the most relevant:

- Validation of the radiation flow rate's modelling through Prony's method.
- Implementation of air turbine rotational speed control in an oscillating-water-column wave energy converter operating with the Wells and bi-radial turbines and comparison of the obtained results.
- Turbine diameter optimization for electrical energy production maximization and profit maximization under various potential economic scenarios.

The selected radiation flow rate model, acquired through Prony's method, was satisfactory in terms of accuracy and computational speed. It demonstrated very acceptable error metrics for nearly all wave frequencies encountered in real environment conditions.

In an oscillating-water-column wave energy converter under real environment conditions, it was experimentally verified that the bi-radial turbine, partially due to its lower rotational speed, demonstrates a superior energy extraction relatively to the Wells turbine. The energy extraction of the bi-radial turbine was also found to be strongly constrained by the rated power of the coupled electrical generator.

Finally, the turbine diameter optimization results for profit maximization indicate that wave energy technology is not yet prepared for full-scale implementation, unless financial support is readily made available. Nevertheless, the almost positive return on investment for some of the potential economic scenarios tested and the technology's operational profitability, verified for all cases, are extremely encouraging.

Currently, the high construction cost and low electricity selling price are two key economic barriers to further development of wave energy technology. The solution to these barriers may respectively be the incorporation of oscillating-water-column wave energy converters in a breakwater (an alternative already proposed by several authors) and the implementation of favorable governmental policies regarding wave energy technology, such as tax benefits or public fixed subsidies for the electricity selling price.

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List of Acronyms

WEC	Wave Energy Converter
PTO	Power Take-Off
R&D	Research and Development
OWC	Oscillating-Water-Column
O&M	Operation and Management
WRIG	Wound Rotor Induction Generator

List of Symbols

Romans

A	regulation curve coefficient for the Wells-adapted control law [W/s]
A_w	wave amplitude [m]
$a_{\text{bep_ref}}$	reference rotational speed control parameter at the best efficiency point [$\text{W}\cdot\text{s}^3$]
B_{elec}	electrical equipment cost metric [$\text{k}\text{€}/\text{W}^{0.7}$]
B_{mech}	mechanical equipment cost metric [$\text{k}\text{€}/\text{m}^{3X}$]
C_{struc}	construction cost [$\text{k}\text{€}$]
CWR_{ctrl}	electrical capture width ratio [-]
D	turbine diameter [m]
D_{ref}	reference turbine diameter [m]
f_{av}	fractional availability [-]
G	radiation conductance [$\text{m}^4\cdot\text{s}/\text{kg}$]
g	gravitational acceleration [m/s^2]
H	radiation susceptance [$\text{m}^4\cdot\text{s}/\text{kg}$]
H_s	significant wave height [m]
h	water bed depth [m]
h_r	memory function [$\text{m}^3/\text{s}^2\cdot\text{Pa}$]
I_{ref}	reference moment of inertia of the rotating parts [$\text{kg}\cdot\text{m}^2$]
IRR	internal rate of return [%]
i	imaginary unit
K	turbine geometry constant [-]
k	wave number [rad/m]
l	chamber length [m]
N_w	number of regular waves forming an irregular wave [-]
NPV	net present value [$\text{k}\text{€}$]
n	project's lifetime [year]
n_p	Prony's method number of complex negative exponential functions [-]
P_c	complex amplitude of the air pressure oscillation inside the chamber [Pa]
P_{ctrl}	electrical power supplied to the grid [kW]
\bar{P}_{ctrl}	time-averaged electrical power supplied to the grid [kW]
\bar{P}_{ctrl_a}	annual time-averaged electrical power supplied to the grid [kW]
$P_{\text{gen}}^{\text{rated}}$	generator rated power [kW]
P_{max}	turbine power output limit for the Wells-adapted control law [kW]
P_{pneu}	pneumatic power available to the turbine [kW]
\bar{P}_{pneu}	time-averaged pneumatic power available to the turbine [kW]
P_t	turbine power output [kW]
P_{wave}	wave power [kW/m]
P_{wave_a}	annual wave power [kW/m]
PBP	payback period [year]
p_a	atmospheric pressure [Pa]
p_c	air pressure oscillation inside the chamber [Pa]
Q_e	complex amplitude of the excitation flow rate [m^3/s]
Q_r	complex amplitude of the radiation flow rate [m^3/s]
q_e	excitation flow rate [m^3/s]

q_r	radiation flow rate [m^3/s]
R_{pneu}	correlation coefficient of the pneumatic power available to the turbine [-]
$RRMSE_{\text{pneu}}$	relative root-mean-square error of the pneumatic power available to the turbine [%]
r	discount rate [%]
r_i	inflation rate [%]
S_ω	variance density spectrum for wave frequency [$\text{m}^2 \cdot \text{s}/\text{rad}$]
T	wave period [s]
T_{ctrl}	imposed electromagnetic torque from the generator to the turbine shaft [$\text{N} \cdot \text{m}$]
T_e	energy period [s]
T_s	computational time step [s]
t	continuous time [s]
u	electricity selling price [$\text{€}/\text{kWh}$]
V_c	air volume inside the chamber [m^3]
V_{c0}	air volume inside the chamber in the absence of incident waves [m^3]
w	chamber width [m]
X	economy of scale exponent [-]

Greek Symbols

α	wave phase angle [rad]
α_f	utilization factor [-]
α_{pc}	phase of the air pressure oscillation inside the chamber [rad]
α_{qe}	phase of the excitation flow rate [rad]
α_{qr}	phase of the radiation flow rate [rad]
Γ	excitation flow rate coefficient [m^2/s]
γ	air specific heat ratio [-]
ζ	disturbed water free surface vertical displacement [m]
η	turbine efficiency [-]
$\bar{\eta}$	time-averaged turbine efficiency [-]
λ	wavelength [m]
Π	dimensionless coefficient of power output [-]
ρ_a	atmospheric density [kg/m^3]
Φ	dimensionless coefficient of flow rate [-]
ϕ	water particle velocity potential [m^2/s]
ϕ_s	sea state probability of occurrence [%]
φ	amplitude of the water particle velocity potential [m^2/s]
Ψ	dimensionless coefficient of pressure head [-]
Ω	turbine rotational speed [rad/s]
$\bar{\Omega}$	time-averaged turbine rotational speed [rad/s]
$\Omega_{\text{gen}}^{\text{max}}$	generator rotational speed limit [rad/s]
Ω_{max}	turbine-generator system rotational speed limit [rad/s]
ω	wave frequency [rad/s]
ω_e	energy wave frequency [rad/s]
ω_s	computational wave frequency step [rad/s]

1 Introduction

Wave energy is one of the most disregarded energy generation sources in the current renewable energy supply mix. In spite of that, the global wave energy resource is extremely significant, being estimated at $50.64 \pm 1.20 \text{ TWh/day}$ for 95 % confidence intervals [1].

Assessing the global wave power resource, the large availability in Western European coast locations is particularly significant. This is the case of Portugal and Spain, where the wave power ranges from 5.42 kW/m to 58.48 kW/m [2] (note that the wave power density is commonly referred to as wave power). Additionally, the large wave power resource and low seasonality in energetically underdeveloped regions such as Western Africa and South America is very encouraging, while the combination of wave energy and offshore wind energy technologies is an evident possibility with substantial potential [3].

Unlike more mature renewable energy generation technologies, there is not a predominant design in wave energy technology [4]. Several distinct physical principles for wave energy extraction have arisen and resulted in a multitude of designs for a Wave Energy Converter (WEC). A review of the currently most relevant WEC designs is presented in section 2.1.

A WEC is a device able to extract energy from incident waves using a Power Take-Off (PTO) mechanism. A PTO mechanism enables the conversion of the energy from incident waves into other forms of energy (for example, mechanical or electrical).

The operation of a specific PTO mechanism is directly linked with the WEC design. Currently, the main PTO mechanisms are air turbines, hydro turbines, hydraulic circuits, direct mechanical drive systems, electrical generators and direct electrical drive systems [5]. The most common energy pathways in wave energy technology are illustrated in figure 1.1.

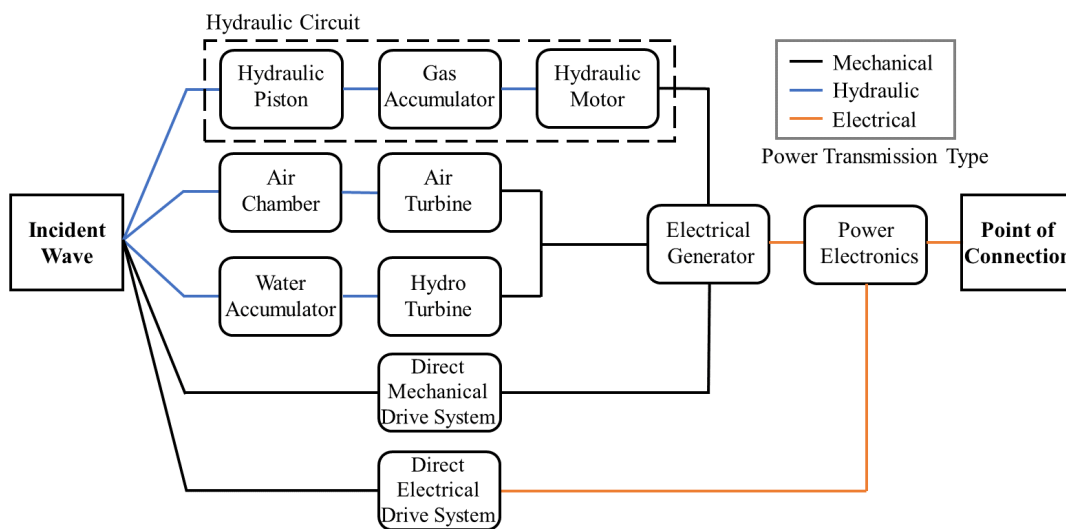


Figure 1.1: Illustration of the energy pathways in wave energy technology, adapted from [5].

1.1 Motivation

In 1992-1993, the European Commission initiated the European Pilot Plant Study, in order to find a suitable location for a wave energy pilot plant. The chosen location was Porto Cachorro, in the island of Pico, Azores, Portugal (northern Atlantic Ocean). After preliminary studies, the construction of the Pico wave power plant, or simply Pico plant, was launched in 1996 [6].

The Pico plant served as a Research and Development (R&D) facility for full scale testing of newly developed air turbines. Additionally, it helped supply the electrical grid of the island.

The plant was assembled on the natural rocky bottom of a gully in Porto Cachorro's coastline. Its PTO mechanism consisted in the combination of an air turbine with an electrical generator.

Construction ended by 1998, but the first full scale tests were postponed to 1999 due to flooding and malfunction accidents [7]. Additional malfunctions hindered the plant's operation in the following years. In 2004, the Wave Energy Centre, a non-profit organization that focuses on wave energy (now renamed Wave Energy Centre Offshore Renewables), began the restoration of the plant: it was operational by 2005. After more than a decade in operation, the Pico plant would ultimately be closed due to its partial collapse under stormy conditions, in April of 2018 [6].

Despite its closure, the Pico plant has been one of the main R&D hubs for wave energy technology throughout more than a decade. It has greatly contributed to innovation in this scientific field, being featured in over a hundred scientific publications. Still today, as this work is an example of, the Pico plant serves as a case study regarding the technical and economic feasibility of wave energy technology. Figure 1.2 illustrates the later stages of the Pico plant's construction in 1998.



Figure 1.2: Later construction stages of the Pico plant (1998): rear view (top left), front view (top right) and turbine room before turbine assembly (bottom). Adapted from [8].

1.2 Problem Formulation

Nowadays, the Oscillating-Water-Column (OWC) is generally considered the simplest, most reliable and most researched WEC design [9]. It is the subject of the present work.

The OWC WEC, further explained in section 2.1, consists of an air chamber with its bottom surface open under the mean water level and connected to the outer atmosphere through an air turbine. The action of the incident waves generates a water column that moves relatively to the air inside the chamber. The resulting air pressure difference drives a turbine which, in turn, feeds an electrical generator.

The aerodynamic performance of the air turbine is fundamental to the wave energy extraction of an OWC WEC [10]. In real environment conditions, waves are extremely irregular. As a result, converting the energy of the incident waves while maintaining a constant turbine rotational speed is an ineffective strategy. To ensure the wave energy extraction is suitably performed, the rotational speed of the turbine must be controlled.

Rotational speed control consists in affecting the efficiency of an air turbine through the regulation of its rotational speed, using a programmable logic controller. This form of control is usually performed through the torque applied by the electrical generator on the turbine [11].

Lastly, the air turbine diameter is one of the essential design parameters of an OWC WEC. To attain optimal results, a turbine diameter optimization is required. There are two turbine diameter optimization criteria: maximization of the electrical energy production and maximization of the project's profit.

Ultimately, the turbine rotational speed control and diameter optimization results depend on the studied location's wave climate, the OWC WEC's hydrodynamics, the turbine aerodynamic performance, the rotational speed control and the project's economic description. All these components must be extensively modelled, including the non-linear effect for the flow rate inside the OWC WEC's chamber.

1.3 Contribution

First, this work outlines the dominant WEC and air turbine designs in wave energy technology.

Furthermore, the present work features a general overview of linear wave theory, the prevailing theoretical basis of wave energy technology, and submits a summary for the uniform pressure modelling of an OWC WEC. Thus, it can serve as an introduction to wave energy theory for uninformed readers.

A synopsis of rotational speed control theory applied to OWC WECs is developed. Both the traditional Wells and the novel impulse turbine designs are considered.

This work also contributes with an extensive description of its case study: the Pico plant. It serves as a compilation of numerous scientific articles regarding the history, structure, hydrodynamics, wave climate, PTO mechanisms, technical analysis and economic analysis of the Pico wave power plant.

An additional contribution is the testing of Prony's method for the modelling of the radiation flow rate. This method is relatively new in the literature concerning this particular application.

Finally, the present work contributes with the rotational speed control and subsequent turbine diameter optimization for the Pico plant. A comparative analysis is performed between the Wells turbine, extensively recorded in the literature, and the more recent bi-radial impulse turbine. The results and conclusions from the case study help generally establish the techno-economic key drivers and barriers to the future development of wave energy technology.

1.4 Thesis Outline

In section 2, a summary of the predominant WEC and air turbine designs in wave energy technology is given. Also, the rotational speed control of a turbine in an OWC WEC is briefly described.

Section 3 provides a comprehensive description of linear wave theory. The action of both regular and irregular waves is modelled for distinct cases of the water bed depth.

The dynamics of an OWC WEC are modelled according to the uniform pressure model, in section 4. The main equations for the frequency domain and time domain analyses are defined. Additionally, the theoretical basis for the modelling of the radiation flow rate through Prony's method is presented.

Section 5 describes turbine rotational speed control in an OWC WEC. Furthermore, turbine diameter optimization is studied for the maximization of both electrical energy production and profit. The latter implied the creation of an economic model for the construction and operation of the OWC WEC.

In section 6, the case study of the Pico wave power plant is presented. In this section are the technical and economic descriptions of the plant and of the tested PTO mechanisms, as well as the procedures and

results for all performed experiments. The performed experiments were: frequency domain analysis, modelling of the radiation flow rate through Prony's method, rotational speed control of the tested PTO mechanisms in real environment conditions and turbine diameter optimization for maximum electrical energy production and profit maximization. Regarding the latter, the effect of each economic component in the final profitability of the project was additionally tested through sensitivity analyses.

Annex [A](#) describes the initially performed experiments before the alteration in the dissertation's planning.

Annex [B](#) reviews basic concepts necessary to derive the equations in sections [3](#) and [4](#).

Annex [C](#) contains additional experiments and results regarding the Pico plant's wave climate, economic description, frequency domain analysis and modelling of the radiation flow rate, either through Prony's method or Levy identification method.

2 State-of-the-Art

The first ever WEC patent was filed in Paris, France, in 1799. More than one century later, modern wave energy technology began with the development of the pioneering OWC WEC, created by Yoshio Masuda in the 1940's.

It was only by 1975 that wave energy technology attracted significant attention, when the British Government created a nationwide R&D program focused on several WEC designs. Meanwhile, in the 1980's, Johannes Falnes and David Evans greatly developed the theoretical and experimental basis of wave energy conversion. By 1982, the failure of the British Government's program meant that a similar investment would only appear in the next decade when, in 1992, the European Commission's first wave energy projects were introduced.

From the 1990's to the present day, the European Commission has funded numerous projects regarding wave energy technology R&D (wave energy resource assessment, air turbine optimization, WEC design development, etc.), placing Europe in the vanguard of this scientific field [12].

2.1 Wave Energy Converters

Currently, the physical principle for wave energy extraction of most WEC designs is based on the oscillation of a water column or a rigid body. It is relevant to recall that a body is allowed six modes of oscillation: heave, surge, sway, yaw, roll and pitch. These are illustrated in figure B.1.

WEC designs can be categorized according to various criteria. Currently, the most common approach is to categorize WEC designs by working principle. This results in three main categories: overtopping, oscillating body and OWC.

Examples of WEC designs are presented in figure 2.1.

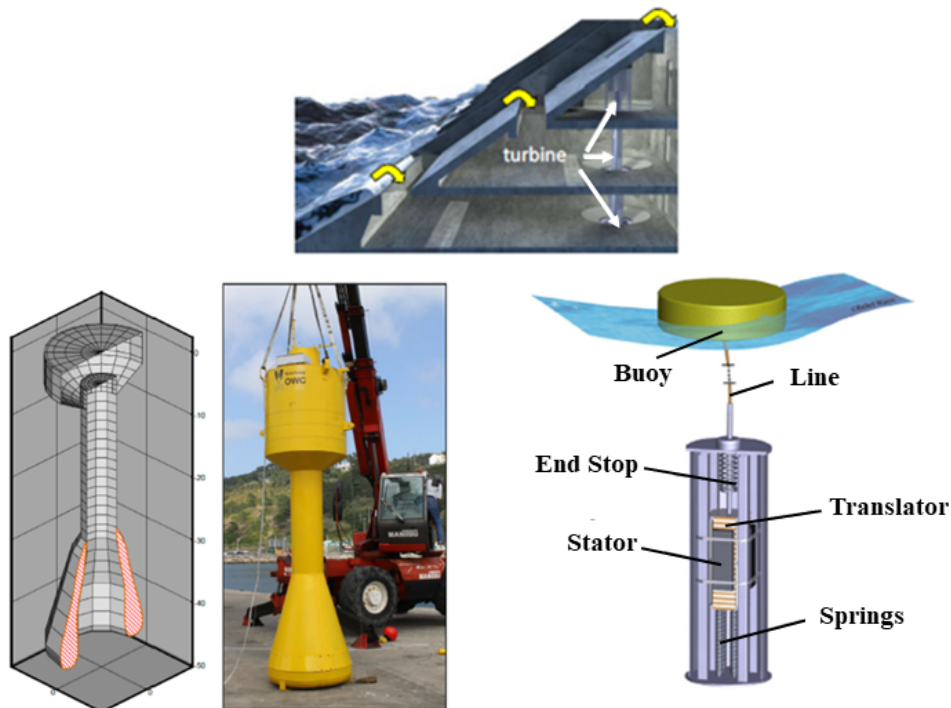


Figure 2.1: WEC design examples: fixed structure overtopping (top), floating OWC (bottom left) and heave submerged oscillating body (bottom right). Adapted from [9] and [12].

Figure 2.2 illustrates the working principle categorization.

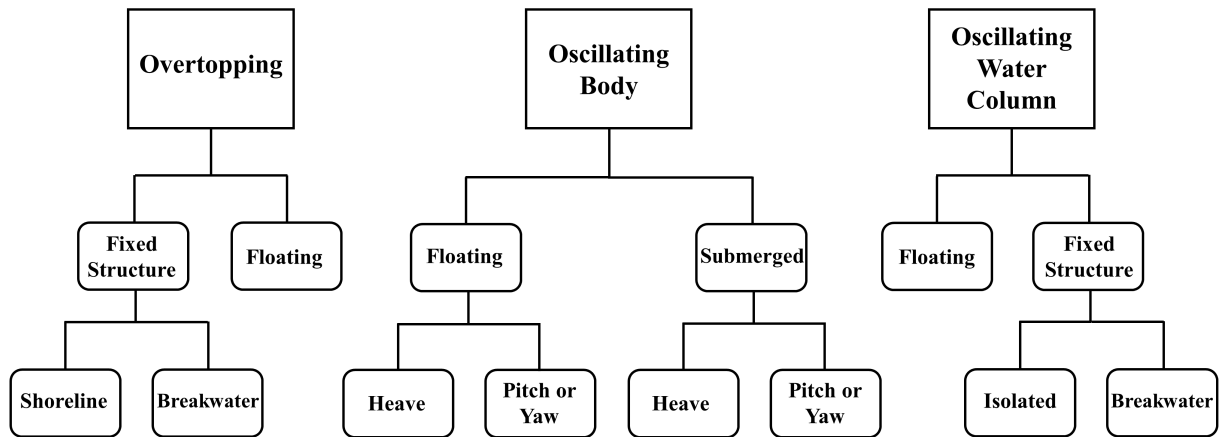


Figure 2.2: Illustration of the WEC design working principle categorization, adapted from [4].

In the overtopping design, the water of incident waves is stored by reservoirs placed above the mean water level. Then, through water turbines, the potential energy of the incident waves is converted into mechanical energy, which in turn feeds an electrical generator. Overtopping WECs can be floating or fixed structures. In the latter case, the WEC can be installed either at the shoreline or in a breakwater. A breakwater is a structure primarily designed to protect areas off the coast from the action of incident waves: it increases the wave energy absorption in the protected location and mitigates the damaging effects of more energetic waves.

Regarding the oscillating body design, wave energy extraction is based on the oscillation of one or multiple bodies, which powers the PTO mechanism. In case there is a singular oscillating body, it reacts against the water bed. On the other hand, if the WEC is comprised of multiple bodies, these react against one another. The "oscillating body" category encompasses several sub-categories: these depend on whether the WEC is submerged or floating, the number of oscillating bodies and the mode of oscillation (heave, pitch or yaw) [4].

A summarized description of the OWC design is presented in section 1.2. The OWC WEC consists in a fixed or floating air chamber with its bottom surface open under the mean water level. In the upper part of the chamber, an air turbine is installed and connected to the outer atmosphere through an air duct. The incident waves generate a moving water column, which in turn compresses and expands the air in the chamber. This creates an air pressure difference that drives the turbine, which powers the electrical generator coupled to it.

If the OWC WEC is a fixed structure, it can be installed either at an isolated location or in a breakwater. Installation of the OWC WEC in a breakwater is found to logistically and economically mitigate construction, operation and maintenance costs, since construction work is shared and access to the air chamber is expedited. Furthermore, assembling a collector or a harbor that concentrates the action of incident waves is experimentally verified to increase the OWC WEC's wave energy absorption [4].

Concerning floating OWC WECs, there is an emphasis in the development of the heave-oscillating axisymmetric design, which does not depend in the direction of the incident waves.

The research carried out in this work focuses on the OWC WEC, particularly on its fixed structure design.

Figure 2.3 illustrates the fixed structure and floating OWC WEC designs.

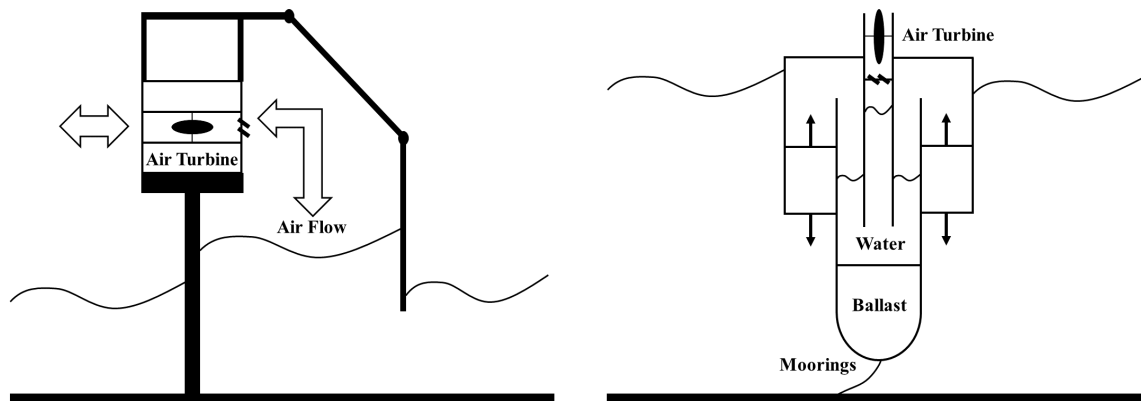


Figure 2.3: Illustration of the fixed structure (left) and floating (right) OWC WEC designs, adapted from [4] and [9].

2.2 Air Turbines

In conventional energy generation, air turbines are designed for unidirectional air flow. When operating OWC WECs, the air flow is bidirectional and conventional turbines become inadequate. A first attempt to solve this issue was to couple conventional air turbines with a rectifying system: a valve mechanism designed to maintain unidirectional turbine rotation and torque under bidirectional air flow. However, this configuration was experimentally found to be unpractical, except for application in small devices such as navigation buoys [9].

Continuous research into turbomachinery technology led to the development of a turbine design applicable to OWC WECs: the self-rectifying air turbine. When this turbine is in operation, its rotational direction and torque are independent of the air flow's direction. Prime examples of this technology are the Wells and impulse turbines.

The Wells turbine is the most commonly used self-rectifying air turbine in OWC WECs. Predominantly, it is as an axial-flow turbine, comprised by rotor blades with symmetrical profiles. The rotor blades are placed symmetrically in regard to a plane perpendicular to the rotor axis.

There are several designs for the axial-flow Wells turbine, being the most relevant: monoplane without guide vanes, monoplane with guide vanes, contra-rotating rotor (two rotor blade rows moving in opposite directions), biplane without guide vanes, biplane with guide vanes, biplane with intermediate guide vanes and variable pitch (adjustable blade angle of attack).

Regarding the impulse turbine, two configurations exist: axial-flow and radial-flow.

In axial-flow impulse turbines, the air flows through entry and exit guide vane rows. These are separated by a rotor where U-shaped rotor blades form air ducts. This design results in a low turbine efficiency peak, in spite of the turbine efficiency curve's smooth shape.

In radial-flow impulse turbines, the rotational direction depends on the direction of the air flow through the rotor blades and guide vanes, which can be either centrifugal or centripetal. It is currently the main alternative to the Wells turbine design.

One of the most currently researched impulse turbines is the bi-radial turbine. It is of radial-flow design, being symmetrical regarding a plane perpendicular to its rotational axis. Its rotor encompasses two guide vane rows, each connected to the rotor inlet or outlet through air ducts.

Figure 2.4 illustrates the axial-flow Wells and bi-radial impulse turbines.

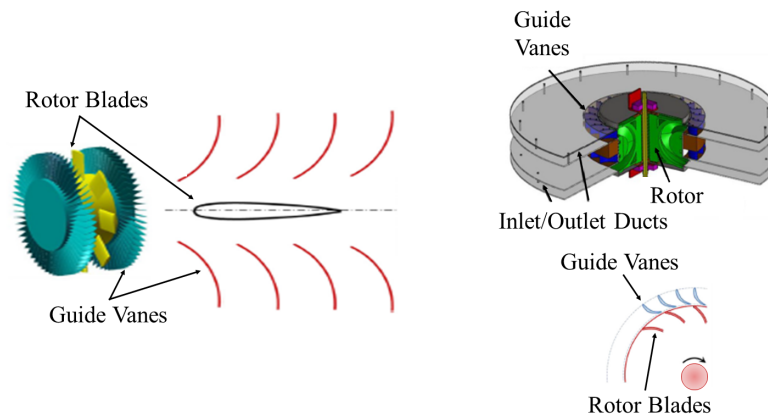


Figure 2.4: Illustration of the axial-flow Wells (left) and bi-radial impulse (right) turbines, adapted from [9].

In comparison with the axial-flow impulse turbine, the Wells turbine presents advantages such as: higher turbine efficiency under optimal flow rate conditions, lower construction cost and bigger flywheel storage capability. The latter is a consequence of its higher rotational speed and may be important for future energy storage or power smoothing applications in wave energy technology. Nevertheless, substantial aerodynamic noise and stalling at high pressure heads are significant disadvantages of the Wells turbine when compared with the axial-flow and radial-flow impulse turbines [4].

The radial-flow impulse turbine demonstrates the highest efficiency but also the highest construction cost out of all the aforementioned turbine designs. In the particular case of the bi-radial turbine, numerical simulation and model testing experiments demonstrate one of the highest ever measured peak turbine efficiencies for a self-rectifying air turbine [9].

It is possible to maximize the turbine efficiency of an OWC WEC utilizing turbines with variable geometry and control. However, these are extremely complex and costly to construct, apart from raising operational concerns due to their low reliability and challenging maintenance [13].

2.3 Air Turbine Rotational Speed Control

The air turbine rotational speed control of OWC WECs has been extensively studied in the last few decades. The Wells turbine was the main subject of earlier research, whereas recently the focus has shifted towards impulse turbines.

The turbine rotational speed simultaneously impacts the OWC WEC's hydrodynamic wave energy absorption and the relationship between air flow rate and turbine efficiency [14]. Therefore, whenever rotational speed control is performed, the joint hydrodynamic and aerodynamic modelling of the examined OWC WEC needs to be carried out.

Rotational speed control has proven essential to maximize the OWC WEC's electrical energy production, specially when operating with a Wells turbine. In this particular turbine design, the air flow rate (and therefore the turbine efficiency) sharply drops above a critical pressure head point: a phenomenon referred to as rotor blade stalling, or simply stalling. As a result, the Wells turbine performs extremely poorly in more energetic environments, if its rotational speed is not adequately controlled. Rotational speed control broadens the energetic range available to the Wells turbine, greatly improving its energy production in real environment conditions [11].

Whenever rotational speed control is implemented, it is necessary to avoid damaging the structural integrity of the rotor blades and creating shock waves. To this end, the turbine rotational speed is limited by physical constraints on the rotor blade tip speed. For the unconstrained action of both aforementioned turbine designs, the Wells turbine attains much higher rotational speeds. Therefore, rotational speed constraints apply particularly to the Wells turbine [10].

Rotational speed control is usually performed through the torque applied by the electrical generator on the turbine. On that account, the selection of the electrical equipment is of the utmost relevance, since it will limit the effectiveness of the performed rotational speed control action.

3 Linear Wave Theory

Waves are a direct result of the disturbances to the interface between air and a fluid: this interface is often termed fluid free surface, due to the absence of parallel shear stress. In this work, the studied fluid is water and the interface is hence termed water free surface.

Waves are generally caused by the wind's action. Nevertheless, they can also originate from the motion of bodies or the water bed.

In linear wave theory, waves are studied under four main assumptions:

- Negligible surface tension.
- Perfect fluid, i.e., no viscosity, shear stress or heat conduction.
- Incompressible flow, i.e., the density of a fluid particle moving at flow velocity is constant.
- Small disturbances in the water free surface and negligible second-order effects.

This section was mainly based on the works in [12], [15], [16], [17], [18], [19] and [20].

3.1 Fundamental Equations

The simplest case in fluid mechanics is that of hydrostatic conditions, i.e., fluid with null viscous forces and acceleration. Here, the pressure variations are only caused by the fluid's weight. Again, the fluid considered in this work is water.

Assuming a Cartesian coordinate system (x, y, z) with z positive in the vertical upwards direction and origin in the water free surface, the undisturbed hydrostatic pressure of a water particle is written as

$$p_0 = p_a - \rho g z \quad (3.1)$$

Here, p_a is the atmospheric pressure. Also, ρ is the density of the water particle, considered constant since incompressible flow is assumed. Lastly, g is the gravitational acceleration.

In hydrostatic conditions, the water pressure gradient is parallel to the local gravitational acceleration vector (pointing vertically downwards in the defined Cartesian coordinate system). Water pressure grows with increasing depths and the pressure of a water particle relative to its hydrostatic pressure is

$$p_e = p - p_0 \quad (3.2)$$

where p is the absolute pressure of the water particle.

The velocity field of a water particle varies both in time and space. It is determined as

$$\mathbf{v} = \mathbf{v}_x + \mathbf{v}_y + \mathbf{v}_z \quad (3.3)$$

where $\mathbf{v}_x, \mathbf{v}_y$ and \mathbf{v}_z are the components of the water particle velocity field in the x , y and z directions, respectively.

Following the Eulerian method of description, i.e., observing the passing fluid from fixed spatial coordinates, the chain rule can be applied to obtain the acceleration of a water particle, given as

$$\mathbf{a} = \frac{D\mathbf{v}}{Dt} \equiv \frac{\partial \mathbf{v}}{\partial t} + (\mathbf{v} \cdot \nabla) \mathbf{v} \quad (3.4)$$

where t is the continuous time with origin at $t_0 = 0$.

The term $\partial \mathbf{v} / \partial t$ is the local acceleration, caused by the velocity's temporal rate of change. Oppositely, the convective acceleration $(\mathbf{v} \cdot \nabla) \mathbf{v}$ is caused by the velocity's spatial rate of change.

Considering a water particle is small enough so that its volume integral can be reduced to a differential term, the differential equation of mass conservation can be applied to it. In this manner, the continuity equation for the case of incompressible flow is

$$\nabla \cdot \mathbf{v} = 0 \quad (3.5)$$

The assumption of perfect fluid implies frictionless flow, meaning there are null shear stresses. Under this condition, the momentum balance equation of a water particle is expressed as

$$\rho \frac{D\mathbf{v}}{Dt} = -\nabla p - \rho g \nabla z = -\nabla p_e \quad (3.6)$$

A fundamental assumption in linear wave theory is that the water free surface has small disturbances and that second-order effects can be considered to be negligible. Under this assumption, the convective acceleration in equation (3.4) can be disregarded and equation (3.6) becomes

$$\rho \frac{\partial \mathbf{v}}{\partial t} = -\nabla p_e \quad (3.7)$$

Considering frictionless flow, the velocity field of a water particle can be defined as the gradient of its velocity potential ϕ .

$$\mathbf{v} = \nabla \phi \quad (3.8)$$

Associating equations (3.5) and (3.8), the Laplace equation is obtained. It is formulated as

$$\nabla^2 \phi = 0 \quad (3.9)$$

Linear wave theory's frictionless flow assumption implies that the velocity field of a water particle is irrotational, i.e., $\nabla \times \mathbf{v} = \nabla \times (\nabla \phi) \equiv 0$.

If the absolute pressure of a water particle at the water free surface is equal to the atmospheric pressure, combining equations (3.1) and (3.2) yields

$$p_e = \rho g z = \rho g \zeta \quad (3.10)$$

where ζ is the vertical displacement of the disturbed water free surface.

Moreover, associating equations (3.7) and (3.8) gives

$$p_e = -\rho \frac{\partial \phi}{\partial t} \quad (3.11)$$

It is now necessary to find the boundary conditions at the water free surface. These are the pressure, kinematic and velocity potential boundary conditions.

The pressure boundary condition asserts the pressure must be equal at both sides of the water free surface. It arises from combining equations (3.10) and (3.11), being the latter defined at the water free surface.

$$\left[\frac{\partial \phi}{\partial t} \right]_{z=\zeta} = -g\zeta \quad (3.12)$$

This equation is complicated by the unknown shape of the disturbed water free surface $z = \zeta$. In linear wave theory, small disturbances in the water free surface are assumed, which means the first equation can be linearized to the vertical coordinate $z = 0$. Then, equation (3.12) is rewritten as

$$\left[\frac{\partial \phi}{\partial t} \right]_{z=0} = -g\zeta \quad (3.13)$$

The kinematic boundary condition states that a water particle on the water free surface remains in that interface as it oscillates due to the wave's motion. It is expressed as

$$\frac{D\zeta}{Dt} \equiv \frac{\partial \zeta}{\partial t} + \mathbf{v} \cdot \nabla \zeta = \left[\frac{\partial \phi}{\partial z} \right]_{z=\zeta} \quad (3.14)$$

The assumption of small disturbances means that the term $\mathbf{v} \cdot \nabla \zeta$ can be disregarded and that the equation can be linearized to $z = 0$. Equation (3.14) then becomes

$$\frac{\partial \zeta}{\partial t} = \left[\frac{\partial \phi}{\partial z} \right]_{z=0} \quad (3.15)$$

The linearization of the pressure and kinematic boundary conditions are described in annex B.2.

It is possible to join the pressure and kinematic boundary conditions in (3.13) and (3.15), respectively, into a single expression: the velocity potential boundary condition. It is defined as

$$\left[\frac{\partial^2 \phi}{\partial t^2} + g \frac{\partial \phi}{\partial z} \right]_{z=0} = 0 \quad (3.16)$$

Water waves are mathematically described by any solutions to the Laplace equation in (3.9) that respect the velocity potential boundary condition in (3.16) and are limited by $z \leq 0$.

Furthermore, the water particle velocity field and the pressure of a water particle relative to its hydrostatic pressure can be respectively derived from equations (3.8) and (3.11). The disturbed water free surface vertical displacement is deducible from equations (3.13) or (3.15).

3.2 Regular Waves

Irrotational flow implies an additional boundary condition: the vertical component of the velocity field of a water particle is null at the water bed. When studying regular waves, it is common to consider the water bed to be horizontal, i.e., of constant depth, and the irrotational flow boundary condition becomes

$$\mathbf{v}_z = \left[\frac{\partial \phi}{\partial z} \right]_{z=-h} = 0 \quad (3.17)$$

where h is the water bed depth, assumed to be constant.

The velocity potential of a regular wave can be generally formulated as (considering the traveling wave convention)

$$\phi = \varphi \cos \left[\omega \left(t - \frac{x}{c} \right) + \alpha \right] = \varphi \cos (\omega t - kx + \alpha) \quad (3.18)$$

where ω is the wave angular frequency, or simply wave frequency, while k is the wave number, also termed angular repetency. The wave phase angle α defines the initial position of the velocity potential. Additionally, φ is the amplitude of the velocity potential, dependent on the vertical distance below the surface. Lastly, c is the phase velocity: the rate at which wave planes of equal phase angle, crests or troughs propagate in space [21]. In the present work, it indicates the wave crest speed. Wave crests and wave troughs refer to the spatial points where the disturbed water free surface vertical displacement is maximum and minimum, respectively.

The wave frequency is defined as

$$\omega = \frac{2\pi}{T} = 2\pi f \quad (3.19)$$

where T is the wave period and f is the wave temporal frequency.

Furthermore, the wave number can be expressed as

$$k = \frac{2\pi}{\lambda} = \frac{\omega}{c} \quad (3.20)$$

where λ is the wavelength.

It is now necessary to find, for a general case of water depth, an expression for the velocity potential of a regular wave that satisfies both the Laplace equation in (3.9) and all aforementioned boundary conditions. The expression for that velocity potential is derived in annex B.3, being formulated as

$$\phi = \frac{A_w g}{\omega} \frac{\cosh[k(z+h)]}{\cosh(kh)} \cos(\omega t - kx + \alpha) \quad (3.21)$$

Here, A_w is the wave amplitude.

Associating the velocity potential in equation (3.21) with the pressure or kinematic boundary conditions in (3.13) and (3.15), respectively, the disturbed water free surface vertical displacement is written as

$$\zeta = A_w \sin(\omega t - kx + \alpha) \quad (3.22)$$

It is now possible to assert that a regular wave is sinusoidal, i.e., its amplitude and wave frequency are constants. Figure 3.1 illustrates the disturbed water free surface vertical displacement of a regular wave.

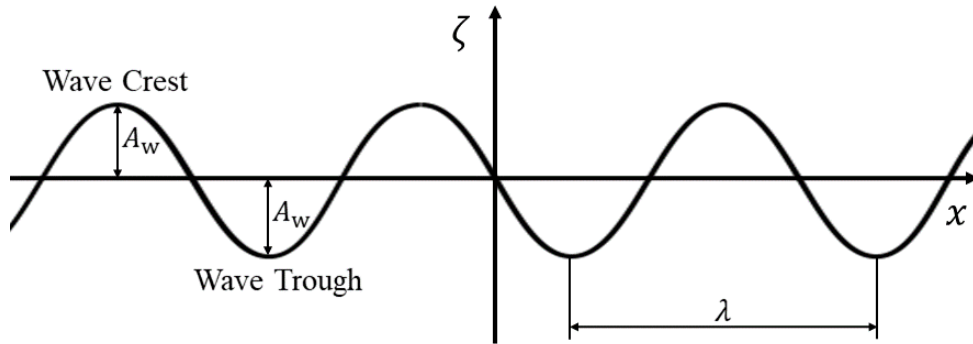


Figure 3.1: Illustration of the disturbed water free surface vertical displacement of a regular wave.

Combining the velocity potential in equation (3.21) with the velocity potential boundary condition in (3.16) yields the dispersion relation: a fundamental result of linear wave theory which relates the wave frequency, wave number and water bed depth for a regular wave. It is expressed as

$$\omega^2 = gk \tanh(kh) \quad (3.23)$$

There are three main studied cases regarding the water bed depth: deep water, shallow water and intermediate water depth. For each case, the water bed depth is defined as

$$\begin{cases} h > \frac{1}{2}\lambda & \text{deep water} \\ \frac{1}{16}\lambda \leq h \leq \frac{1}{2}\lambda & \text{intermediate water depth} \\ h < \frac{1}{16}\lambda & \text{shallow water} \end{cases} \quad (3.24)$$

For all calculations henceforth, the deep and shallow water cases refer to the limits $h \rightarrow +\infty$ and $h \rightarrow 0$, respectively. Regarding the hyperbolic tangent function, the respective limits for deep and shallow water conditions are $\lim_{kh \rightarrow +\infty} \tanh(kh) = 1$ and $\lim_{kh \rightarrow 0} \tanh(kh) = kh$.

For each water bed depth case, the wave frequency and phase velocity are determined as

$$\omega = \begin{cases} \sqrt{gk} & \text{deep water} \\ \sqrt{gk \tanh(kh)} & \text{intermediate water depth} \\ \sqrt{gh}k & \text{shallow water} \end{cases} \quad (3.25)$$

$$c = \begin{cases} \sqrt{\frac{g}{k}} & \text{deep water} \\ \sqrt{\frac{g}{k} \tanh(kh)} & \text{intermediate water depth} \\ \sqrt{gh} & \text{shallow water} \end{cases} \quad (3.26)$$

Note that, for deep water, the phase velocity is dependent on the wavelength but independent on the water bed depth. Contrarily, for shallow water, the phase velocity is only dependent on the water bed depth and has no correlation with the wavelength.

3.2.1 Wave Energy and Power

In a wave, energy can be transported as kinetic energy, potential energy and also through work exerted by pressure in the wave propagation direction. In the absence of currents, wave energy is presumed to be transported in the same direction as the motion of the water particles: normal to the wave crest.

Note that, while linear wave theory disregards the squares of quantities in the equations of motion (due to the assumption of small disturbances), it instead retains squares and disregards cubes of quantities when modelling the energy and energy transport of a wave.

In linear wave theory, wave energy is assumed to be entirely transported by a vertical surface in the wave propagation direction and the total wave energy flux per unit length is formulated as (in linear wave theory, the fraction from $z = 0$ to $z = \zeta$ is disregarded in the calculation)

$$E = \int_{-h}^0 p_e (\mathbf{v} \cdot \mathbf{n}) \, dz \quad (3.27)$$

where \mathbf{n} is a vector perpendicular to the vertical surface in the wave propagation direction and hence it is $\mathbf{v} \cdot \mathbf{n} = \mathbf{v}_x = \partial \phi / \partial x$. Combining this result with equations (3.11) and (3.21), it is possible to rewrite equation (3.27) as

$$E = \int_{-h}^0 -\rho \frac{\partial \phi}{\partial t} \frac{\partial \phi}{\partial x} \, dz = \frac{1}{2} \rho g A_w^2 c \left(1 + \frac{2kh}{\sinh(2kh)} \right) \sin^2(\omega t - kx + \alpha) \quad (3.28)$$

The time-averaged wave energy flux per unit length is termed wave power. Note that, in reality, this property refers to wave power density, i.e., wave power per unit length.

The time average of $\sin^2(\omega t - kx + \alpha)$ over a wave period is formulated as

$$\overline{\sin^2(\omega t - kx + \alpha)} = \frac{1}{T} \int_0^T \sin^2 \left(\frac{2\pi}{T} t - kx + \alpha \right) dt = \frac{1}{2} \quad (3.29)$$

The overline superscript notation indicates a time-averaged result.

Coupling equations (3.28) and (3.29), the wave power can be expressed as

$$P_{\text{wave}} = \bar{E} = \left(\frac{1}{4} \rho g A_w^2 c \right) \left(1 + \frac{2kh}{\sinh(2kh)} \right) \quad (3.30)$$

The dependence of the wave power on the water bed depth is formulated as

$$P_{\text{wave}} = \begin{cases} \frac{1}{4} \rho g A_w^2 c & \text{deep water} \\ \left(\frac{1}{4} \rho g A_w^2 c \right) \left(1 + \frac{2kh}{\sinh(2kh)} \right) & \text{intermediate water depth} \\ \frac{1}{2} \rho g A_w^2 c & \text{shallow water} \end{cases} \quad (3.31)$$

An alternative definition of the wave power is given as

$$P_{\text{wave}} = \frac{1}{2} \rho g A_w^2 c_g \quad (3.32)$$

where c_g is the group velocity, which can be presumed to represent the transport velocity of the energy in a wave. Combining equations (3.30) and (3.32), it is defined as

$$c_g = \frac{1}{2} c \left(1 + \frac{2kh}{\sinh(2kh)} \right) = \frac{D_f}{2 \tanh(kh)} c \quad (3.33)$$

where D_f is called the depth function and is determined as

$$D_f = \left(1 + \frac{2kh}{\sinh(2kh)} \right) \tanh(kh) \quad (3.34)$$

Associating the equations in (3.26) and (3.33), the group velocity is expressed as

$$c_g = \begin{cases} \frac{1}{2} c & \text{deep water} \\ \frac{D_f}{2 \tanh(kh)} c & \text{intermediate water depth} \\ c & \text{shallow water} \end{cases} \quad (3.35)$$

It is not a straightforward conclusion, but the group and phase velocities are not always identical. Rather, their relationship depends on the water bed depth. The group velocity may never be greater than the phase velocity: in other words, the energy transport of a wave can not be faster than its wave crest speed.

3.3 Irregular Waves

In real environment conditions, waves are not regular. Instead, real environment conditions correspond to the action of irregular waves (highly changeable random combinations of waves).

Due to the real environment effects of wave diffraction, refraction, transmission, reflection and breaking, among others, irregular waves are studied as a stochastic process. This means they can be studied as a system of variables that vary randomly with time or space.

In this work, irregular waves are assumed to be a linear superposition of a large number of regular waves. Real environment conditions are for the most part explainable under this assumption, except when there are non-linear effects as, for example, drift currents. Such effects are out of the scope of this work.

3.3.1 Variance Density and Energy Density Spectra

Measuring the vertical displacement of a point on the water free surface over time produces a set of results: the wave record. Under the linear superposition assumption, the wave record of an irregular

wave can be represented through a Fourier series, as

$$\zeta = \sum_{j=1}^{N_w} A_{w_j} \cos(2\pi f_j t + \alpha_j) \quad (3.36)$$

where N_w is the number of regular waves forming an irregular wave.

Applying Fourier analysis to a wave record, it is possible to define the wave amplitude corresponding to each wave temporal frequency: this is called the amplitude spectrum of the wave record.

To comprehensively study real environment conditions, a phase angle spectrum should also be compiled, since waves have various propagation directions. However, in this work, a single wave propagation direction is assumed: this implies the phase angle does not hold preference for any amount. Therefore, the phase angle spectrum is disregarded and the wave record is described solely by its amplitude spectrum. The surface elevation of irregular waves is assumed to be a stationary Gaussian process, i.e., a stochastic process with a fixed mean and variance, where every linear combination of its random variables follows a normal distribution [22]. It is relevant to add that real environment conditions are never entirely stationary. Nevertheless, testing for appropriate temporal intervals (usually about thirty minutes), irregular waves can be considered a stationary process.

Furthermore, it is only possible to model irregular waves as a stationary Gaussian process if the waves are independent from one another. This is the case if deep water conditions are considered, since the wave interaction is negligible in this case. It is then relevant to remark that, henceforth, the theoretical basis developed takes into account deep water conditions, so that the action of irregular waves can be treated as a stationary Gaussian process.

According to equation (3.30), the wave power is proportional to the square of the wave amplitude. For that reason, it is common to describe a wave record through the variance density spectrum instead of the amplitude spectrum. The variance density spectrum is formulated as

$$S_f = \lim_{\Delta f \rightarrow 0} \frac{1}{\Delta f} \frac{1}{2} \overline{A_{w_j}^2} \quad (3.37)$$

In real environment conditions, the interval of tested wave temporal frequencies is continuous. The continuity is approximated by letting the wave temporal frequency interval Δf approach zero.

For a narrower variance density spectrum, the wave record is comprised of waves with more similar wave temporal frequencies. As the spectrum widens, a greater set of wave temporal frequencies are present and the wave record becomes more irregular. This is illustrated in figure 3.2.

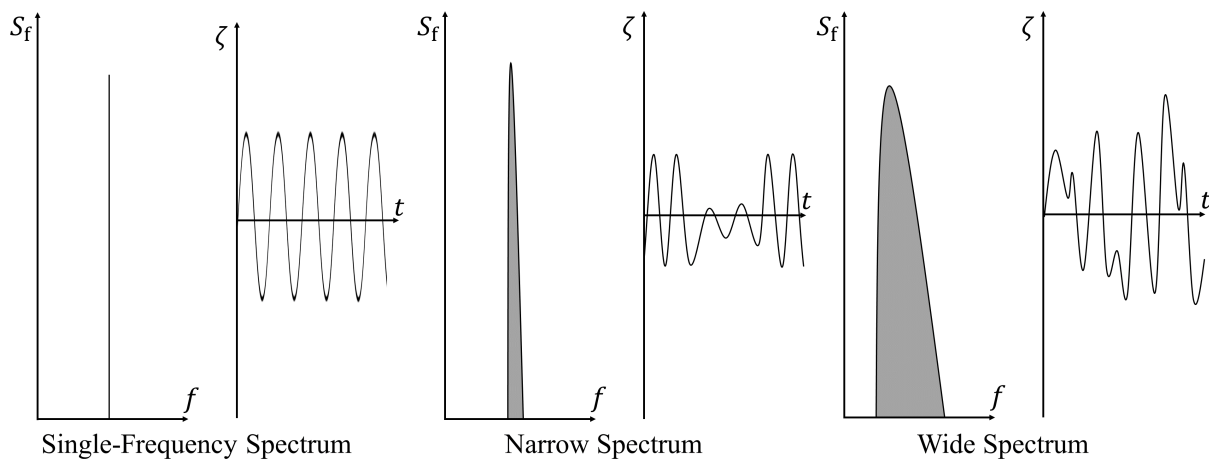


Figure 3.2: Illustration of variance density spectra and corresponding wave records, adapted from [12].

Note the variance density spectrum can also be expressed for the wave frequency, being

$$S_\omega = \frac{1}{2\pi} S_f \quad (3.38)$$

Finally, the energy density spectrum relates the wave energy with its wave temporal frequency. It is

$$E_f = \rho g S_f = \rho g \lim_{\Delta f \rightarrow 0} \frac{1}{\Delta f} \frac{1}{2} \overline{A_{w,j}^2} \quad (3.39)$$

3.3.2 Representative Parameters of Irregular Waves

Irregular waves can be described through a set of sea states. Each sea state describes a distinct behavior of the waves at the WEC's location. Sea states are characterized by representative parameters, obtained from a wave record over many consecutive waves. The most relevant parameters are the significant wave height H_s (mean of the biggest one-third of the wave heights recorded) and the energy period T_e . The energy period relates to the period of the one-third highest waves $T_{1/3}$ as $T_e = 0.8997 T_{1/3}$ [23].

The representative parameters relate to the spectral moments of the variance density spectrum, given as

$$\mathcal{M}_j = \int_0^{+\infty} f^j S_f(f) df \quad (3.40)$$

Under the assumption that the wave height follows a Rayleigh distribution (probability distribution which yields the length of a vector with Gaussian-distributed random variables), it is possible to relate the significant wave height and the zero-order spectral moment as

$$H_s = 4.004 \sqrt{\mathcal{M}_0} \quad (3.41)$$

Furthermore, the energy period is formulated as

$$T_e = \frac{\mathcal{M}_{-1}}{\mathcal{M}_0} \quad (3.42)$$

Some authors prefer to utilize the energy wave frequency in preference to the energy period. It is

$$\omega_e = \frac{2\pi}{T_e} \quad (3.43)$$

The modified form of the Pierson-Moskowitz spectrum for waves in a fully developed wind sea and deep water conditions is one of the most currently utilized variance density spectra. It is expressed as

$$\begin{aligned} S_f &= 0.1688 H_s^2 T_e^{-4} f^{-5} e^{-0.675 T_e^{-4} f^{-4}} \\ \Leftrightarrow S_\omega &= 262.6 H_s^2 T_e^{-4} \omega^{-5} e^{-1052 T_e^{-4} \omega^{-4}} \end{aligned} \quad (3.44)$$

3.3.3 Wave Power

Considering deep water conditions, it is possible to associate the equations in (3.25), (3.26), (3.31) and (3.39) to obtain the infinitesimal wave power, written as

$$dP_{\text{wave}} = c_g E_f df = \frac{\rho g^2}{4\pi} S_f \frac{1}{f} df \quad (3.45)$$

Integrating over all wave temporal frequencies, the wave power is acquired. It is formulated as

$$P_{\text{wave}} = \frac{\rho g^2}{4\pi} \int_0^{+\infty} S_f \frac{1}{f} df = \frac{\rho g^2}{4\pi} \mathcal{M}_{-1} = \frac{\rho g^2}{4\pi} \left(\frac{H_s}{4.004} \right)^2 T_e \quad (3.46)$$

4 Uniform Pressure Modelling of Oscillating-Water-Column Wave Energy Converters

When designing an OWC WEC, the main objective is to maximize its wave energy extraction. This property is a direct outcome of the interactions between the OWC WEC and the incident waves. Hence, it is essential to properly model these interactions. In order to do so, two fundamental models are commonly studied: oscillating body model and uniform pressure model.

In the oscillating body model, the water inner free surface, i.e., the water free surface inside the air chamber, is assumed to be a neutrally buoyant piston. This model exhibits satisfactory results if the water inner free surface length is much smaller than the OWC WEC's length and the wavelength of the incident waves. However, it implies the points on the water inner free surface may exhibit different pressures, which is not experimentally verified.

In this work, the uniform pressure model is applied: it states that all points on the water inner free surface are at an identical pressure. In this model, the interactions between the OWC WEC and the incident waves are modelled through the relationships between the air pressure and flow rate inside the chamber. An illustration of the two models is exemplified in figure 4.1.

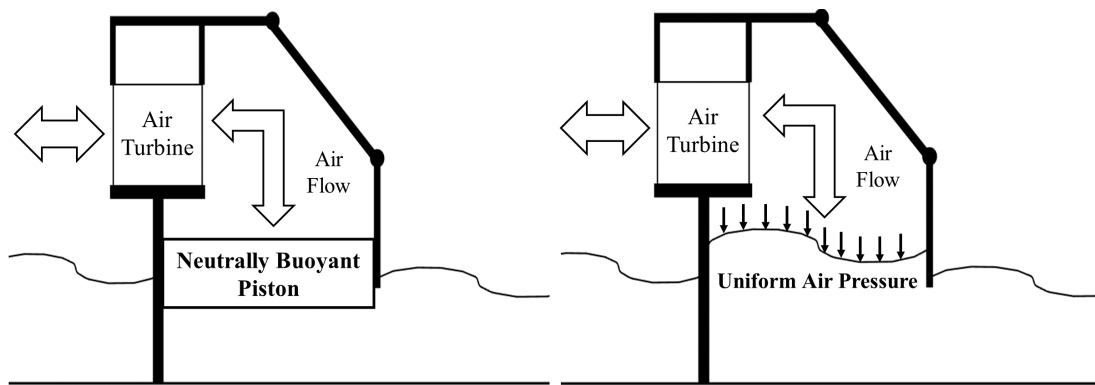


Figure 4.1: Illustration of the oscillating body (left) and uniform pressure (right) models, adapted from [12].

4.1 Uniform Pressure Model Formulation

The contents in this section are mainly extracted from [12], [16], and [24].

Any model that describes a system's dynamics is based on simplifications, in the form of assumptions. The assumptions of the uniform pressure model are detailed in this introduction.

First, it is assumed the velocity of the air inside the chamber is small enough so that its kinetic energy per unit volume is negligible. Furthermore, the air inside the chamber is presumed to exhibit uniform pressure and temperature.

Additionally, the rotational speed of the turbine is assumed to be fixed.

Energy extraction is treated as an adiabatic process: the heat transfer across the control volume is negligible when compared with the work of the turbine and the OWC WEC's motion.

Finally, the compression and expansion of the air inside the chamber is considered to be an isentropic process, i.e., the entropy remains unchanged. This is only possible if the viscous losses in the flow are disregarded, introducing an error to the model. Nonetheless, this error is small enough so that it is possible to disregard the adoption of a much more complex model, inadequate for this work's objective [25].

In this section, equations are presented for the action of regular waves with identical wave frequency. However, it is important to note that the computation of time-dependent properties under irregular waves is analogous to that of regular waves. This is due to linear wave theory's assumption that an irregular wave is a linear superposition of regular waves.

Under the action of the incident waves, the water inner free surface oscillates and the total volumetric flow rate of air through the chamber's entrance is expressed as (positive for upwards motion)

$$q = -\frac{dV_c}{dt} = q_e + q_r \quad (4.1)$$

where V_c is the volume of air inside the chamber. Also, q_e is the excitation flow rate and q_r is the radiation flow rate, both volumetric.

The excitation flow rate represents the volumetric flow rate of air when the OWC WEC is solely under the action of incident waves (as if the chamber were fully open to the outer atmosphere). Oppositely, the radiation flow rate is the volumetric flow rate of air in the absence of incident waves, caused solely by the air pressure oscillation inside the chamber.

The turbine mass flow rate can be written as (positive for air exiting the chamber)

$$w_t = -\frac{d(\rho_c V_c)}{dt} = -\rho_c \frac{dV_c}{dt} - V_c \frac{d\rho_c}{dt} = \rho_c (q_e + q_r) - V_c \frac{d\rho_c}{dt} \quad (4.2)$$

where ρ_c is the air density inside the chamber. Additionally, The term $-V_c d\rho_c/dt$ symbolizes the air compressibility effect.

In order to solve equation (4.2), the following relationships are required:

- Relationship between the air density and pressure inside the chamber.
- Relationship between the turbine mass flow rate, the air pressure oscillation inside the chamber and the turbine performance characteristics.
- Relationship between the excitation flow rate and the incident waves.
- Relationship between the radiation flow rate and the air pressure oscillation inside the chamber.

Assuming the compression and expansion of the air inside the chamber is an isentropic process, it can be modelled through the ideal gas law. Through the calculations in annex B.4, the relationship between air density and pressure inside the chamber can be defined as

$$\frac{p_c + p_a}{\rho_c^\gamma} = \frac{p_a}{\rho_a^\gamma} \quad (4.3)$$

Here, p_c and $p_c + p_a$ are, respectively, the air pressure oscillation and pressure inside the chamber. Also, ρ_a is the atmospheric density. The air specific heat ratio is approximately $\gamma = 1.4$.

Associating equations (4.2) and (4.3), it is possible to write the relationship between the air density and pressure inside the chamber.

$$\frac{dp_c}{dt} = \left[q_e + q_r - \frac{w_t}{\rho_a} \left(1 + \frac{p_c}{p_a} \right)^{\frac{1}{\gamma}} \right] \frac{\gamma(p_c + p_a)}{V_c} \quad (4.4)$$

Considering $p_c \ll p_a$ and $V_c \approx V_{c0}$, where V_{c0} is the air volume inside the chamber in the absence of incident waves, it is possible to perform the linearization of equation (4.4). It is formulated as

$$\frac{dp_c}{dt} = \left[q_e + q_r - \frac{w_t}{\rho_a} \right] \frac{\gamma p_a}{V_{c0}} \quad (4.5)$$

Equation (4.5) is only applicable if the air pressure oscillation inside the chamber is negligible in comparison with the atmospheric pressure. Otherwise, equation (4.4) should replace equation (4.5).

To relate the turbine mass flow rate with the turbine performance characteristics, the latter must be defined. Generally, the performance of a turbine is described by dimensionless coefficients of pressure head Ψ , flow rate Φ and power output Π , as well as by the turbine efficiency η .

Neglecting the effects of the Reynolds and Mach numbers, the Buckingham theorem yields the aforementioned dimensionless coefficients, given as [26]

$$\begin{aligned}\Psi &= \frac{P_c}{\rho_{in}\Omega^2 D^2} \\ \Phi &= \frac{w_t}{\rho_{in}\Omega D^3} \\ \Pi &= \frac{P_t}{\rho_{in}\Omega^3 D^5} \\ \eta &= \frac{\Pi}{\Phi\Psi} = \frac{P_t}{P_{pneu}}\end{aligned}\quad (4.6)$$

where Ω is the turbine rotational speed, or simply rotational speed, expressed in radians per unit time. Also, D is the turbine rotor diameter, or simply turbine diameter. Finally, P_t is the turbine power output and P_{pneu} is the pneumatic power available to the turbine.

The reference density is represented as ρ_{in} . It corresponds to the density at the entrance of the turbine, which is conditional on air flow direction and is defined as

$$\rho_{in} = \max(\rho_a, \rho_c) \quad (4.7)$$

The relationships concerning the excitation and radiation flow rate depend on the type of analysis chosen to model the system: frequency domain analysis or time domain analysis. These are succinctly explained in sections 4.2 and 4.3, respectively.

4.2 Frequency Domain Analysis

If an OWC WEC system is linear, its dynamics can be modelled through a frequency domain analysis, which is extremely advantageous since the computational effort is sharply reduced.

A system is linear if it satisfies the superposition principle. Its two fundamental properties are given as

$$\begin{aligned}\mathcal{F}(x_1 + x_2) &= \mathcal{F}(x_1) + \mathcal{F}(x_2) \\ \mathcal{F}(\beta x) &= \beta \mathcal{F}(x)\end{aligned}\quad (4.8)$$

Here, β is any scalar amount and \mathcal{F} is proved to be a linear function.

For an OWC WEC system to be linear, the following conditions are necessarily met: the turbine is linear, the dynamics of the OWC WEC are modelled by a linear equation, as the one in (4.5), and the reference density in equation (4.7) is equal to the atmospheric density.

An example of a linear turbine is the extensively researched Wells self-rectifying turbine. If a turbine is linear, its dimensionless coefficients of flow rate and pressure head are related as

$$\begin{aligned}\Phi &= K\Psi \\ \Leftrightarrow w_t &= \frac{KD}{\Omega} P_c\end{aligned}\quad (4.9)$$

where K is the turbine geometry constant.

The linearized pressure vs density relationship in equation (4.5) can now be associated with the turbine linearity condition in equation (4.9), yielding

$$\frac{dp_c}{dt} = \left[q_e + q_r - \frac{KD}{\rho_a \Omega} p_c \right] \frac{\gamma p_a}{V_{c0}} \quad (4.10)$$

In an OWC WEC linear system under the action of regular waves with an identical wave frequency, the air pressure oscillation inside the chamber, excitation flow rate and radiation flow rate are given through the complex variable technique.

$$\begin{aligned} p_c &= \text{Re} \left[P_c e^{i(\omega t + \alpha_{pc})} \right] = P_c \cos(\omega t + \alpha_{pc}) \\ q_e &= \text{Re} \left[Q_e e^{i(\omega t + \alpha_{qe})} \right] = Q_e \cos(\omega t + \alpha_{qe}) \\ q_r &= \text{Re} \left[Q_r e^{i(\omega t + \alpha_{qr})} \right] = Q_r \cos(\omega t + \alpha_{qr}) \end{aligned} \quad (4.11)$$

Here, i is the imaginary unit and $\text{Re}(Y)$ represents the real part of a complex number Y .

Furthermore, P_c , Q_e and Q_r are the complex amplitudes and α_{pc} , α_{qe} and α_{qr} are the phases of the air pressure oscillation inside the chamber, excitation flow rate and radiation flow rate, respectively.

The phase of a complex number Y is determined as

$$\alpha_Y = \tan^{-1} \left[\frac{\text{Im}(Y)}{\text{Re}(Y)} \right] \quad (4.12)$$

where $\text{Im}(Y)$ represents the imaginary part of a complex number Y .

Transformed into the frequency domain, the linearized pressure vs density relationship considering a linear turbine, in equation (4.10), is expressed as

$$Q_e + Q_r = \left(\frac{KD}{\rho_a \Omega} + \frac{i\omega V_{c0}}{\gamma p_a} \right) P_c \quad (4.13)$$

The complex amplitude of the excitation flow rate is defined as

$$Q_e = \Gamma A_w \quad (4.14)$$

where Γ is the excitation flow rate coefficient.

The complex amplitude of the radiation flow rate is written as

$$Q_r = -(G + iH) P_c \quad (4.15)$$

The radiation conductance and radiation susceptance are represented as G and H , respectively. These coefficients, along with the excitation flow rate coefficient, depend on the geometry of the OWC WEC and on the wave frequency. They are retrieved either experimentally or using three-dimensional boundary element numerical software.

The radiation conductance is physically linked to the net power absorbed from the surrounding environment in the absence of incident waves. It is a non-negative property. If, hypothetically, it were to be negative, the surrounding environment would have to provide power to the OWC WEC in the absence of incident waves: evidently, this is not physically possible.

The radiation conductance is given through the Haskind relation, formulated as

$$G = \frac{\omega k}{4\pi \rho g^2 D_f} \int_{-\infty}^{+\infty} (\Gamma(\Theta))^2 d\Theta \quad (4.16)$$

In an axysymmetric OWC WEC, the radiation conductance is independent of the incidence angle Θ .

Associating equations (4.13) and (4.15), it is possible to express the air pressure oscillation inside the chamber in the frequency domain. Doing so, it is

$$P_c = \left[\frac{KD}{\rho_a \Omega} + G + i \left(\frac{\omega V_{c0}}{\gamma p_a} + H \right) \right]^{-1} Q_e \quad (4.17)$$

In the linearized approximation considered, the pneumatic power available to the turbine is written as

$$P_{\text{pneu}} = p_c \frac{w_t}{\rho_a} = \frac{KD}{\rho_a \Omega} p_c^2 \quad (4.18)$$

Additionally, the time-averaged pneumatic power available to the turbine is expressed as

$$\bar{P}_{\text{pneu}} = \frac{KD}{\rho_a \Omega} \overline{p_c^2} = \frac{KD}{2\rho_a \Omega} |P_c|^2 \quad (4.19)$$

Coupling equations (4.17) and (4.19) yields

$$\bar{P}_{\text{pneu}} = \frac{KD}{2\rho_a \Omega} \left[\left(\frac{KD}{\rho_a \Omega} + G \right)^2 + \left(\frac{\omega V_{c0}}{\gamma p_a} + H \right)^2 \right]^{-1} |Q_e|^2 = \frac{1}{8G} |Q_e|^2 - \frac{G}{2} \left| P_c - \frac{Q_e}{2G} \right|^2 \quad (4.20)$$

Analyzing equation (4.20), it is possible to infer the condition that maximizes the time-averaged pneumatic power available to the turbine: the right term must be null, i.e., $P_c = Q_e/2G$. Combining this result with equation (4.17) and uncoupling the real and imaginary parts, the maximization condition of the time-averaged pneumatic power available to the turbine becomes

$$\begin{cases} \frac{KD}{\rho_a \Omega} = G \\ \omega = -\frac{\gamma p_a H}{V_{c0}} \end{cases} \quad (4.21)$$

The first equation is the optimal relationship between the turbine and OWC WEC designs.

The second equation represents a resonance condition, dependent on the atmosphere's properties (γ , p_a) and the design of the OWC WEC (H , V_{c0}).

4.3 Time Domain Analysis

There are cases where the OWC WEC system is not linear, be it because the air pressure oscillation inside the chamber is too large or due to the non-linearity of the operating turbine. In these cases, modelling the OWC WEC system requires a time domain analysis.

4.3.1 Time Domain Analysis Formulation

Many of the currently developed alternatives to the Wells self-rectifying turbine are non-linear: an example is the bi-radial turbine. In a non-linear turbine, the relationship between the dimensionless pressure and flow rate is formulated as

$$\Phi = f_\Psi(\Psi) \quad (4.22)$$

where the non-linear function f_Ψ , acquired experimentally, relates the output Φ with the input Ψ .

Through the dimensionless flow rate equation in (4.6), the turbine mass flow rate is expressed as

$$w_t = \rho_{\text{in}} \Omega D^3 \Phi \quad (4.23)$$

Also, the excitation flow rate is again computed through its corresponding equation in (4.11).

Finally, the radiation flow rate is defined as the convolution integral

$$q_r = \int_0^t h_r(t - \tau) p_c(\tau) d\tau \quad (4.24)$$

where τ is an integration variable. The memory function h_r is a non-linear function which characterizes the memory effect. The memory effect indicates the impact of past measurements of the air pressure oscillation inside the chamber on the current radiation flow rate.

The memory function is expressed as

$$h_r = \frac{2}{\pi} \int_0^{+\infty} G(\omega) \cos(\omega t) d\omega \quad (4.25)$$

Having established all necessary relationships, a solvable system of equations is defined.

$$\begin{aligned} q_e &= Q_e \cos(\omega t + \alpha_{q_e}) \\ q_r &= \int_0^t h_r(t - \tau) p_c(\tau) d\tau \\ \frac{dp_c}{dt} &= \begin{cases} \left[q_e + q_r - \frac{\rho_{in} \Omega D^3 \Phi}{\rho_a} \left(1 + \frac{p_c}{p_a} \right)^{\frac{1}{\gamma}} \right] \frac{\gamma(p_c + p_a)}{V_c} & \text{Non-linear case} \\ \left[q_e + q_r - \frac{KD}{\rho_a \Omega} p_c \right] \frac{\gamma p_a}{V_{c0}} & \text{Linear case} \end{cases} \end{aligned} \quad (4.26)$$

In the non-linear case, the volume is given through the differential equation in (4.1).

Ultimately, the results in the time domain are determinable through three distinct methodologies:

- Complex variable analysis: conversion of the frequency domain into the time domain through the complex variable technique in (4.11).
- Linear time domain analysis: numerical solution to equation (4.10), considering the linearized pressure vs density relationship.
- Non-linear time domain analysis: numerical solution to equation (4.4), considering the non-linear pressure vs density relationship.

For the complex variable and linear time domain analyses, the pneumatic power is determined by equation (4.18). However, for the non-linear time domain analysis, it is

$$P_{pneu} = p_c \frac{w_t}{\rho_{in}} = p_c \Omega D^3 \Phi \quad (4.27)$$

In order to computationally perform a time domain analysis, numerical implementation of the differential equation in the pressure vs density relationship is required. In the present work, this is achieved through the classic Runge-Kutta method, described in section 4.3.2.

Additionally, the radiation flow rate must be numerically implemented. This can be done analytically through the direct computation of the convolution integral in (4.24), but such an operation requires a heavy computational effort. To avoid this, the radiation flow rate is modelled by an alternative method. In this work, the Levy identification method and Prony's method are tested to this effect. From the comparison of the two methods, in annex C.5, Prony's method was deemed to be the most suitable to model the radiation flow rate, due to the unsatisfactory results obtained for the application of the Levy identification method to a non-linear OWC WEC system. Prony's method is explained in section 4.3.3.

4.3.2 Classic Runge-Kutta Method

The classic Runge-Kutta method is a fourth order iterative method designed to approximate the solution to a differential equation through temporal discretization. It is described in this section, based on the work in [27].

Consider the initial value problem expressed as

$$\begin{cases} \frac{dy}{dt} = f(t, y) \\ y(t_0) = y_0 \end{cases} \quad (4.28)$$

Here, y is the function of continuous time to be approximated.

Denominating the computational time step as T_s , the classic Runge-Kutta method states

$$\begin{cases} y_{j+1} = y_j + \frac{1}{6}T_s(b_1 + 2b_2 + 2b_3 + b_4) \\ t_{j+1} = t_j + T_s \end{cases} \quad (4.29)$$

Here, y_{j+1} is the classic Runge-Kutta approximation of $y(t_{j+1}) = y(t_j + T_s)$.

The slopes along the interval are represented as b_1 , b_2 , b_3 and b_4 .

The slopes are defined as

$$\begin{cases} b_1 = f(t_j, y_j) \\ b_2 = f(t_j + \frac{T_s}{2}, y_j + T_s \frac{b_1}{2}) \\ b_3 = f(t_j + \frac{T_s}{2}, y_j + T_s \frac{b_2}{2}) \\ b_4 = f(t_j + T_s, y_j + T_s b_3) \end{cases} \quad (4.30)$$

Analyzing the equations in (4.29) and (4.30), it is possible to observe that a greater weight is awarded to the slopes on the midpoints of the interval.

The classic Runge-Kutta method is illustrated in figure 4.2.

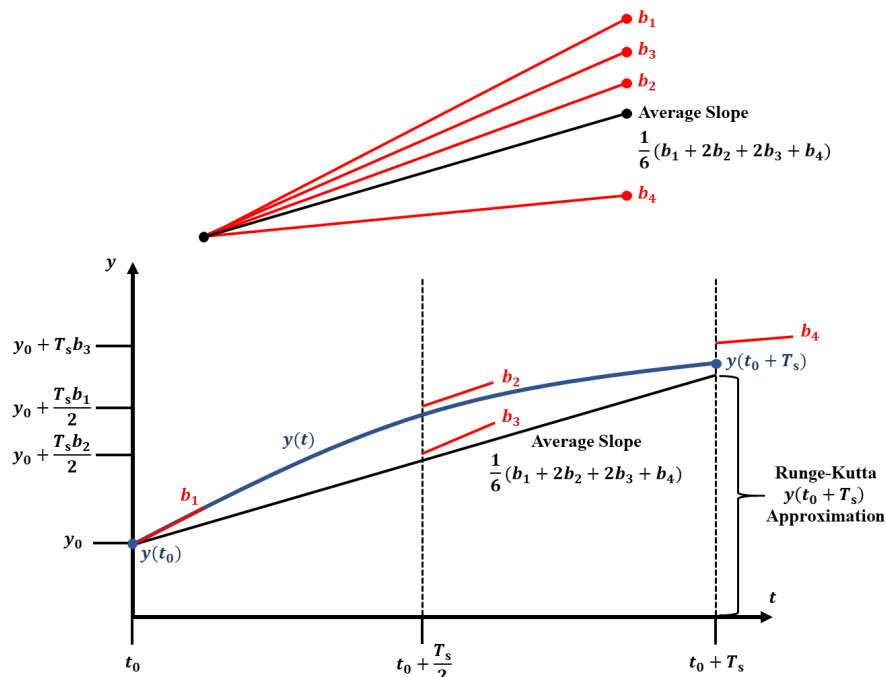


Figure 4.2: Illustration of the classic Runge-Kutta method, adapted from [27].

4.3.3 Prony's Method

Two methods were tested to model the radiation flow rate: Levy identification method, explained in annex C.5, and Prony's method, also referred to as Prony analysis. Comparing both methods, the results which demonstrated the best balance between accuracy and computational time were obtained for Prony's method, which is then adopted in this work.

Prony's method estimates a signal through a series of complex negative exponential functions. The method is detailed generally in [28] and with regard to the radiation flow rate modelling in [24] and [29]. It is briefly explained in this section.

A signal x_p is defined at m points, being $m = 1, \dots, M$. The amount of observations is represented here as M . The signal can be approximated at each point as the sum of n_p complex negative exponential functions, according to the expression

$$\begin{aligned} x_{p_m} &= \sum_{j=1}^{n_p} A_{p_j} \cdot e^{i\theta_{p_j}} e^{(\alpha_{p_j} + i2\pi f_{p_j})T_p(m-1)} \\ \Leftrightarrow x_{p_m} &= \sum_{j=1}^{n_p} h_{p_j} \cdot z_{p_j}^{m-1} \end{aligned} \quad (4.31)$$

Approximation of the signal is performed through n_p components. For each component, A_p is the initial amplitude, α_p is the damping factor, f_p is the temporal frequency and θ_p is the initial phase. Additionally, h_p is the time-independent part and z_p is the time-dependent part for each component. Finally, T_p represents the signal's sampling period.

The characteristic equation of the system is formulated as

$$\begin{aligned} \psi &= \prod_{j=1}^{n_p} (z_p - z_{p_j}) \\ \Leftrightarrow \psi &= \sum_{j=0}^{n_p} a_{p_j} z_p^{n_p-j}, \quad a_{p_0} = 1 \end{aligned} \quad (4.32)$$

Here, a_p is the linear prediction coefficient for each component.

The linear prediction coefficient vector can be obtained solving the linear system defined as

$$\begin{bmatrix} x_{p_{n_p}} & x_{p_{n_p-1}} & \dots & x_{p_1} \\ x_{p_{n_p+1}} & x_{p_{n_p}} & \dots & x_{p_2} \\ \vdots & \vdots & \ddots & \vdots \\ x_{p_{2n_p-1}} & x_{p_{2n_p-2}} & \dots & x_{p_{n_p}} \end{bmatrix} \begin{bmatrix} a_{p_1} \\ a_{p_2} \\ \vdots \\ a_{p_{n_p}} \end{bmatrix} = - \begin{bmatrix} x_{p_{n_p+1}} \\ x_{p_{n_p+2}} \\ \vdots \\ x_{p_{2n_p}} \end{bmatrix} \quad (4.33)$$

Having established the linear prediction coefficient vector, the roots z_{p_j} of the characteristic equation in (4.32) can be found.

Afterwards, the damping factor and temporal frequency can be determined as

$$\begin{aligned} \alpha_{p_j} &= \frac{\ln|z_{p_j}|}{T_p} \\ f_{p_j} &= \frac{\tan^{-1} \left[\frac{\text{Im}(h_{p_j})}{\text{Re}(h_{p_j})} \right]}{2\pi T_p} \end{aligned} \quad (4.34)$$

It is now only necessary to obtain the initial amplitude and phase. In order to do so, the following system must be solved previously.

$$\begin{bmatrix} z_{p_1}^0 & z_{p_2}^0 & \cdots & z_{p_{n_p}}^0 \\ z_{p_1}^1 & z_{p_2}^1 & \cdots & z_{p_{n_p}}^1 \\ \vdots & \vdots & \ddots & \vdots \\ z_{p_1}^{n_p-1} & z_{p_2}^{n_p-1} & \cdots & z_{p_{n_p}}^{n_p-1} \end{bmatrix} \begin{bmatrix} h_{p_1} \\ h_{p_2} \\ \vdots \\ h_{p_{n_p}} \end{bmatrix} = \begin{bmatrix} x_{p_1} \\ x_{p_2} \\ \vdots \\ x_{p_{n_p}} \end{bmatrix} \quad (4.35)$$

The initial amplitude and phase are then given as

$$A_{p_j} = |h_{p_j}|$$

$$\theta_{p_j} = \tan^{-1} \left[\frac{\text{Im}(h_{p_j})}{\text{Re}(h_{p_j})} \right] \quad (4.36)$$

In the present work, the Prony's method objective is to model the radiation flow rate convolution integral in (4.24). In order to do so, it is first necessary to model the memory function in equation (4.25) through an exponential fitting. The memory function is then approximated as

$$h_r = \sum_{j=1}^{n_p} \alpha_{r_j} e^{\beta_{r_j} t} \quad (4.37)$$

where α_r and β_r are the respective time-independent and time-dependent parts for each component of the memory function approximation. They can either be real or complex conjugates.

Combining equations (4.24) and (4.37) yields

$$q_r = \int_0^t h_r(t-\tau) p_c(\tau) d\tau = \sum_{j=1}^{n_p} \int_0^t \alpha_{r_j} e^{\beta_{r_j}(t-\tau)} p_c(\tau) d\tau \quad (4.38)$$

And applying Leibniz's rule, it is

$$\sum_{j=1}^{n_p} \frac{d}{dt} \underbrace{\left(\int_0^t \alpha_{r_j} e^{\beta_{r_j}(t-\tau)} p_c(\tau) d\tau \right)}_{I_{r_j}} = \sum_{j=1}^{n_p} \left(\int_0^t \alpha_{r_j} \beta_{r_j} e^{\beta_{r_j}(t-\tau)} p_c(\tau) d\tau + \alpha_{r_j} p_c \right) \quad (4.39)$$

$$\Leftrightarrow \sum_{j=1}^{n_p} \frac{dI_{r_j}}{dt} = \sum_{j=1}^{n_p} (\beta_{r_j} I_{r_j} + \alpha_{r_j} p_c)$$

Considering the superposition principle, equation (4.39) is expressed as a system of equations.

$$\frac{dI_{r_j}}{dt} = \beta_{r_j} I_{r_j} + \alpha_{r_j} p_c, \quad j \in [1, n_p] \quad (4.40)$$

Assuming that α_{r_j} and β_{r_j} are sets of complex conjugate pairs, the solution to the system of equations in (4.40) requires complex numbers. However, it is possible to manipulate this system of equations to be comprised solely of real differential equations. In this work, $j = 1$ and $j = 2$ are taken as an example and the manipulation is demonstrated.

Defining α_{r_1} , α_{r_2} , β_{r_1} and β_{r_2} , it is possible to write

$$\begin{cases} \alpha_{r_1} = \text{Re}(\alpha_{r_{12}}) + \text{Im}(\alpha_{r_{12}}) i \\ \beta_{r_1} = \text{Re}(\beta_{r_{12}}) + \text{Im}(\beta_{r_{12}}) i \end{cases}, \quad \begin{cases} \alpha_{r_2} = \text{Re}(\alpha_{r_{12}}) - \text{Im}(\alpha_{r_{12}}) i \\ \beta_{r_2} = \text{Re}(\beta_{r_{12}}) - \text{Im}(\beta_{r_{12}}) i \end{cases} \quad (4.41)$$

It is important to note that the condition $\text{Re}(\beta_{r_{12}}) < 0$ must be verified since $\lim_{t \rightarrow +\infty} h_r(t) = 0$.

Since the radiation flow rate is a real number, I_{r1} and I_{r2} must be complex conjugate pairs, defined as

$$\begin{cases} I_{r1} = \text{Re}(I_{r12}) + \text{Im}(I_{r12}) i \\ I_{r2} = \text{Re}(I_{r12}) - \text{Im}(I_{r12}) i \end{cases} \quad (4.42)$$

Associating equations (4.40) and (4.42), it is

$$\begin{cases} \text{Re}\left(\frac{dI_{r12}}{dt}\right) + \text{Im}\left(\frac{dI_{r12}}{dt}\right) i = \beta_{r1} I_{r1} + \alpha_{r1} p_c \\ \text{Re}\left(\frac{dI_{r12}}{dt}\right) - \text{Im}\left(\frac{dI_{r12}}{dt}\right) i = \beta_{r2} I_{r2} + \alpha_{r2} p_c \end{cases} \quad (4.43)$$

Considering the equation in (4.41), it is now possible to rewrite equation (4.43) separating the real and imaginary parts.

$$\begin{cases} \text{Re}\left(\frac{dI_{r12}}{dt}\right) = \text{Re}(\beta_{r12}) \text{Re}(I_{r12}) - \text{Im}(\beta_{r12}) \text{Im}(I_{r12}) + \text{Re}(\alpha_{r12}) p_c \\ \text{Im}\left(\frac{dI_{r12}}{dt}\right) = \text{Im}(\beta_{r12}) \text{Re}(I_{r12}) + \text{Re}(\beta_{r12}) \text{Im}(I_{r12}) + \text{Im}(\alpha_{r12}) p_c \end{cases} \quad (4.44)$$

Finally, the radiation flow rate in equation (4.38) can be written as

$$q_r = \sum_{j=1}^{n_p} I_{rj} \quad (4.45)$$

5 Air Turbine Rotational Speed Control

So far, this work has focused on the design of an OWC WEC and its operating air turbine. However, the PTO mechanism of an OWC WEC is comprised not only by a turbine, but also by the electrical generator coupled to it. Then, in practical terms, the main technical objective in the design of an OWC WEC is to maximize its electrical energy production, which translates in operating the PTO mechanism as close as possible to its best efficiency point. To accomplish this, a variety of different forms of control are commonly applied to the air turbine. This work focuses on the control of the turbine rotational speed (equal to the generator rotational speed, since both components are directly coupled).

The decisive factors in the power performance of an OWC WEC are: rated power of the electrical generator, rotational speed control, turbine design and turbine size, given by its diameter. Turbine diameter optimization is then a fundamental part in the design of an OWC WEC. It is carried out according to the strategies in section 5.2.

5.1 Rotational Speed Control Formulation

The theoretical basis for this section was assembled from the works in [10], [14] and [24].

The rotational speed of the turbine has two basic impacts in the OWC WEC's power performance. First, changing the rotational speed alters the turbine aerodynamic efficiency. Second, it affects the relationship between the dimensionless flow rate and pressure head, influencing the OWC WEC's hydrodynamics.

The objective of rotational speed control is to maximize the efficiency of the turbine-generator system, which corresponds to minimizing its energy losses. The main losses throughout the energy conversion are termed wave-to-wire losses and are listed here:

- Fluid viscosity losses in the water.
- Aerodynamic losses in the turbine.
- Bearing friction losses.
- Electrical losses.

Having adopted linear wave theory, fluid viscosity losses are disregarded in this work. Electrical losses are assumed very small and are not considered.

The equations in this work are also formulated under the assumption of negligible bearing friction losses. Thus, out of all wave-to-wire losses, only aerodynamic losses in the turbine are modelled.

Under the aforementioned assumptions, the dynamics of the turbine-generator system are expressed as

$$\begin{aligned} \frac{d}{dt} \left(\frac{1}{2} I \Omega^2 \right) &= P_t - P_{\text{ctrl}} \\ \Leftrightarrow \frac{d}{dt} (I \Omega) &= T_t - T_{\text{ctrl}} \end{aligned} \quad (5.1)$$

Here, I is the moment of inertia of the rotating parts of the turbine-generator system. Also, P_{ctrl} is the imposed electromagnetic power (from the generator to the turbine shaft) to control the rotational speed. Lastly, $T_t = P_t / \Omega$ and $T_{\text{ctrl}} = P_{\text{ctrl}} / \Omega$ are the turbine and the imposed electromagnetic torques, respectively. As a simplification, the imposed electromagnetic power is treated as the electrical power supplied to the grid. In reality, the electrical power supplied to the grid should be given by the product of the imposed electromagnetic power with the generator's efficiency. However, since the latter is dependent on the electrical load to be supplied, its calculation would require a more complex model. Instead, in this work,

the electrical losses in the generator are assumed to be negligible. This assumption does not affect the optimization procedures detailed in section 5.2.

In order to maximize the efficiency of the OWC WEC, the turbine must operate at its best efficiency point. From the dimensionless power output equation in (4.6), the turbine power output at the best efficiency point is formulated as

$$P_t = \underbrace{\Pi_{\text{bep}} \rho_{\text{in}} D^5}_{a_{\text{bep}} \approx \text{constant}} \Omega^3 \quad (5.2)$$

where a_{bep} is a control parameter relating the rotational speed with the turbine power output at the best efficiency point. It is approximately constant due to the small variation of the reference density in comparison with the variation of the rotational speed. Additionally, Π_{bep} is the dimensionless coefficient of power output at the best efficiency point.

To derive the rotational speed control law, the limiting case of null moment of inertia of the rotating parts is considered. For the best efficiency point, combining this result with equations (5.1) and (5.2) yields

$$P_{\text{ctrl}} = a_{\text{bep}} \Omega^3 \quad (5.3)$$

Furthermore, the imposed electromagnetic torque must comply with the limitations of the coupled electrical generator. Recalling that $T_{\text{ctrl}} = P_{\text{ctrl}}/\Omega$, the rotational speed control law is then expressed as

$$T_{\text{ctrl}} = \min \left(a_{\text{bep}} \Omega^2, \frac{P_{\text{gen}}^{\text{rated}}}{\Omega} \right) \quad (5.4)$$

where $P_{\text{gen}}^{\text{rated}}$ is the generator rated power.

In equation (5.4), the imposed electromagnetic torque varies with the square of the rotational speed, which means the electrical power supplied to the grid is related to the cube of the rotational speed. Adequately, this rotational speed control law is called the cube control law.

To preserve structural stability, the electrical generator rotational speed is limited to $\Omega_{\text{gen}}^{\text{max}}$. This limit is commonly supplied by the manufacturer. Additionally, to avoid large centrifugal stresses and air flow shock waves, the rotor blade tip speed is constrained by $\Omega D < 360 \text{ m/s}$ [10].

The rotational speed limit of the turbine-generator system is then defined as

$$\Omega_{\text{max}} = \min \left(\Omega_{\text{gen}}^{\text{max}}, \frac{360}{D} \right) \quad (5.5)$$

In this work, the Wells and bi-radial turbine designs are tested. While the cube control law in equation (5.4) is adequate for a bi-radial turbine, it should be adapted when applied to a Wells turbine, since the latter demonstrates much higher rotational speeds which often exceed the limit in equation (5.5).

The Wells-adapted rotational speed control law is a combination of the cube control law and a regulation curve. It is formulated as [14]

$$T_{\text{ctrl}} = \begin{cases} \min \left(a_{\text{bep}} \Omega^2, \frac{P_{\text{gen}}^{\text{rated}}}{\Omega} \right) & \text{if } \Omega < \Omega_{\text{isct}} \\ \min \left(\frac{\left[P_{\text{max}}^2 - AI \left(\Omega_{\text{max}}^2 - \Omega^2 \right) \right]^{\frac{1}{2}}}{\Omega}, \frac{P_{\text{gen}}^{\text{rated}}}{\Omega} \right) & \text{if } \Omega \geq \Omega_{\text{isct}} \end{cases} \quad (5.6)$$

Here, P_{\max} is the turbine power output limit for the Wells-adapted control law: it is typically an amount close to the turbine power output at the rotational speed limit in equation (5.5). Also, A is a regulation curve coefficient dependent on the grid's power oscillation capabilities. Finally, Ω_{isct} is the rotational speed intersection of the two curves in equation (5.6).

Figure 5.1 illustrates the Wells-adapted rotational speed control law.

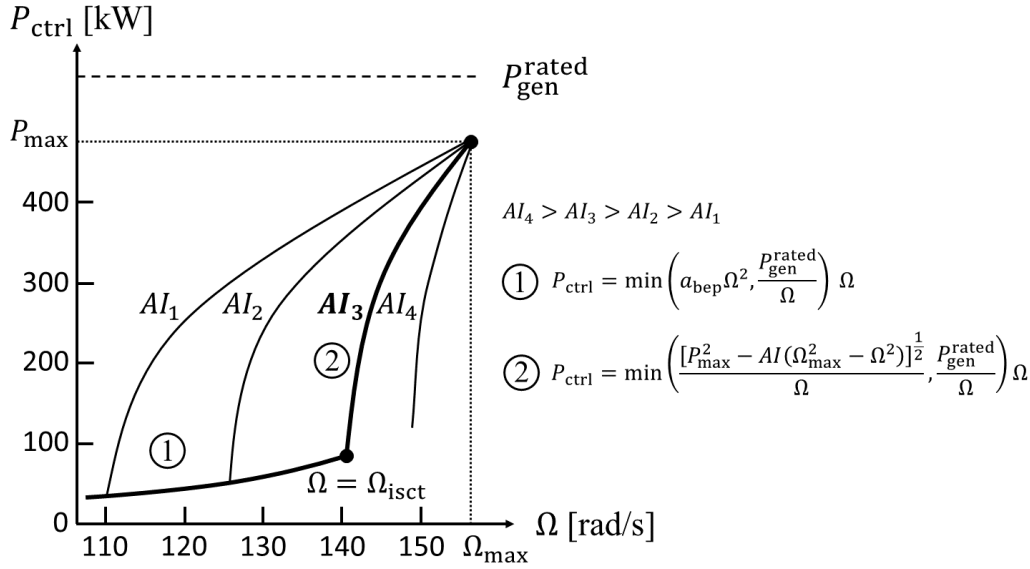


Figure 5.1: Illustration of the Wells-adapted rotational speed control law, adapted from [14].

When rotational speed control is implemented, it is common to evaluate the time average of the studied properties. The time-averaged result of a specific property Y is given as

$$\bar{Y} = \frac{1}{t_f - t_i} \int_{t_i}^{t_f} Y(t) dt \quad (5.7)$$

where t_i and t_f are the initial and final integration instants, respectively.

In the examination of the rotational speed control results, it might be relevant to represent the limited response of the rotational speed to the control action through the time-averaged rotational speed $\bar{\Omega}$.

Another important result of rotational speed control is the time-averaged turbine efficiency $\bar{\eta}$.

5.2 Turbine Diameter Optimization

Turbine diameter optimization implies that turbines with several distinct diameters should be tested. Thus, it is important to note that properties a_{bep} and I vary with the turbine diameter and are obtained through scaling from their respective results for a reference turbine diameter: $a_{\text{bep,ref}}$ and I_{ref} .

$$\begin{aligned} a_{\text{bep}} &= a_{\text{bep,ref}} \left(\frac{D}{D_{\text{ref}}} \right)^5 \\ I &= I_{\text{ref}} \left(\frac{D}{D_{\text{ref}}} \right)^5 \end{aligned} \quad (5.8)$$

where D_{ref} is the reference turbine diameter.

Two main turbine diameter optimization strategies exist: electrical energy production maximization, detailed in section 5.2.1, and profit maximization, in section 5.2.2.

5.2.1 Electrical Energy Production Maximization

In an exclusively technical analysis, the best turbine diameter optimization strategy is to simply select the diameter that maximizes electrical energy production. Assuming the rotational speed control is approximately optimal, maximizing the electrical energy production translates in maximizing the time-averaged imposed electromagnetic power. Recalling the simplification in section 5.1, the time-averaged imposed electromagnetic power is considered equal to the time-averaged electrical power supplied to the grid. One of the most utilized performance metrics in wave energy, and renewable energy in general, is the utilization factor. It represents the ratio between the real operation time of an equipment and its maximum possible operation time. For wave energy conversion, the utilization factor is expressed as

$$\alpha_f = \frac{\bar{P}_{ctrl_a}}{\bar{P}_{ctrl_{max}}} \quad (5.9)$$

where \bar{P}_{ctrl} is the time-averaged electrical power supplied to the grid. The subscripts a and max respectively represent the annual amount and the maximum obtained amount out of all the tested sea states. Additionally, the electrical capture width ratio represents the fraction of the total wave power available that is converted to electrical power by a WEC. It is determined as

$$CWR_{ctrl} = \frac{\bar{P}_{ctrl_a}}{P_{wave_a} w} \quad (5.10)$$

Here, w is the OWC WEC's chamber width and P_{wave_a} is the annual wave power.

5.2.2 Profit Maximization

Realistically, when designing an OWC WEC, its economic characteristics play a central role in turbine diameter optimization. Wave energy investors seek not only to regain their investments but to profit with the project, i.e., the OWC WEC's construction and operation. Therefore, in practical terms, the profit maximization strategy is ordinarily adopted.

The economic model presented in this work is based partially on [30].

In the present work, the project's profitability metric is the net present value, which is formulated as

$$NPV = \sum_{j=0}^n \frac{F_j}{(1+r)^j} \quad (5.11)$$

where F_j is the cash flow for year j , r is the discount rate (in short, the interest rate that the investor determines for the project) and n is the project's lifetime in years.

The cash flow for year j is simply expressed as

$$F_j = R_j - C_j \quad (5.12)$$

Here, R_j and C_j are the revenue and the total cost of the project for year j , respectively.

The annual revenue depends on the operational status of the OWC WEC. It is defined as

$$R_j = \begin{cases} 0 & \text{inoperable in year } j \\ 8760 \bar{P}_{ctrl_a} f_{av} u & \text{operational in year } j \end{cases} \quad (5.13)$$

where f_{av} is the fractional availability of the plant and u is the electricity selling price in € per unit energy supplied to the grid, which is considered to be constant due to the large uncertainty in the prediction of future electricity selling prices.

The costs associated with the construction and operation of an OWC WEC are:

- Capital cost
 - Construction cost C_{struc} .
 - Mechanical equipment (turbine and valve system) cost C_{mech} .
 - Electrical equipment (generator and power electronics) cost C_{elec} .
 - Other (control and instrumentation equipment) capital costs C_{oth} .
- Operation and Management (O&M) cost $C_{\text{O\&M}}$.

The total cost for year j is the sum of all aforementioned costs for that same year. It is given as

$$C_j = C_{\text{struc}_j} + C_{\text{mech}_j} + C_{\text{elec}_j} + C_{\text{oth}_j} + C_{\text{O\&M}_j} \quad (5.14)$$

Since the construction cost is not commonly made public, it might have to be obtained from comparable projects which are publicly available. Usually, for such a large enterprise, the contractor is gradually paid fractions of the total construction cost, according to the proven success in predetermined construction stages. In the present work, it is assumed the construction cost is paid in identical annual fractions during the total duration of the OWC WEC's construction.

For the mechanical and electrical equipment, as well as for the other capital costs, the payment is carried out only once and is fully incorporated in a single year.

Any cost that does not occur in the first year of the project has to be adjusted for future inflation. This was done considering a fixed inflation rate during the project's lifetime.

Assuming geometrical similarity in the scaling of the mechanical equipment, its volume and hence its mass scale proportionately to D^3 . Then, the mechanical equipment cost is expressed as

$$C_{\text{mech}} = C_{\text{mech}_{\text{ref}}} \left(\frac{D^3}{D_{\text{ref}}^3} \right)^X = \underbrace{\frac{C_{\text{mech}_{\text{ref}}}}{D_{\text{ref}}^{3X}}}_{B_{\text{mech}}} D^{3X} \quad (5.15)$$

Here, $C_{\text{mech}_{\text{ref}}}$ is the reference mechanical equipment cost (calculated for the reference turbine diameter). Additionally, X is the economy of scale exponent: it expresses the economy of scale's effect on the mechanical equipment cost. Lastly, B_{mech} is the mechanical equipment cost metric, which relates the mechanical equipment cost and the turbine diameter.

The electrical equipment cost is formulated as [30]

$$C_{\text{elec}} = B_{\text{elec}} P_{\text{gen}}^{\text{rated}0.7} \quad (5.16)$$

The electrical equipment cost metric B_{elec} relates the electrical equipment cost and generator rated power. Finally, the O&M cost is proportional to the sum of the mechanical and electrical equipment costs. It can be approximated as [30]

$$C_{\text{O\&M}} = 0.03 (C_{\text{mech}} + C_{\text{elec}}) \quad (5.17)$$

A project can have three distinct outcomes concerning its profitability, depending on its net present value.

$$\left\{ \begin{array}{ll} NPV > 0 & \text{economically profitable} \\ NPV = 0 & \text{neither economically profitable or unprofitable} \\ NPV < 0 & \text{economically unprofitable} \end{array} \right. \quad (5.18)$$

For any project, it is possible to calculate the discount rate for which the net present value becomes null, i.e., the rate of return of the project without additional profits. This metric, often used in a project's economic analysis, is called the internal rate of return and can be found rewriting equation (5.11).

$$NPV = 0 = \sum_{j=0}^n \frac{F_j}{(1 + IRR)^j} \quad (5.19)$$

where IRR is the internal rate of return.

Note that a negative internal rate of return occurs when the total sum of the cash flows is inferior to the initial investment. When the internal rate of return is negative, not only does the investing entity not have any returns on its investment, it has to invest more in order to avoid for the project to become economically unprofitable.

Finally, in an economically profitable project, the payback period is the number of years necessary for the investor to entirely recover its investment. It is given as

$$NPV = 0 = \sum_{j=0}^{PBP} \frac{F_j}{(1 + r)^j} \quad (5.20)$$

Here, PBP is the payback period.

6 Experiments and Results — Pico Plant Case Study

The experimental component of this work focuses on the case study of the Pico plant, a fixed structure OWC WEC located in the northern Atlantic Ocean, introduced in section 1.1.

In this section, a techno-economic comparison is performed between the Pico plant's original Wells turbine and a novel bi-radial turbine (non-linear turbine design). The comparative work takes into account the real environment conditions at the Pico plant's location and several configurations for the electrical equipment, including the Pico plant's original electrical generator.

Section 6.1 extensively describes the Pico plant and the tested turbine-generator systems.

In section 6.2 is the frequency domain analysis of the Pico plant operating with the original Wells turbine.

The modelling of the radiation flow rate through Prony's method is presented in section 6.3.

Section 6.4 introduces the experiments and results for rotational speed control under irregular waves.

Finally, a diameter optimization study is carried out in section 6.5, considering both the electrical energy production and the profit maximization strategies.

6.1 Experimental Data

Technical and economic data regarding the plant is separated into three sections.

First, in section 6.1.1, the Pico plant's hydrodynamic response, wave climate and structure are detailed.

Section 6.1.2 contains a technical description of the tested turbine-generator systems.

In section 6.1.3, the economic description of the plant and turbine-generator systems is given.

6.1.1 Hydrodynamics, Wave Climate and Structure

The contents in this section were retrieved from the works in [7], [23], [31] and [32].

Figure 6.1 illustrates the hydrodynamic coefficients of the Pico plant. These results were compiled from the three-dimensional boundary element numerical simulations developed in [31]

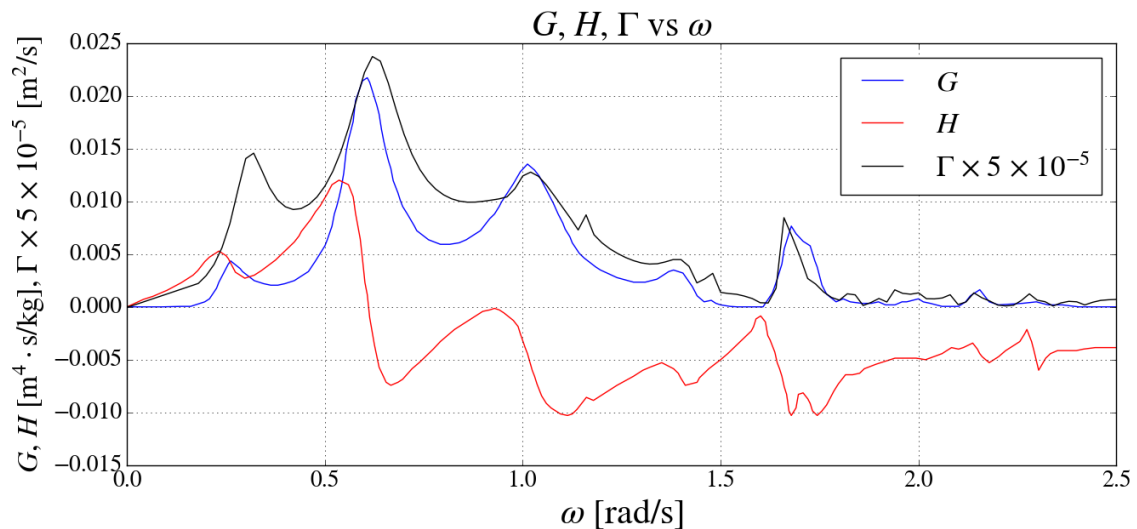


Figure 6.1: Pico plant's hydrodynamic coefficients: radiation conductance, radiation susceptance and excitation flow rate coefficient.

The shape of the hydrodynamic curves is a result of the irregular waterbed encircling the Pico plant.

Through measurements at the plant's location, the wave climate was obtained in the condensed form of nine sea states. Table 6.1 presents, for each sea state, the significant wave height, energy period (and energy wave frequency), probability of occurrence ϕ_s and wave power. In the results' tables, the sea state label is abbreviated as SS.

SS	T_e [s]	ω_e [rad/s]	H_s [m]	ϕ_s [%]	P_{wave} [kW/m]
1	9.0	0.698	0.8	25.0	2.8
2	9.5	0.661	1.2	20.0	6.7
3	10.0	0.628	1.6	17.7	12.5
4	10.5	0.598	2.0	14.5	20.5
5	11.0	0.571	2.4	10.0	31.0
6	11.5	0.546	2.9	7.0	47.3
7	12.0	0.524	3.4	4.5	67.8
8	12.5	0.503	4.0	0.7	97.7
9	13.0	0.483	4.5	0.6	128.6

Table 6.1: Pico plant's condensed wave climate data.

The annual wave power is approximately determined as

$$P_{\text{wave}_a} = \sum_{j=1}^9 P_{\text{wave}} \phi_{s_j} = 18.2 \text{ kW/m} \quad (6.1)$$

The adopted variance density spectrum is the modified form of the Pierson-Moskowitz spectrum, expressed in equation (3.44). Its application to the Pico plant's wave climate is observable in annex C.1, where the complete wave climate is also described.

The Pico plant was assembled on a gully with a natural rocky bottom of irregular slope. Its chamber is a concrete structure with length $l = 12\text{m}$ and width $w = 12\text{m}$ at the mean water level. The plant's air volume inside the chamber in the absence of incident waves is $V_{c_0} = 1050 \text{ m}^3$. The water bed depth is assumed constant and is equal to $h = 7.8\text{m}$, which corresponds to deep water conditions.

In this work, the following constants are considered: gravitational acceleration $g = 9.8\text{m/s}^2$, water density $\rho = 1025\text{kg/m}^3$, atmospheric density $\rho_a = 1.2\text{kg/m}^3$ and atmospheric pressure $p_a = 101325\text{Pa}$.

6.1.2 Turbine-Generator Systems

Information regarding the Pico plant's original Wells turbine and electrical generator, of Wound Rotor Induction Generator (WRIG) design, was retrieved from [7], [8] and [14].

The experimental data concerning the bi-radial turbine that serves for comparison in the present work is based on the works in [24] and [33].

One should bear in mind the bi-radial turbine was not purposely designed for the Pico plant, being originally coupled with its particular electrical generator. For comparability purposes, however, both tested turbines are initially coupled with the Pico plant's original electrical generator.

Further into the experimental work, it was verified that the Pico plant's original electrical generator limited the electrical energy production of the Pico plant operating with the bi-radial turbine. Hence, the bi-radial turbine was also tested while coupled with variants of the Pico plant's original electrical generator, of rated powers $P_{\text{gen}}^{\text{rated}} = 600\text{kW}$ and $P_{\text{gen}}^{\text{rated}} = 800\text{kW}$.

Collecting all relevant data from the aforementioned works, a detailed technical description of all tested turbine-generator systems was compiled. It is observable in table 6.2.

Turbine design	Monoplane Wells	Bi-radial
D_{ref} [m]	2.3	0.5
Ψ_{max} [-]	0.095	—
K [-]	0.6803	—
I_{ref} [kg·m ²]	595	5.01
$a_{\text{bep}_{\text{ref}}}$ [W·s ³]	3.344×10^{-2}	1×10^{-3}
Generator design	WRIG	WRIG
$\Omega_{\text{gen}}^{\text{max}}$ [rpm]	1500	1500
$P_{\text{gen}}^{\text{rated}}$ [kW]	400	400/600/800
P_{max} [kW]	500	—
A [W/s]	84033.6	—

Table 6.2: Turbine-generator system technical description: Pico plant's original Wells turbine (middle column) and bi-radial turbine (right column).

It is relevant to note that the turbine diameter data refers to the outer diameter of the turbine.

The stalling limit for the dimensionless coefficient of pressure head is represented as Ψ_{max} . For a dimensionless pressure head $\Psi > \Psi_{\text{max}}$, the dimensionless turbine power output of the Pico plant's original Wells turbine is conservatively estimated at $\Pi = 0.00074$ [14].

Properties K and Ψ_{max} are not described for the bi-radial turbine since it is a non-linear turbine design and does not exhibit stalling under the tested pressure heads.

Similarly, P_{max} and A are solely exhibited for the Wells turbine design since these properties are related to the Wells-adapted control law in equation (5.6).

The performance of the Pico plant's original Wells turbine, outlined through the relationships between its dimensionless coefficients, is illustrated in figure 6.2.

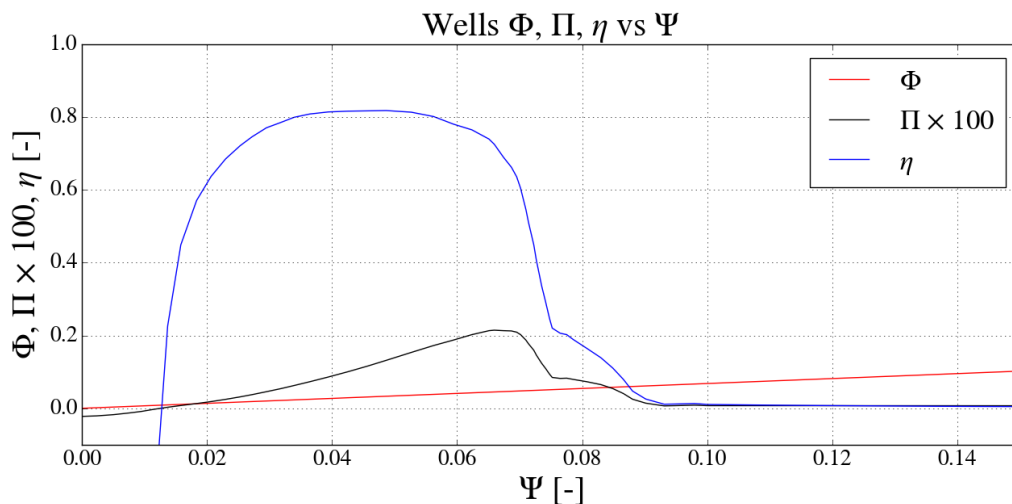


Figure 6.2: Turbine performance dimensionless coefficients: Pico plant's original Wells turbine.

The sharp drop in turbine efficiency in figure 6.2, typical of the Wells turbine design, occurs for higher dimensionless pressure heads and is a result of the aerodynamic losses induced by rotor blade stalling.

The assumption of linearity for the Wells turbine is reasonable in most cases. This is due to the broad dimensionless pressure head range where turbine linearity is validated. Nonetheless, turbine linearity is still an approximation and is not entirely verified experimentally. Although not considered in this work, the Wells turbine demonstrates a non-linear region for higher dimensionless pressure heads.

Figure 6.3 illustrates the performance of the bi-radial turbine, which is non-linear.

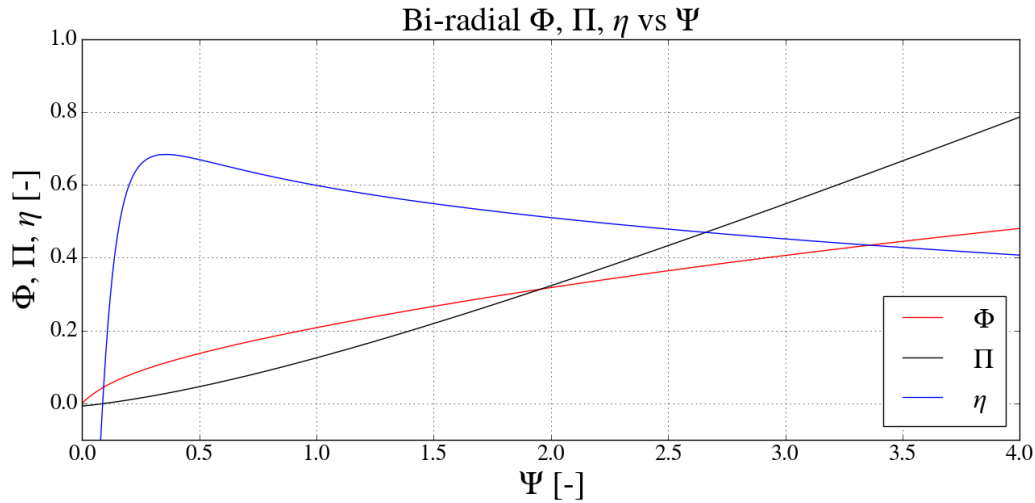


Figure 6.3: Turbine performance dimensionless coefficients: bi-radial turbine.

The bi-radial turbine is capable of operating under an extensive range of pressure heads. Therefore, it is easier to operate under real environment conditions without the action of an air flow valve or rotational speed control, as opposed to the Wells turbine.

6.1.3 Economic Description

Information pertaining to the Pico plant's costs and revenues was mainly extracted from [30]. In annex C.2, the plant's mechanical and electrical equipment cost metrics were adjusted for inflation to the date of this work's writing, considering Portuguese historical inflation rates. Furthermore, in the same annex, the plant's construction cost was estimated and analogously adjusted for inflation.

Three possible scenarios are examined: best, worst and average economic conditions. Whenever the best and worst scenarios are defined, the average scenario is approximately the linear average of the two.

The economic description of the Pico plant and the turbine-generator systems is presented in table 6.3.

Scenario	Best	Worst	Average
f_{av} [-]	0.95	0.95	0.95
n [year]	20	20	20
r [%]	5	15	10
u [€/kWh]	0.225	0.047	0.136
C_{struc} [k€]	1667	5001	3334
X [-]	2/3	2/3	2/3
B_{mech} [k€/m ^{3X}]	25	78	52
B_{elec} [k€/kW ^{0.7}]	2.5	4.2	3.4

Table 6.3: Turbine-generator system economic description: possible economic scenarios.

The average discount rate coincides with the estimate in [30]. The discount rates in the best and worst scenarios are 50 % and 150 % of the average discount rate, respectively.

With respect to the electricity selling prices, the best scenario describes the original governmental fixed subsidy for the Pico plant. The worst scenario corresponds to the average electricity selling price in Portugal from 2010 to 2018, extracted from the latest available official study [34].

There is no public available information concerning the plant's construction cost. In the present work, it is estimated in annex C.2 by collecting the cost per volume ratio of an analogous plant, the Mutriku wave power plant [35], and applying it to the Pico plant. The construction costs of the best and worst scenarios are 50 % and 150 % of the estimated construction cost, respectively. The construction was assumed to last three years, corresponding to the original construction time of the Pico plant [6].

The economy of scale exponent and the interval for the mechanical equipment cost metric are assumed equal for both turbines so that a comparative study can be performed. This is due to the scarce economic data regarding the more recent bi-radial turbine which is, however, generally found to be more costly than the Wells turbine. Accordingly, the results for the upper limit of the mechanical cost metric interval are particularly important when analyzing the economic results that consider the bi-radial turbine.

Information regarding other capital costs, i.e., the control and instrumentation equipment, is lacking, due to the relative novelty of the technology and its use in non-disclosed projects. Combining this fact with the reasonable presumption that it will have much cheaper costs than the remaining equipment, all other capital costs are assumed to be negligible.

Finally, it is important to explain that all costs which did not occur for the first year of construction had to be adjusted for a predicted future inflation rate, estimated at $r_i = 1.1\%$. This amount corresponds to the approximate average Portuguese inflation rate for the last ten years.

6.2 Frequency Domain Analysis

Frequency domain analysis can only be performed for a linear OWC WEC system. Therefore, only the Pico plant's original Wells turbine is tested in this section.

Note that the frequency domain analysis of the Pico plant operating with a linearized bi-radial turbine was also considered. However, the results were found to be significantly erroneous due to the strong non-linearity of this turbine design. They are presented in annex C.3.

Combining the equations in section 4.2 and the experimental results in figures 6.1 and 6.2, it is rather simple to perform a frequency domain analysis of the Pico plant operating with the original Wells turbine. Algorithm 6.1 generally illustrates the logical sequence employed.

Algorithm 6.1: Frequency domain analysis

Define A_w and Ω ;

for each ω to be tested **do**

Retrieve G , H and Γ from the data set in figure 6.1;
 Compute Q_e from equation (4.14);
 Compute P_c and α_{pc} from equation (4.17);
 Compute Q_r and α_{qr} from equation (4.15);
 Compute \bar{P}_{pneu} from equation (4.19);

end

According to algorithm 6.1, results are obtained for the complex amplitudes of the excitation flow rate, radiation flow rate and air pressure oscillation inside the chamber, as well as for the time-averaged pneumatic power available to the turbine. The results are acquired for regular waves of amplitude $A_w = 1$ m and a turbine rotational speed of $\Omega = 750 \text{ rpm} = 78.54 \text{ rad/s}$. The wave frequency range tested is $\omega \in [0, 2.5] \text{ rad/s}$ and the computational wave frequency step is $\omega_s = 0.001 \text{ rad/s}$.

Figure 6.4 illustrates the aforementioned results for the frequency domain analysis of the Pico plant operating with the original Wells turbine.

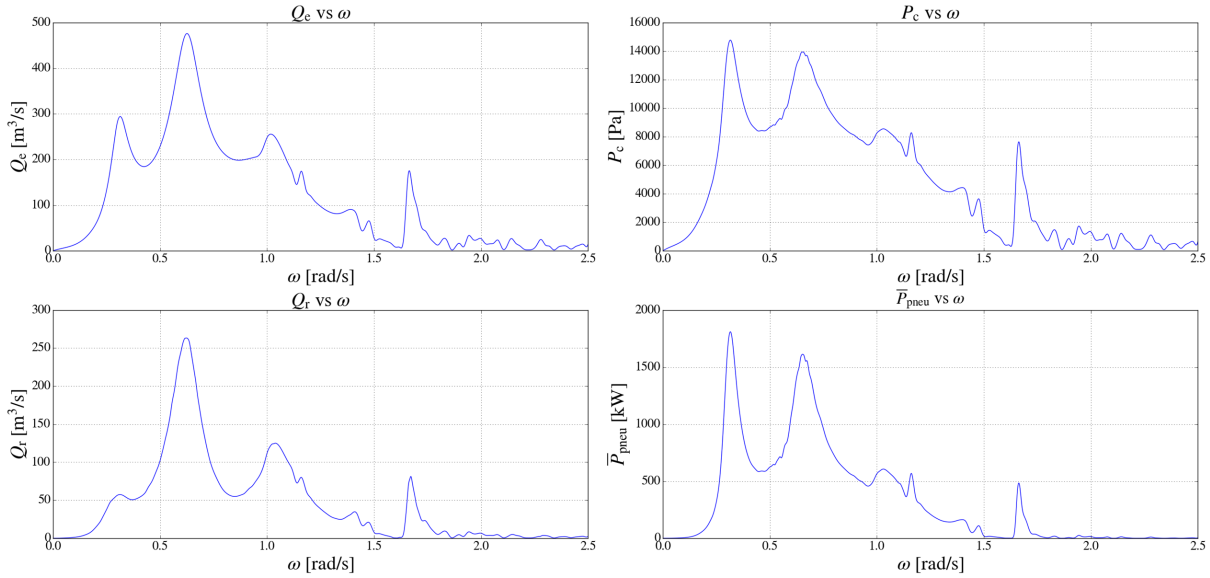


Figure 6.4: Results for the frequency domain analysis of the Pico plant operating with the original Wells turbine: complex amplitudes of the excitation flow rate (top left), air pressure oscillation inside the chamber (top right) and radiation flow rate (bottom left); time-averaged pneumatic power available to the turbine (bottom right).

Note that the complex amplitude of the excitation flow rate in figure 6.4 (top left) is equal to the excitation flow rate coefficient in figure 6.1. These properties are identical for the action of a regular wave with wave amplitude $A_w = 1$ m, according to equation (4.14).

Equation (4.21) determines the resonance wave frequency of the Pico plant occurs approximately for $\omega = 0.64 \text{ rad/s}$. The wave frequency for the second peak of the time-averaged pneumatic power available to the turbine, $\omega = 0.65 \text{ rad/s}$, is noticeably close to that estimate.

6.3 Radiation Flow Rate Modelling through Prony's Method

The objective of this section is to analyze and ultimately validate the utilization of Prony's method in the modelling of the radiation flow rate.

Prony's method can be validated comparing the complex variable and linear time domain analyses, described in section 4.3.1, for a linear OWC WEC system under regular waves. In this case, the error between the two analyses is caused only by the simulation's accuracy, mainly determined by the modelling of the radiation flow rate. Since a linear OWC WEC system is required, the experiments are carried out for the Pico plant operating with the original Wells turbine.

Algorithms 6.2 and 6.3 generally illustrate the employed procedures for the complex variable and linear time domain analyses, respectively.

Algorithm 6.2: Complex variable analysis

Define ω ;

Retrieve Q_e , P_c , Q_r , α_{p_c} and α_{q_r} from algorithm 6.1 applied for ω ;

for each t to be tested **do**

 Compute q_e , p_c and q_r from equation (4.11) ($\alpha_{q_e} = 0$);

 Compute P_{pneu} from equation (4.18);

end

Algorithm 6.3: Linear time domain analysis

Define ω ;

Retrieve Q_e from algorithm 6.1 applied for ω ;

for each t to be tested **do**

 Compute q_e from equation (4.11) ($\alpha_{q_e} = 0$);

 Compute q_r from equation (4.45), employing Prony's method;

 Compute $\frac{dp_c}{dt}$ and p_c solving equation (4.10) through the classic Runge-Kutta method;

 Compute P_{pneu} from equation (4.18);

end

To validate the utilization of Prony's method, two error metrics were estimated for the pneumatic power available to the turbine: relative root-mean-square error and correlation coefficient.

First, the relative root-mean-square error of the pneumatic power available to the turbine is [36]

$$RRMSE_{pneu} = \frac{\sqrt{\frac{1}{N} \sum_{j=j_1}^{j_2} (P_{pneu_j}^C - P_{pneu_j}^L)^2}}{\sum_{j=j_1}^{j_2} P_{pneu_j}^C} \quad (6.2)$$

Moreover, the correlation coefficient of the pneumatic power available to the turbine is expressed as [29]

$$R_{pneu} = \frac{\sum_{j=j_1}^{j_2} (P_{pneu_j}^C - P_{pneu_{avg}}^C) (P_{pneu_j}^L - P_{pneu_{avg}}^L)}{\sqrt{\sum_{j=j_1}^{j_2} (P_{pneu_j}^C - P_{pneu_{avg}}^C)^2 \sum_{j=j_1}^{j_2} (P_{pneu_j}^L - P_{pneu_{avg}}^L)^2}} \quad (6.3)$$

In equations (6.2) and (6.3), the time series for the pneumatic power available to the turbine calculated with the complex variable and linear time domain analyses are respectively represented as P_{pneu}^C and P_{pneu}^L . Also, j_1 and j_2 are indexes separated by a single wave period. In equation (6.2), N represents the number of observations. Finally, in equation (6.3), the subscript avg is the arithmetic mean.

When comparing two time series, the relative root-mean-square error is adequate to evaluate their amplitude difference, whereas the correlation coefficient is suitable for phase comparison.

Note that the formula for the relative root-mean-square mitigates the error due to the sum in the denominator. For the studied application, the results were found to be acceptable for a relative root-mean-square error of approximately $RRMSE_{pneu} \leq 1\%$. Additionally, the results were deemed acceptable for a correlation coefficient approximately given as $R_{pneu} \geq 0.97$.

The relative root-mean-square error and correlation coefficient of the pneumatic power available to the turbine were acquired for Prony's method with $n_p = 10$ and $n_p = 15$ negative exponential functions and analytically, i.e., directly integrating equation (4.24). In annex C.4 are both Prony's method tested cases.

Furthermore, a wave amplitude of $A_w = 1$ m and turbine rotational speed of $\Omega = 750\text{rpm} = 78.54\text{rad/s}$ were tested, while the studied wave frequency range is $\omega \in [0, 2.5]\text{rad/s}$, with a wave frequency computational step of $\omega_s = 0.01\text{rad/s}$. Finally, the computational time step is $T_s = 0.1$ s, providing a reasonable balance between accuracy and computational time.

It is specially important to analyze the error acquired for the wave frequencies most commonly encountered in a real environment. The real environment wave frequency range is $\omega \in [0.45, 1.43]\text{rad/s}$, which approximately corresponds to wave periods in the interval $T \in [4.4, 13.9]\text{s}$ [12].

Figure 6.5 illustrates the relative root-mean-square error of the pneumatic power available to the turbine.

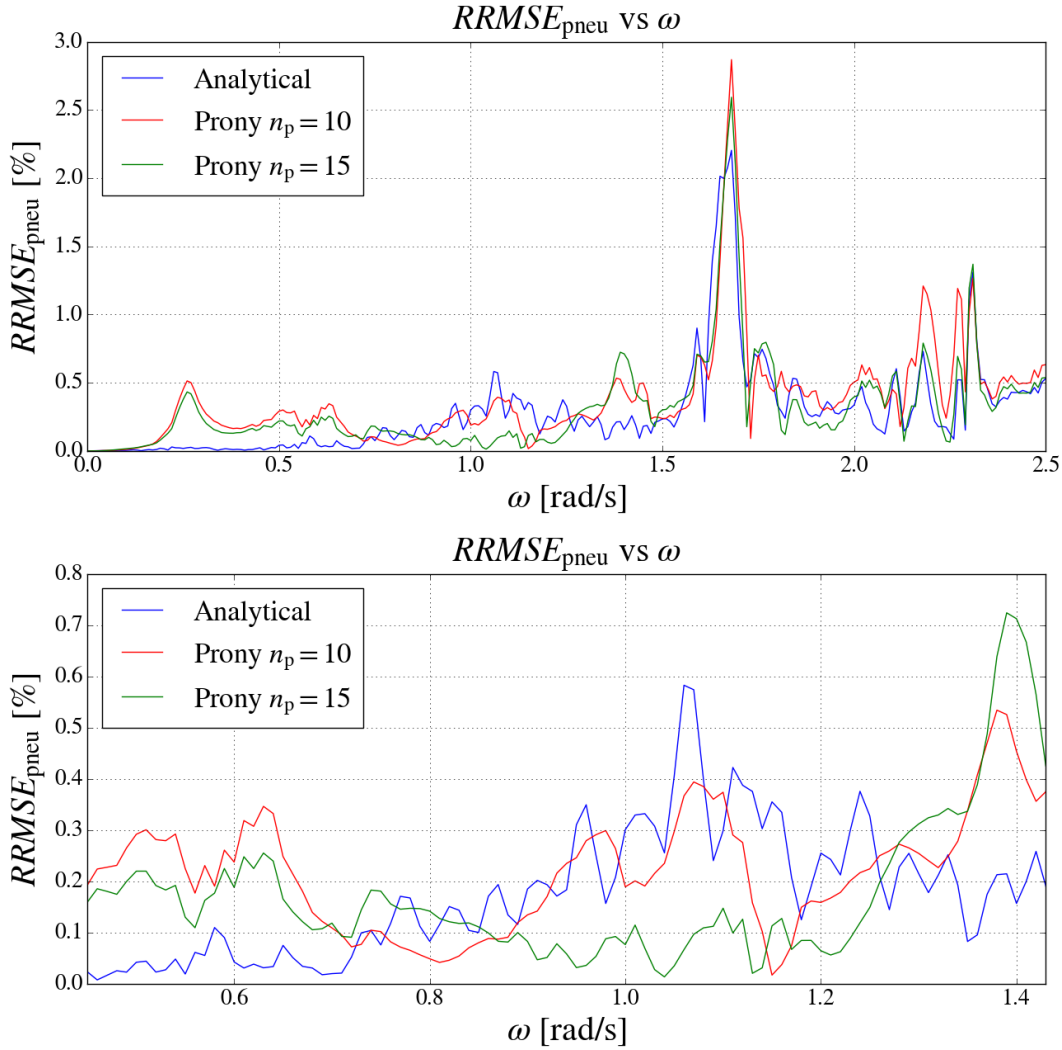


Figure 6.5: Relative root-mean-square error of the pneumatic power available to the turbine for the Pico plant operating with the original Wells turbine: total (top) and real environment (bottom) wave frequency range.

The error peak which occurs in the interval $\omega \in [1.62, 1.71]\text{rad/s}$ does not invalidate the application of Prony's method, since this interval is outside the real environment wave frequency range. In fact, as can be seen in figure 6.5 (bottom), the relative root-mean-square error is reasonable for the wave frequencies commonly encountered in a real environment, being $RRMSE_{pneu} \leq 0.59\%$ for the analytical computation, $RRMSE_{pneu} \leq 0.73\%$ for Prony's method with $n_p = 10$ negative exponential functions and $RRMSE_{pneu} \leq 0.54\%$ for Prony's method with $n_p = 15$ negative exponential functions.

In figure 6.6 are the results for the correlation coefficient of the pneumatic power available to the turbine.

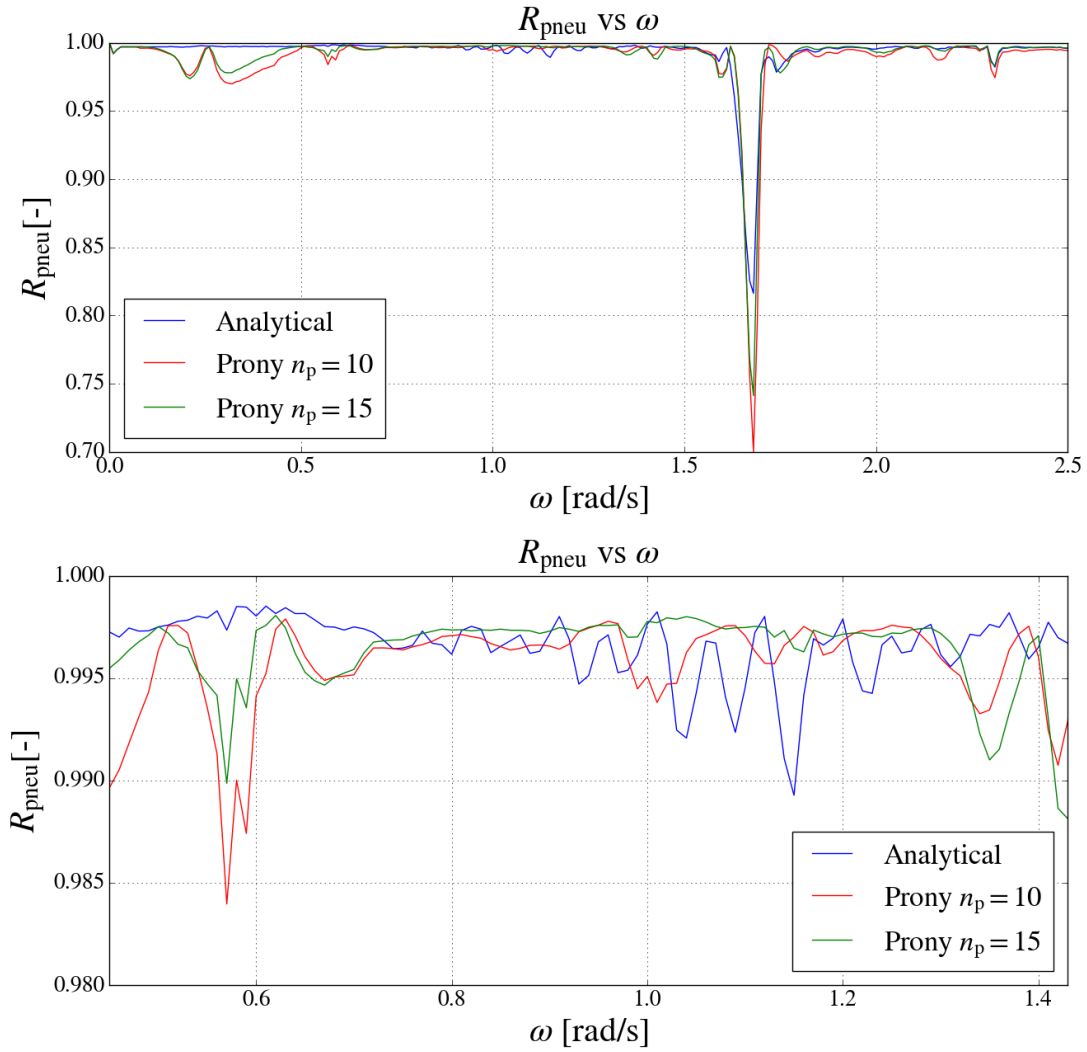


Figure 6.6: Correlation coefficient of the pneumatic power available to the turbine for the Pico plant operating with the original Wells turbine: total (top) and real environment (bottom) wave frequency range.

Again, the error peak interval is $\omega \in [1.62, 1.71]$ rad/s. In the real environment wave frequency range, as can be derived from figure 6.6 (bottom), the correlation coefficient also presents acceptable results, being $R_{pneu} \geq 0.989$ for the analytical computation, $R_{pneu} \geq 0.983$ for Prony's method with $n_p = 10$ negative exponential functions and $R_{pneu} \geq 0.988$ for Prony's method with $n_p = 15$ negative exponential functions. The combination of the energy density spectrum equation in (3.39), the Pico plant sea state probability of occurrence in table 6.1 and the variance density spectra for all the Pico plant's sea states in annex C.1 dictates that only 0.3 % of the wave energy recorded at the Pico plant is caused by the wave frequencies in the error peak interval. In other words, both tested error metrics demonstrate acceptable measures in the wave frequency range responsible for 99.7 % of the wave energy recorded at the Pico plant's location. The analytical computation of the radiation flow rate produces an error. This is due to the imprecise implementation of equations (4.24) and (4.25), caused by the finite radiation conductance data set in figure 6.1 and the substitution of the infinite integral upper limit in equation (4.24) by a finite temporal amount. In this work, it is $t = 75$ s, which adequately balances accuracy and computational time.

Relatively to the average computational time of the analytical calculation, the average computational time of Prony's method with $n_p = 10$ and $n_p = 15$ negative exponential functions represents a reduction of 95.8% and 94.1%, respectively.

The memory function is also presented, being calculated analytically, i.e., direct integration of equation (4.25), and through Prony's method with either $n_p = 10$ or $n_p = 15$ negative exponential functions.

Apart from the aforementioned temporal limit for the radiation flow rate equation in (4.24), it is also computationally unfeasible to implement the memory function's infinite integral upper limit, in equation (4.25). Instead, the upper limit is $\omega = 2.5 \text{ rad/s}$, which is the highest wave frequency tested in figure 6.1. Figure 6.7 illustrates the memory function, calculated analytically and through Prony's methods with $n_p = 10$ and $n_p = 15$ negative exponential functions.

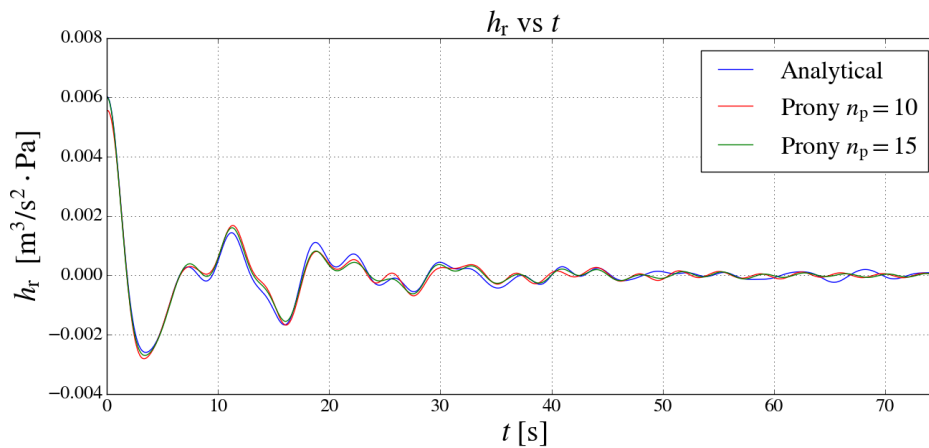


Figure 6.7: Memory function: analytical computation and Prony's method approximations.

Considering all results obtained in this section, it was decided to model the radiation flow rate through a Prony's method with $n_p = 15$ negative exponential functions. Out of both Prony's method tested cases, it provides the best balance between accuracy and computational time.

6.4 Time Domain Analysis — Rotational Speed Control under Irregular Waves

Despite the importance of the results in sections 6.2 and 6.3, a complete analysis of the Pico plant needs to consider its behavior under the action of the local wave climate.

Simulating the real environment conditions at the Pico plant's location requires the generation of random waves. The developed irregular wave generator algorithm must be able to output an excitation flow rate in accordance with both the variance density spectrum in equation (3.44) and the representative parameters of the sea state selected from table 6.1. Furthermore, to maintain comparable results, the pseudo-random numbers need to be generated with the same seed.

After generating an irregular wave indicative of the real environment conditions at the Pico plant's location, the rotational speed of the turbine must be controlled. In sections 6.2 and 6.3, the plant operated without any form of control, for an arbitrary turbine rotational speed. In this section, however, rotational speed control is applied to the turbine in order to maximize the electrical power supplied to the grid (recall that this property is considered to be equivalent to the imposed electromagnetic power).

First, the irregular wave generator logical procedure is generally shown in algorithm 6.4. The number of regular waves forming an irregular wave is a user input.

Algorithm 6.4: Irregular wave generator

Define N_w ;

Define the sea state and retrieve H_s , T_e from table 6.1;

for each wave in N_w **do**

 Generate pseudo-random ω and α_{qe} ;

 Compute S_ω from equation (3.44);

 Compute A_w from equation (3.37) applied to a sole wave;

 Retrieve Γ from the data set in figure 6.1;

 Compute Q_e from equation (4.14);

end

for each t to be tested **do**

 Compute q_e from equation (4.11);

end

In section 6.3, the correct modelling of the radiation flow rate validated the linear time domain analysis. Therefore, it is now possible to numerically implement a non-linear time domain analysis. Algorithm 6.5 generally demonstrates the logical steps taken to implement the non-linear time domain analysis with rotational speed control.

Algorithm 6.5: Non-linear time domain analysis with rotational speed control

Define the initial turbine rotational speed Ω_0 ;

Define the sea state;

for each t to be tested **do**

 Retrieve q_e from algorithm 6.4 applied for the defined sea state;

 Compute q_r from equation (4.45), employing Prony's method;

 Compute $\frac{d\Omega}{dt}$ and Ω solving equation (5.1) through the classic Runge-Kutta method;

 Compute $\frac{dV_c}{dt}$ and V_c solving equation (4.1) through the classic Runge-Kutta method;

 Compute $\frac{dp_c}{dt}$ and p_c solving equation (4.4) through the classic Runge-Kutta method;

 Compute $P_{ctrl} = T_{ctrl}\Omega$ from equation (5.6) (Wells) or (5.4) (bi-radial);

end

When controlling the turbine rotational speed, it is important to acknowledge the rotational speed limit of the turbine-generator system, specified in equation (5.5). It is possible that this limit is exceeded under a certain sea state. If so, that sea state's contribution to power extraction is considered null, since it is then unsafe to operate the plant.

In practical terms, a sea state's contribution is made null by closing a valve in series with the turbine. This valve is known to have been equipped for the original Wells turbine [10] and is assumed to also exist for the bi-radial turbine.

Recall that the system is now being tested under irregular waves. Therefore, all time-dependent properties are a linear superposition of N_w waves.

The simulations are performed for $\Omega_0 = \Omega_{max}$ and $N_w = 178$. The tested time interval is $t \in [1800, 5400]$ s, with a computational time step of $T_s = 0.1$ s. The time is initiated after its origin to avoid including the transient period in the computations.

In this work, diameters $D = 2.1, 2.3, 2.5, 2.7, 3.1, 3.3, 3.5$ m are tested for the Pico plant's original Wells turbine and $D = 1.5, 1.7, 1.9, 2.1, 2.3, 2.5, 2.7, 3.1, 3.3, 3.5$ m for the bi-radial turbine.

For the Pico plant operating with the original Wells turbine and electrical generator, the results of the time-averaged electrical power supplied to the grid are presented in table 6.4.

SS	D [m]							
	2.1	2.3	2.5	2.7	2.9	3.1	3.3	3.5
	\bar{P}_{ctrl} [kW]							
1	43.3	44.5	44.0	42.5	40.4	37.8	35.0	32.0
2	72.9	90.0	93.6	95.0	94.1	91.7	87.9	83.1
3	82.7	121.9	132.6	140.2	144.9	146.1	144.2	139.5
4	83.9	133.6	148.5	161.8	172.6	179.6	182.5	179.9
5	79.3	135.8	152.8	168.3	181.8	192.9	200.1	201.4
6	70.7	131.5	149.7	166.3	180.7	193.8	202.8	207.2
7	0.0	122.1	141.8	159.5	174.3	186.8	195.7	0.0
8	0.0	105.2	126.1	0.0	0.0	0.0	0.0	0.0
9	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Annual	65.1	99.1	107.7	113.6	118.3	121.0	121.3	110.0

Table 6.4: Time-averaged electrical power supplied to the grid vs turbine diameter for the Pico plant operating with the original Wells turbine and the original electrical generator.

A small safety factor had to be applied to the rotational speed intersection in equation (5.6), in order to avoid exceedance of the turbine-generator system rotational speed limit.

Table 6.5 presents the results of the time-averaged electrical power supplied to the grid for the Pico plant operating with the bi-radial turbine and the original electrical generator.

SS	D [m]										
	1.5	1.7	1.9	2.1	2.3	2.5	2.7	2.9	3.1	3.3	3.5
	\bar{P}_{ctrl} [kW]										
1	36.1	38.9	40.2	40.1	38.9	36.8	34.1	31.0	27.9	24.8	21.9
2	72.7	81.0	86.7	89.6	90.0	88.1	84.5	79.5	73.7	67.4	61.0
3	116.5	132.7	145.2	153.7	158.0	158.3	155.2	149.2	141.1	131.5	121.1
4	166.0	191.9	213.5	229.7	240.1	244.8	244.0	238.4	228.8	216.2	201.6
5	0.0	257.3	288.3	312.7	329.8	339.8	343.5	341.3	333.4	320.0	302.3
6	0.0	0.0	372.7	391.9	399.2	400.0	400.0	400.0	400.0	400.0	400.0
7	0.0	0.0	0.0	0.0	400.0	400.0	400.0	400.0	400.0	400.0	400.0
8	0.0	0.0	0.0	0.0	0.0	0.0	0.0	400.0	400.0	400.0	0.0
9	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Annual	68.2	103.0	139.0	147.1	169.4	170.3	168.6	167.6	162.0	155.1	144.5

Table 6.5: Time-averaged electrical power supplied to the grid vs turbine diameter for the Pico plant operating with the bi-radial turbine and the original electrical generator.

Observing the results in table 6.5 for the time-averaged electrical power supplied to the grid under more energetic sea states, the limitation caused by the rated power of the original electrical generator, through the control law in (5.4), is apparent. To increase the annual time-averaged electrical power supplied to the grid, the bi-radial turbine should be coupled with an electrical generator of higher rated power.

It was then decided to include in the present work the computations for the time-averaged electrical power supplied to the grid considering the bi-radial turbine coupled with both a 600kW and an 800kW electrical generator. It was experimentally verified that further increasing the rated power of the generator did not yield significant improvements and, hence, only the two aforementioned cases are tested. Additionally, note that all remaining characteristics of the alternative generators tested are identical to those of the Pico plant's original electrical generator.

In table 6.6 are presented the results of the time-averaged electrical power supplied to the grid for the Pico plant operating with the bi-radial turbine and the 600kW electrical generator.

SS	D [m]										
	1.5	1.7	1.9	2.1	2.3	2.5	2.7	2.9	3.1	3.3	3.5
	\bar{P}_{ctrl} [kW]										
1	36.1	38.9	40.2	40.1	38.9	36.8	34.1	31.0	27.9	24.8	21.9
2	72.7	81.0	86.7	89.6	90.0	88.1	84.5	79.5	73.7	67.4	61.0
3	116.5	132.7	145.2	153.7	158.0	158.3	155.2	149.2	141.1	131.5	121.1
4	166.1	192.3	214.1	230.4	240.9	245.4	244.4	238.6	228.9	216.2	201.6
5	221.8	260.0	293.0	319.5	338.4	349.4	352.5	348.4	337.9	322.4	303.3
6	0.0	355.7	404.5	444.6	474.9	495.1	505.8	507.7	501.1	486.5	464.4
7	0.0	0.0	0.0	559.0	585.3	596.9	599.6	600.0	600.0	600.0	599.4
8	0.0	0.0	0.0	0.0	0.0	0.0	600.0	600.0	600.0	600.0	0.0
9	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Annual	90.5	128.2	141.7	176.8	184.0	186.9	190.2	186.2	179.9	171.8	158.1

Table 6.6: Time-averaged electrical power supplied to the grid vs turbine diameter for the Pico plant operating with the bi-radial turbine and the 600kW electrical generator.

Also, the results of the time-averaged electrical power supplied to the grid for the Pico plant operating with the bi-radial turbine and the 800kW electrical generator are exhibited in table 6.7.

SS	D [m]										
	1.5	1.7	1.9	2.1	2.3	2.5	2.7	2.9	3.1	3.3	3.5
	\bar{P}_{ctrl} [kW]										
1	36.1	38.9	40.2	40.1	38.9	36.8	34.1	31.0	27.9	24.8	21.9
2	72.7	81.0	86.7	89.6	90.0	88.1	84.5	79.5	73.7	67.4	61.0
3	116.5	132.7	145.2	153.7	158.0	158.3	155.2	149.2	141.1	131.5	121.1
4	166.1	192.3	214.1	230.4	240.9	245.4	244.4	238.6	228.9	216.2	201.6
5	221.9	260.2	293.5	320.2	339.2	350.1	353.1	348.8	338.1	322.5	303.3
6	0.0	358.2	409.0	451.7	484.8	507.2	518.6	519.2	509.9	491.9	467.1
7	0.0	0.0	538.8	598.6	645.5	678.8	699.0	707.6	705.7	693.2	669.9
8	0.0	0.0	0.0	0.0	785.3	796.9	799.4	800.0	800.0	800.0	0.0
9	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Annual	90.5	128.4	166.3	179.1	193.0	197.1	197.0	193.3	186.7	177.8	161.5

Table 6.7: Time-averaged electrical power supplied to the grid vs turbine diameter for the Pico plant operating with the bi-radial turbine and the 800kW electrical generator.

Regarding the operation of the bi-radial turbine, the comparison of tables 6.5, 6.6 and 6.7 demonstrates that the annual time-averaged electrical energy supplied to the grid distinctly increases with the increment in the generator rated power. This is due to the limiting effect of the generator rated power, through the

control law in equation (5.4). For the Wells turbine, the annual time-averaged electrical energy supplied to the grid is limited by the action of the Wells-adapted rotational speed control law in equation (5.6). Finally, due to operational safety concerns, the air volume inside the chamber was studied for all sea states and turbine-generator systems. If it is negative, the operation of the plant is deemed unsafe because water impacts the turbine, which may damage the rotor blades. In the experiments performed, however, the air volume inside the chamber was always found to be positive and turbine operation to be safe.

6.5 Turbine Diameter Optimization

In this section, the turbine diameter is optimized for all tested turbine-generator systems.

The employed diameter optimization strategies, described in section 5.2, are: electrical energy production maximization and profit maximization.

6.5.1 Electrical Energy Production Maximization

Figure 6.8 illustrates the diameter optimization for the maximization of electrical energy production (identical to the maximization of the annual time-averaged electrical power supplied to the grid).

The utilization factor results are illustrated in figure 6.9.

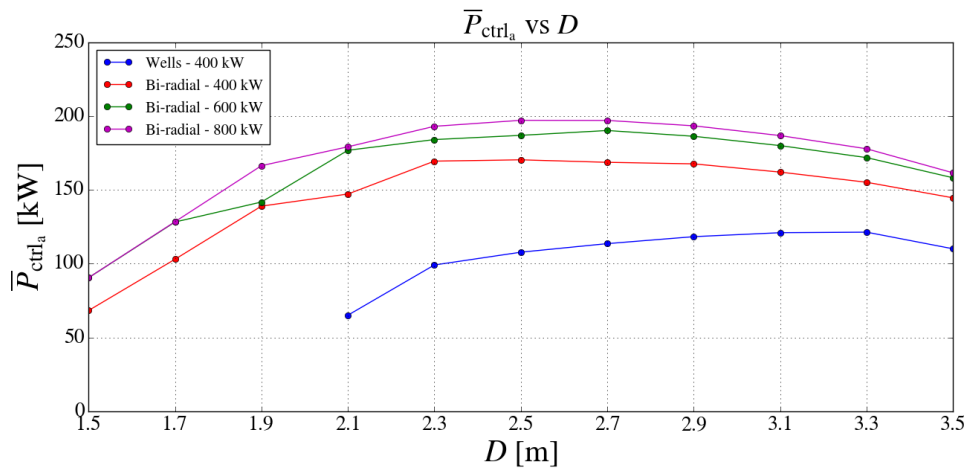


Figure 6.8: Annual time-averaged electrical power supplied to the grid for the Pico plant operating with distinct turbine-generator systems.

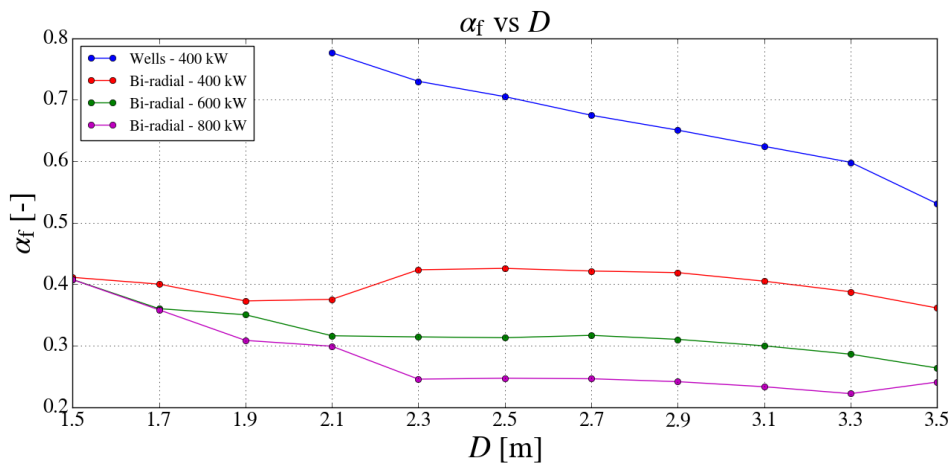


Figure 6.9: Utilization factor for the Pico plant operating with distinct turbine-generator systems.

The diameter optimized results for electrical energy production maximization are presented in table 6.8.

Turbine	Original Wells	Bi-radial		
Generator	Original 400kW WRIG	Original 400kW WRIG	600kW WRIG	800kW WRIG
D [m]	3.3	2.5	2.7	2.5
\bar{P}_{ctrl_a} [kW]	121.3	170.3	190.2	197.1
CWR_{ctrl} [-]	0.22	0.31	0.35	0.36

Table 6.8: Diameter optimized results for the Pico plant operating with distinct turbine-generator systems, regarding electrical energy production maximization.

As expected, the novel bi-radial turbine has a better electrical energy production performance than the Pico plant's original Wells turbine. Comparing the optimal points of the bi-radial turbine and of the Pico plant's original Wells turbine, the annual time-averaged electrical power supplied to the grid relative increase is evaluated at approximately 40.4%, 56.8% and 62.5%, for the bi-radial turbine respectively coupled with the original, 600kW or 800kW electrical generator. Moreover, the bi-radial turbine experimentally verified smaller optimal diameters than the Wells turbine.

The highest utilization factor is obtained for the Wells turbine, since the Wells-adapted control law limits the electrical energy production. For the bi-radial turbine, the utilization factor tends to decrease with the increase in the coupled generator rated power, on account of the incremented electrical energy production. The abrupt shifts in the curves of figures 6.8 and 6.9 are due to the introduction of newly available sea states from one turbine diameter to another.

6.5.2 Profit Maximization

A potential investor in wave energy technology requires profit maximization rather than electrical energy production maximization. Therefore, in this section, a profit maximization strategy is implemented.

First, a profit sensitivity analysis is carried out for the electricity selling price, discount rate, mechanical equipment cost metric, electrical equipment cost metric and construction cost.

In each sensitivity analysis, the best and worst scenarios are adopted for one economic property and the average scenario is selected for all others. Table 6.3 describes all three scenarios.

Figure 6.10 illustrates the effect of the electricity selling price in the profitability of the project (in this case, the project is the construction and entire lifetime operation of the Pico plant).

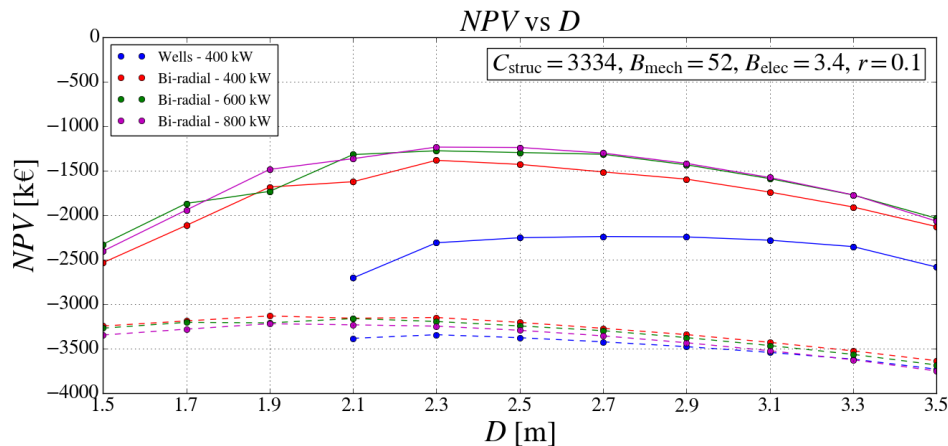


Figure 6.10: Net present value for the Pico plant operating with distinct turbine-generator systems and electricity selling price scenarios (solid lines for $u = 0.225$ €/kWh and dashed lines for $u = 0.047$ €/kWh).

Break-even, i.e., null net present value, is not achieved for any of the tested electricity selling price scenarios. This is the same as to say that, in an average scenario and for electricity selling prices ranging from $u = 0.047 \text{ €/kWh}$ to $u = 0.225 \text{ €/kWh}$, the project is economically unprofitable.

Table 6.9 presents the break-even electricity selling prices u_{Be} and respective diameters.

Turbine	Original Wells	Bi-radial		
Generator	Original 400kW WRIG	Original 400kW WRIG	600kW WRIG	800kW WRIG
D [m]	3.1	2.3	2.7	2.5
u_{Be} [€/kWh]	0.548	0.365	0.344	0.333

Table 6.9: Break-even electricity selling price for the Pico plant operating with distinct turbine-generator systems.

The effect of the discount rate on the project's profitability is illustrated in figure 6.11.

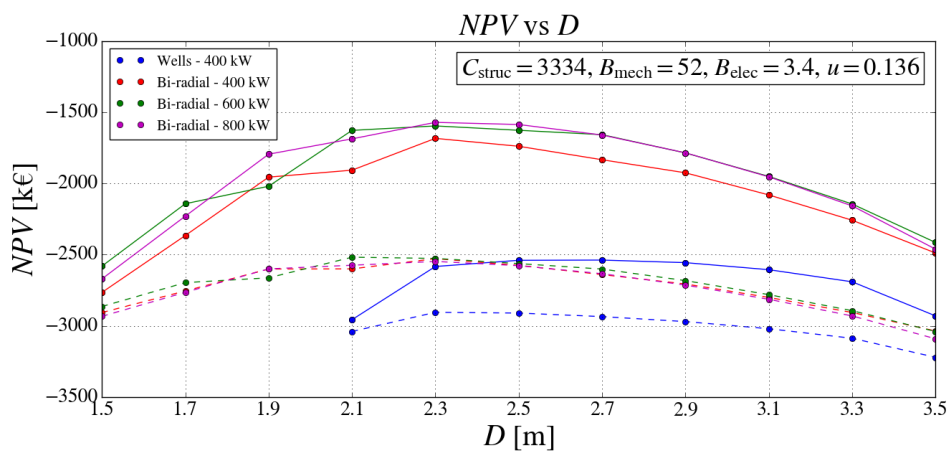


Figure 6.11: Net present value for the Pico plant operating with distinct turbine-generator systems and discount rate scenarios (solid lines for $r = 5\%$ and dashed lines for $r = 15\%$).

Again, the break-even point is not verified for any of the tested scenarios. It is important to verify if any of the tested scenarios demonstrates a positive return on investment in the absence of additional profits, i.e., exhibits a positive internal rate of return.

The break-even discount rate is identical to the internal rate of return. In table 6.10, the internal rates of return and respective diameters are presented.

Turbine	Original Wells	Bi-radial		
Generator	Original 400kW WRIG	Original 400kW WRIG	600kW WRIG	800kW WRIG
D [m]	2.9	2.3	2.3	2.5
IRR [%]	-4.8	-0.9	-0.4	-0.1

Table 6.10: Internal rate of return for the Pico plant operating with distinct turbine-generator systems.

Reducing the discount rate, the operational cash flows are sharply increased. In spite of that, out of all the turbine-generator systems tested in table 6.10, none demonstrated a positive internal rate of return. For the bi-radial turbine coupled with the 800kW electrical generator, an almost positive internal rate of return of $IRR = -0.1\%$ was obtained. This means the project, without additional profits, is able to generate a nearly positive return on investment, which is very promising.

Determining how the project's profitability is altered by the cost of the mechanical equipment is specially important, since it is for these components that a great part of the current academic research is performed.

Figure 6.12 represents the effect of the mechanical equipment cost metric on the project's profitability.

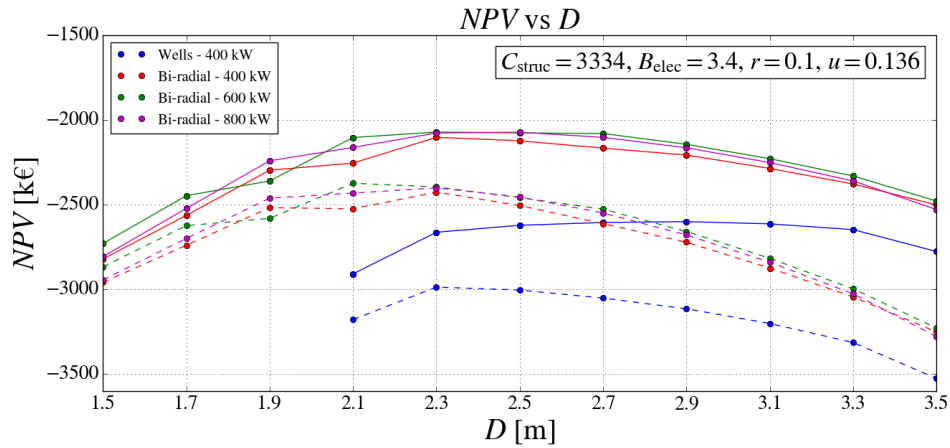


Figure 6.12: Net present value for the Pico plant operating with distinct turbine-generator systems and mechanical equipment cost metric scenarios (solid lines for $B_{\text{mech}} = 25 \text{ k€/m}^2$ and dashed lines for $B_{\text{mech}} = 78 \text{ k€/m}^2$).

Independently of the tested turbine-generator system, break-even is not attained. Therefore, in the average scenario, it is impossible to transform the project into an economically profitable venture by solely altering the cost of the turbine and valve systems.

The severe impact of the mechanical equipment cost metric on the turbine diameter optimization is particularly visible when comparing the best and worst scenario curves in figure 6.12. Increasing the mechanical cost metric, the optimal diameter tends to decrease, since the added generated revenue for larger turbine diameters no longer compensates for their parallel cost increase.

In figure 6.13, the effect of the electrical equipment cost metric on the project's profitability is illustrated.

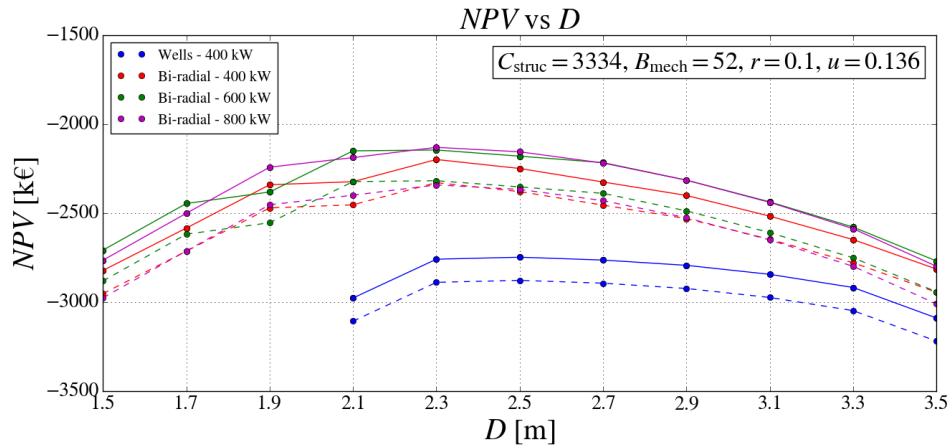


Figure 6.13: Net present value for the Pico plant operating with distinct turbine-generator systems and electrical equipment cost metric scenarios (solid lines for $B_{\text{elec}} = 2.5 \text{ k€/m}^{0.7}$ and dashed lines for $B_{\text{elec}} = 4.2 \text{ k€/m}^{0.7}$).

Again, there is no electrical equipment cost metric so that the project is economically profitable.

It is possible to observe that increasing the electrical equipment cost metric favors the utilization of the 600kW electrical generator in preference to the 800kW electrical generator. This is so because, eventually, the additional electrical energy production resultant from the increase of the generator rated power no longer compensates for the increment in the cost of the electrical equipment.

Figure 6.14 illustrates the effect of the construction cost on the project's profitability.

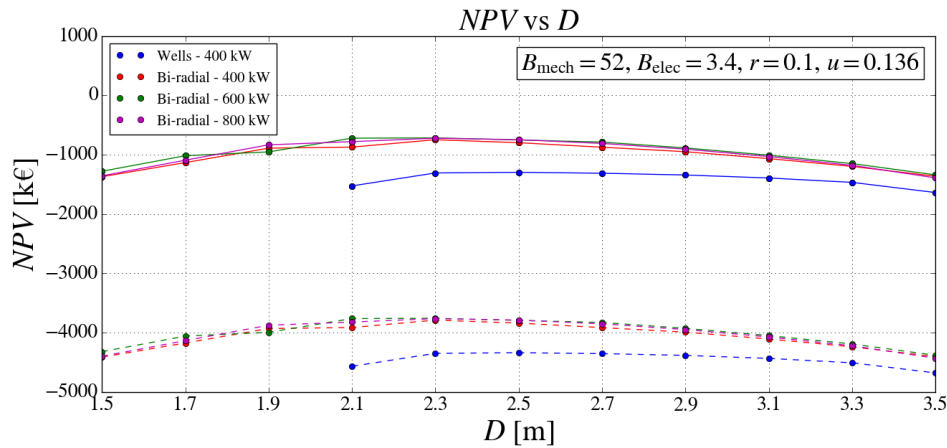


Figure 6.14: Net present value for the Pico plant operating with distinct turbine-generator systems and construction cost scenarios (solid lines for $C_{\text{struc}} = 1667 \text{ k€}$ and dashed lines for $C_{\text{struc}} = 5001 \text{ k€}$).

Analyzing the disparity between the best and worst scenario curves in figure 6.14, the construction cost's importance to the profitability of the project is made clear. However, note that for the best scenario, considering a 50% construction cost reduction, break-even is not achieved.

Although the consideration of even lower construction costs is optimistic, it is important to determine the construction cost estimates that result in a positive profitability for the project. Accordingly, the break-even construction costs C_{strucBe} and respective diameters are shown in table 6.11.

Turbine	Original Wells	Bi-radial		
Generator	Original 400kW WRIG	Original 400kW WRIG	600kW WRIG	800kW WRIG
D [m]	2.5	2.3	2.3	2.3
C_{strucBe} [k€]	244	846	880	874

Table 6.11: Break-even construction cost for the Pico plant operating with distinct turbine-generator systems.

Examining the results from figure 6.12 and those from figure 6.14 and table 6.11, it is possible to compare the effect of the mechanical equipment cost metric and the construction cost on the project's profitability. Overall, these results reinforce the idea that the wave energy technology readiness level is more dependent on the reduction of the construction cost than on the reduction of the mechanical equipment cost.

The construction of an OWC WEC presently represents the majority of its capital costs. As a result, some authors propose the construction cost be diluted by incorporating the OWC WEC into a breakwater, which furthermore reduces the O&M costs [4]. The results in figure 6.14 confirm the importance of the breakwater-OWC solution, as well as any similar solutions that aim to mitigate the construction cost, since this property has a significant economic impact on profitability.

So far, the performed experiments focused on the effect of the project's most important economic properties on its profitability. These results are relevant, but only describe the action of one property at a time. For a complete profit maximization analysis, potential economic frameworks should additionally be studied: this is accomplished through the examination of the three scenarios presented in table 6.3. Take into account that the worst and best scenarios may be overly pessimistic and optimistic, respectively. For that reason, the average scenario is also considered.

The results for the project's profitability in the best scenario are illustrated in figure 6.15.

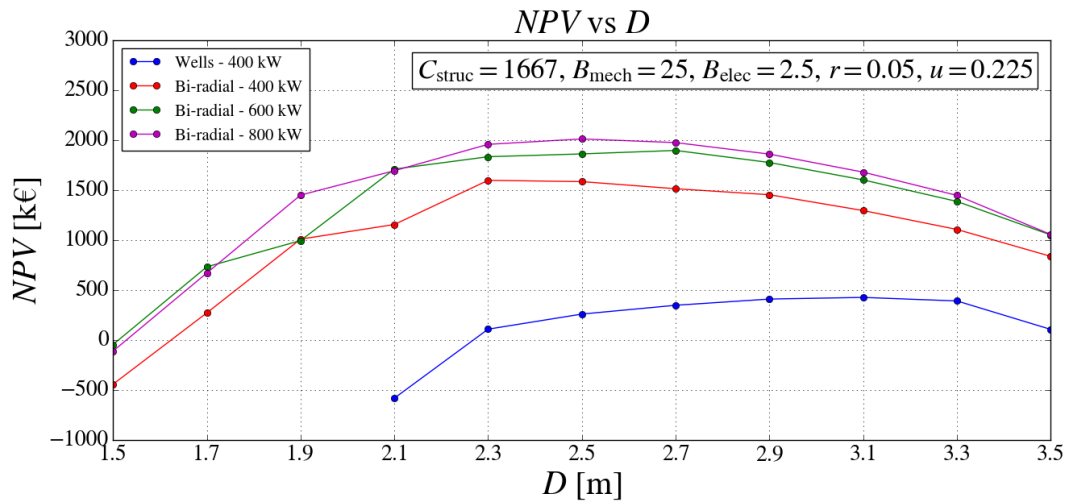


Figure 6.15: Net present value for the Pico plant operating with distinct turbine-generator systems in the best scenario.

The project can be economically profitable for all turbine-generator systems in the best scenario.

Table 6.12 presents, for the best scenario, the optimal diameters and corresponding net present value, internal rate of return and payback period profit metrics.

Turbine	Original Wells	Bi-radial		
Generator	Original 400kW WRIG	Original 400kW WRIG	600kW WRIG	800kW WRIG
D [m]	3.1	2.3	2.7	2.5
NPV [k€]	425	1596	1895	2010
IRR [%]	7.1	12.5	13.3	13.6
PBP [year]	16.7	10.4	9.8	9.6

Table 6.12: Net present value, internal rate of return and payback period for the Pico plant operating with distinct turbine-generator systems in the best scenario.

In the best scenario, the bi-radial turbine demonstrates a better economic performance than the Wells turbine, independently of the coupled electrical generator. This is because, in this scenario, the sharply reduced mechanical and electrical equipment costs, combined with the high electricity selling prices, favor the operation of a turbine with a higher electrical energy production. In this regard, the bi-radial turbine is superior to the Wells turbine. This is proven by the electrical energy production maximization results, regarding all tested turbine-generator systems, in figure 6.8.

The best scenario results, in figure 6.15 and table 6.12, combined with the sensitivity analysis results for the electricity selling price and the construction cost, respectively presented in figures 6.10 and 6.14, demonstrate that a high electricity selling price and low construction cost are fundamental for the economic profitability of the project. However, these conditions are only possible if beneficial governmental policies exist to ensure the competitiveness of wave energy technology in the energy generation market. In spite of its relevance, the best scenario is fairly optimistic. Apart from low amounts for the electrical and mechanical equipment costs, construction cost and discount rate, it also assumes a governmental subsidy for the electricity selling price, equal to the amount originally designated for the Pico plant. Concerning the remaining tests, less optimistic frameworks need to be analyzed.

The profitability of the project in the worst scenario is illustrated in figure 6.16.

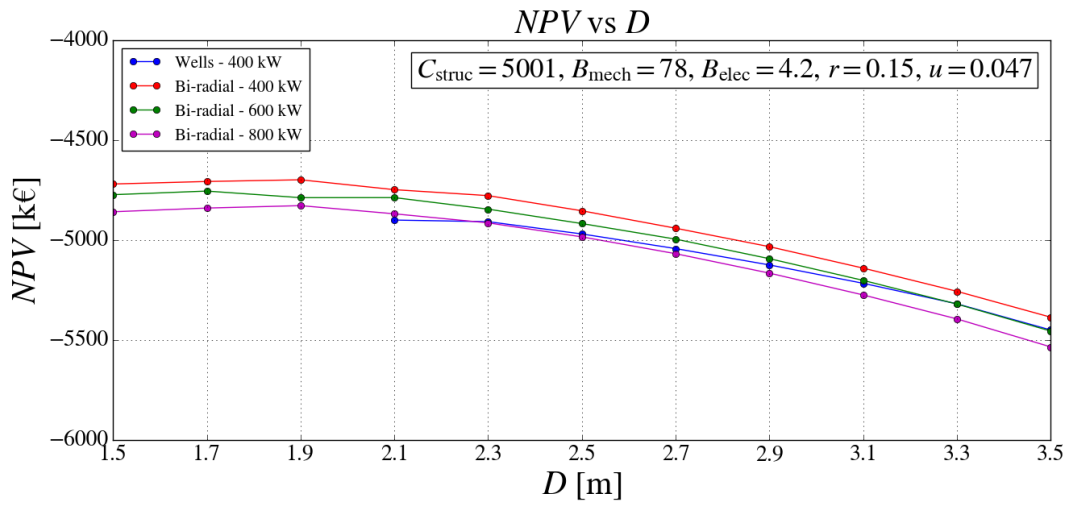


Figure 6.16: Net present value for the Pico plant operating with distinct turbine-generator systems in the worst scenario.

The worst scenario optimal diameters and respective profit metrics are presented in table 6.13.

Turbine	Original Wells	Bi-radial		
Generator	Original 400kW WRIG	Original 400kW WRIG	600kW WRIG	800kW WRIG
D [m]	2.1	1.9	1.7	1.9
NPV [k€]	-4901	-4699	-4756	-4829
IRR [%]	-26.5	-14.1	-15.1	-13.6

Table 6.13: Net present value and internal rate of return for the Pico plant operating with distinct turbine-generator systems in the worst scenario.

The results in figure 6.16 and table 6.13 demonstrate that, if reasonable economic conditions are not met, the construction and operation of an OWC WEC can result in a disastrous economic venture. Hence, before the project's launch, it is paramount to ensure that its economic environment is sound.

In figure 6.17 is the project's profitability in the average scenario (the most realistic economic conditions).

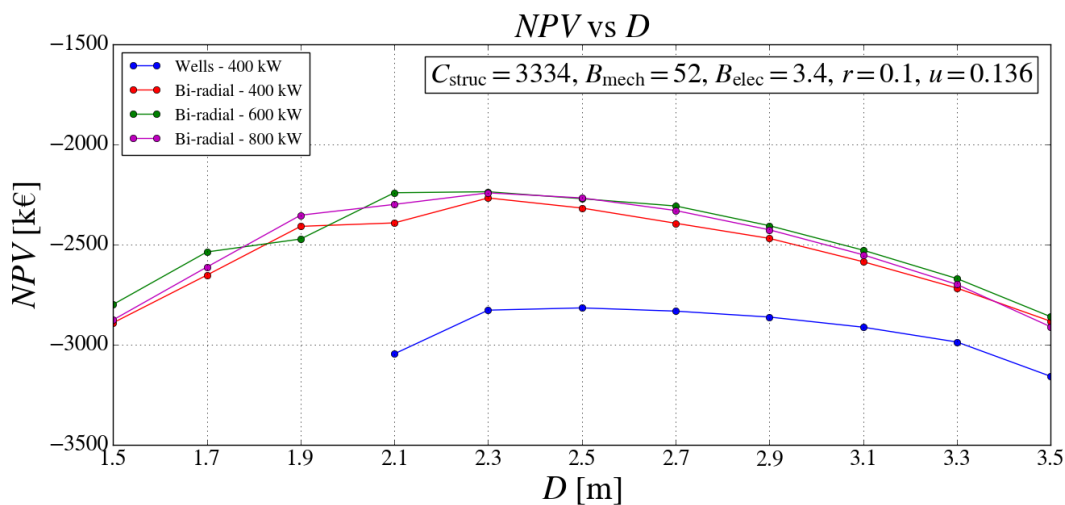


Figure 6.17: Net present value for the Pico plant operating with distinct turbine-generator systems in the average scenario.

Table 6.14 presents the average scenario optimal diameters and respective profit metrics.

Turbine	Original Wells	Bi-radial		
Generator	Original 400kW WRIG	Original 400kW WRIG	600kW WRIG	800kW WRIG
D [m]	2.5	2.3	2.3	2.3
NPV [k€]	−2817	−2268	−2237	−2243
IRR [%]	−5.1	−0.9	−0.4	−0.2

Table 6.14: Net present value and internal rate of return for the Pico plant operating with distinct turbine-generator systems in the average scenario.

Analyzing the best, worst and average scenario results respectively presented in tables 6.12, 6.13 and 6.14, it is possible to assert that worse economic conditions result in smaller optimal diameters. This is because the electricity selling price decreases while, simultaneously, the discount rate and the electrical and mechanical equipment cost metrics increase. Ultimately, this combination negatively affects the operational profitability of the Pico plant when operating with larger turbines.

Notice how some of the results for the optimal diameter and the internal rate of return in table 6.14 vary from those obtained in table 6.10. In the former set of results, the net present value is being maximized assuming the average scenario discount rate of $r = 10\%$, which leads to a smaller optimal diameter, with lower operational cash flows but also a lower mechanical equipment cost. Oppositely, in the latter set of results, the internal rate of return is being maximized, promoting the utilization of turbines with higher diameters and hence higher operational cash flows, in spite of the higher mechanical equipment cost.

In conclusion, the economic conditions necessary to establish break-even, presented in tables 6.9, 6.10 and 6.11, are unrealistic. In fact, inspecting the results in this section, it is clear that the project could only become economically profitable if financial support were to be made available, particularly in order to increase the electricity selling price and reduce the construction cost. Again, this is only possible through the implementation of governmental policies which are favorable towards wave energy technology.

Despite the unfavorable results reported in some of the tested scenarios, it is decidedly promising to observe that, for all scenarios, the project's operative cash flow (difference between revenue and O&M cost) was always found to be positive when the turbine diameter is optimal. This means that the Pico plant can be operationally profitable under any of the tested economic conditions.

Additionally, note the optimal diameters obtained for profit maximization are generally smaller than those acquired for electrical energy production maximization. This is caused by the shape of the annual time-averaged electrical energy power supplied to the grid vs turbine diameter curve in figure 6.8. Increasing the turbine diameter may result in an increment of the electrical energy production and the generation of additional revenues, but it is paralleled with an increase in cost. Often, the increased revenue does not compensate for the additional cost. This results in smaller optimized diameters for profit maximization, in comparison with those acquired for electrical energy production maximization.

6.5.3 Optimized Results

In this section, a technical analysis is carried out for the optimal diameters considering the average scenario profit maximization in figure 6.17 and table 6.14. This scenario was selected since it represents the most realistic economic prediction of the project.

The data points of the presented results are recorded for each of the sea states in table 6.1. The results were omitted when the tested turbine-generator system exceeds the rotational speed limit.

Figure 6.18 illustrates the time-averaged turbine efficiency for all tested turbine-generator systems.

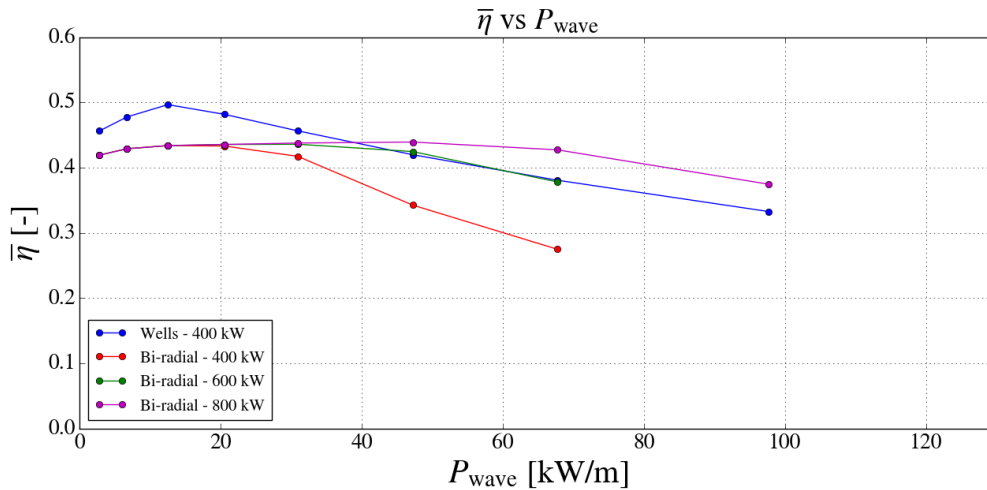


Figure 6.18: Time-averaged turbine efficiency for the Pico plant operating with the diameter optimized turbine-generator systems.

For more energetic sea states, the average turbine efficiency decreases. This is because the imposed constraints in the turbine rotational speed prevent the optimal rotational speed from being reached. Regarding the Pico plant's original Wells turbine, the rotational speed is constrained through the Wells-adapted control law in equation (5.6). For the bi-radial turbine, the rotational speed constraint is a result of the generator rated power being too low, which affects the cube control law in equation (5.4).

If the aforementioned constraints are not imposed, the rotational speed of the turbine will tend to an unconstrained amount. For the constrained and unconstrained turbine-generator systems, the time-averaged turbine rotational speed is shown in figure 6.19.

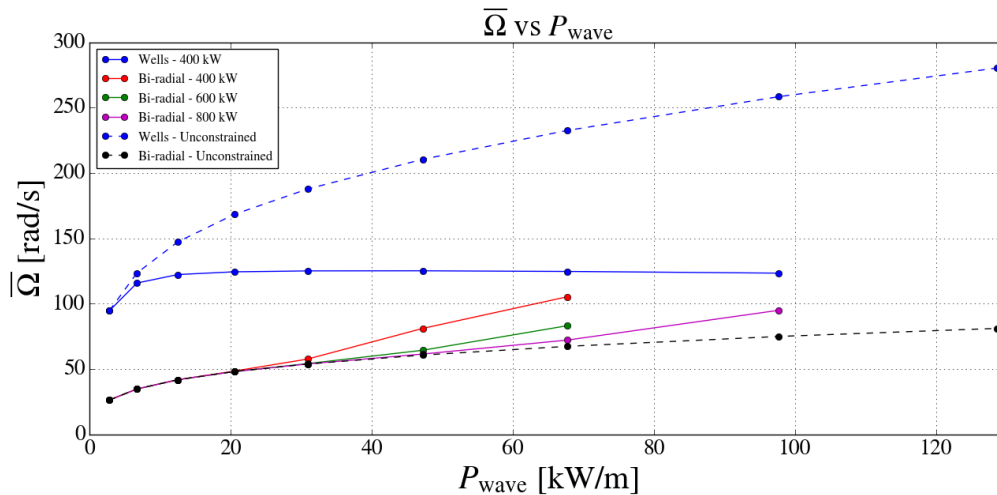


Figure 6.19: Time-averaged turbine rotational speed for the Pico plant operating with the diameter optimized constrained and unconstrained turbine-generator systems.

As expected, for the unconstrained case, the rotational speed of the Pico plant's original Wells turbine is considerably larger than that of the bi-radial turbine [10]. This helps to validate the implementation of the Wells-adapted control law: without it, the rotational speed of the Wells turbine increases extremely fast and rapidly crosses the limit defined in equation (5.5).

On the other hand, the rotational speed of the bi-radial turbine tends to be lower for the unconstrained case. The rotational speed control of the bi-radial turbine is evidently hindered by its sizable moment of inertia of the rotating parts and the low generator rated power.

The electrical energy production is somewhat affected for all tested turbine-generator systems. Note that, if no constraints existed, the Pico plant would be able to operate under the most energetic sea state (according to table 6.1, it is responsible for approximately 4 % of the annual wave power).

7 Preliminary Planning and Costs — Pico Plant Case Study

A brief planning structure and cost analysis of the Pico plant case study are presented in this section. Specifically, the present day development of a fixed structure OWC WEC, identical to the Pico plant, is studied. The planning is described from the initial conceptualization and design stage to the completion of the construction stage. The cost analysis additionally includes the operation of the plant.

First, in section 7.1, the planning of the project is detailed.

Second, section 7.2 describes the project's costs. In the present work, several economic conditions were studied, in the form of the scenarios characterized through table 6.3. In the cost analysis performed here, the most realistic economic conditions are considered, which corresponds to the average scenario.

7.1 Project Planning

The planning for the present day development of a plant identical to the Pico plant is illustrated in the form of a Gantt chart in figure 7.1. The data regarding the duration of each stage is based on [6].

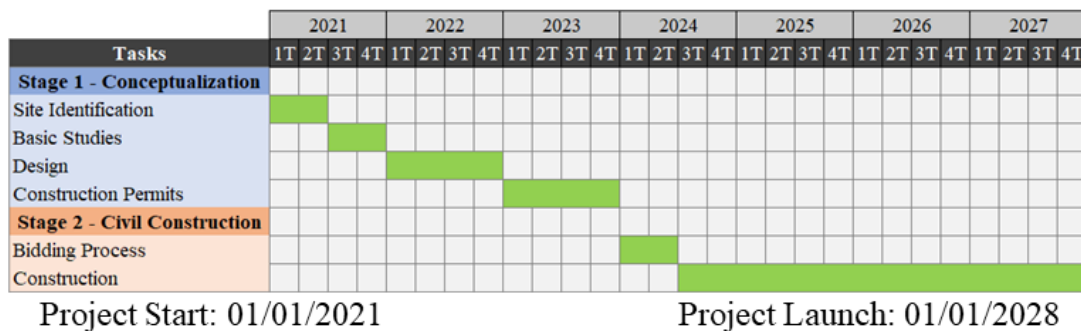


Figure 7.1: Gantt chart from the start of conceptualization to the end of civil construction for the development of the present day Pico plant.

In the development of a present day Pico plant, the first stage of the project regards the conceptualization of the plant, which is divided into four sub-stages.

Firstly, the location where the plant will be erected is selected. It should be a location that guarantees the best balance between the magnitude and seasonality of the wave energy resource.

Secondly, basic studies concerning the feasibility of the project at the selected location are carried out. Additionally, the design specifications of the plant are defined, considering its hydrodynamic modelling, structural design, mechanical equipment and electrical equipment.

Lastly, all permits and approvals for the construction of the plant are obtained. This is one of the most prolonged periods in the conceptualization stage.

The civil construction of the present day Pico plant is implemented in two sub-stages: the bidding process and the construction itself.

The bidding process is normally public and aims to elect, out of the candidate project developers, the one whose project provides the best balance between cost and quality.

7.2 Cost Analysis

The costs related to the development of a present day Pico plant are now analyzed. As aforementioned in section 7, the average scenario economic conditions are studied.

The costs of the project can either be capital or operational costs. For the cost analysis performed in this section, the Pico plant is assumed to operate with the bi-radial turbine of diameter $D = 2.5$ m coupled with the 800kW electrical generator, which resulted in the highest internal rate of return in the average scenario, according to the sensitivity analysis in table 6.10.

The capital costs of the project mainly result from the construction of the plant and procurement of the mechanical and electrical equipment, being generally described in table 6.3 and formulated in section 5.2.2. The capital costs of the control and instrumentation equipment and those regarding the conceptualization stage are disregarded since they are negligible in comparison with the aforementioned capital costs and considering their information is lacking due to their common use in non-disclosed projects.

In table 7.1, the capital costs of the project are described.

Project component	Capital cost [k€]
Construction	3334
Mechanical equipment	325
Electrical equipment	366
Total	4025

Table 7.1: Capital costs of the Pico plant operating with the bi-radial turbine and the 800kW electrical generator in the average scenario.

As was remarked in section 6.5.2, the construction cost represents the majority of the capital costs in the implementation of an OWC WEC. Analyzing table 7.1 it is possible to observe that, for this section's studied case, the construction cost stands for approximately 82.8% of the total capital cost.

The project's operational costs, presented in table 7.2, are expressed rewriting equation (5.17) for the studied case and considering the adjustment for inflation at the predicted inflation rate of $r_i = 1.1\%$ (approximate average Portuguese inflation rate for the last decade).

Year	Operational cost [k€]	Year	Operational cost [k€]
1	21.4	11	23.9
2	21.7	12	24.2
3	21.9	13	24.4
4	22.1	14	24.7
5	22.4	15	25.0
6	22.6	16	25.2
7	22.9	17	25.5
8	23.1	18	25.8
9	23.4	19	26.1
10	23.6	20	26.4

Table 7.2: Annual operational cost of the Pico plant operating with the bi-radial turbine and the 800kW electrical generator in the average scenario.

Observing the results for the capital and operational costs, respectively presented in tables 7.1 and 7.2, it is possible to assert that, in the studied case, the capital cost represents approximately 89.4% of the total project's cost, while the operational cost accounts for the remaining 10.6%.

Both the capital and operational costs obtained in this section can be assumed to generally estimate the costs incorporated in analogous projects, specifically those regarding the implementation of fixed structure OWC WECs.

8 Environmental Impact — Pico Plant Case Study

Whenever studying a renewable energy generation source, it is essential to examine its environmental impact. In this section, a concise environmental analysis of wave energy technology is carried out, particularly in what regards the present day implementation of a fixed structure OWC WEC, identical to the Pico plant. As in section 7, the case study of the Pico plant operating with the bi-radial turbine of diameter $D = 2.5$ m and the 800 kW electrical generator is considered in the calculations presented.

The environmental impact analysis of the project is divided into two sections: determination of avoided greenhouse gas and atmospheric pollutant emissions; examination of the socioeconomic impact.

8.1 Avoided Emissions

While the operation of a WEC emits no greenhouse gases or any atmospheric pollutants whatsoever, other stages of its life cycle are responsible for these emissions. To adequately compare the environmental impact of wave energy technology with that of other energy generation technologies, the emissions resultant from the entire life cycle of every analyzed case must be considered.

In this section, the amount of avoided emissions in regard to the Portuguese electricity supply mix is defined. Its emission factors are 172 g CO₂-eq/kWh, 0.18 g SO₂-eq/kWh and 0.6 g NO_x-eq/kWh, approximately, according to [37] and [38].

Due to scarce existent information regarding the emissions of wave energy technology, the work in [39], specifically developed for the Ocean Swell Powered Renewable Energy fixed structure OWC WEC, is treated as generally characteristic of wave energy technology. Then, the emission factors of wave energy technology are, approximately, 14 g CO₂-eq/kWh, 0.10 g SO₂-eq/kWh and 0.05 g NO_x-eq/kWh.

Operating the present day Pico plant with the aforementioned turbine-generator system, the annual electrical power supplied to the grid $\bar{P}_{ctrl_a} = 197.1$ kW during the entirety of the expected lifetime of the plant, estimated at $n = 20$ years, results in a total electrical energy generation of 34.53 GWh. In comparison with the Portuguese electricity supply mix, this results in the avoidance of greenhouse gas and atmospheric pollutant emissions of approximately 5.46 kt CO₂-eq, 2.76 t SO₂-eq and 18.99 t NO_x-eq.

8.2 Socioeconomic Impact

The avoided emissions by the present day Pico plant, studied in section 8.1, are representative of a beneficial social effect of wave energy technology. However, the present day Pico plant incorporates other outcomes that produce a socioeconomic impact.

First, some of the most common negative consequences generally pointed out in wave energy technology are addressed. Examples of these negative effects are: sediment disturbance, modification of the existent ecosystem and acoustic noise. The aforementioned negative impacts are either not verified in harmful magnitudes or there is insufficient information to assess them [39].

Apart from the aforementioned reduction in greenhouse gas and atmospheric pollutant emissions, some examples of the beneficial social and economic effects resultant from the implementation of the present day Pico plant are: firstly, growth of the local economy due to the local population's employment in the plant's construction and operation; secondly, nationwide operationally cheaper energy generation; thirdly, creation of a unique wave energy technology R&D hub, which can globally attract academic researchers and tourism and ultimately lead to the further development of the local region and its people.

9 Conclusions

The present work's main objective was to develop the numerical model of the Pico wave power plant. Then, three other primary outcomes were established: firstly, the validation of a method able to model the radiation flow rate; secondly, the implementation and comparison of rotational speed control applied to an OWC WEC operating with the Wells and bi-radial turbines; thirdly, the optimization of the turbine diameter derived from the rotational speed control results, for distinct optimization strategies and potential economic frameworks of wave energy technology.

In the Pico wave power plant case study, the application of Prony's method in modelling the radiation flow rate produced the best results. Both the relative root-mean-square error and the correlation coefficient of the pneumatic power available to the turbine were experimentally verified to fall into acceptable intervals. In fact, the application of Prony's method with fifteen complex negative exponential functions demonstrated a relative root-mean-square error of $RRMSE_{pneu} \leq 1\%$ and a correlation coefficient of $R_{pneu} \geq 0.97$ for the wave frequencies responsible for 99.7% of the total energy in the case study's location. Moreover, it verified a 94.1% average computational time reduction relatively to the analytical computation of the radiation flow rate. The satisfactory results obtained for the error and computational time conclusively validate the studied application of Prony's method.

The case study implementation of rotational speed control evidenced the superiority of the bi-radial turbine's energy extraction performance in comparison to the Wells turbine. Coupling both turbines with the case study's original electrical generator, of rated power $P_{gen}^{rated} = 400\text{kW}$, the annual time-averaged electrical power supplied to the grid utilizing the bi-radial turbine registered a relative growth of 40.4% when compared to the utilization of the Wells turbine. It was additionally verified that the optimal diameters of the bi-radial turbine design were considerably smaller than those of the Wells turbine design.

Moreover, it was experimentally verified that, in the real environment conditions of the case study, the rated power of the electrical generator was limiting the electrical energy production when the bi-radial turbine was in operation. Hence, the additional utilization of a 600kW and an 800kW generator were studied. These resulted, respectively, in a 56.8% and 62.5% relative increase in the annual time-averaged electrical power supplied to the grid, when compared to the original Wells turbine-generator system.

Lastly, the turbine diameter was optimized for profit maximization under the best, worst and average potential economic scenarios for wave energy technology. A straightforward analysis of the results leads to the conclusion that wave energy technology is still at a low technology readiness level: for example, in an average scenario, unfavorable results were obtained for the best net present value $NPV = -2237\text{k€}$ or for the highest break-even construction cost $C_{struc_{be}} = 880\text{k€}$. Nevertheless, the best internal rate of return obtained in average economic conditions is $IRR = -0.1\%$ and, although negative, means the project can nearly generate positive returns on investment. Moreover, the case study plant was found to be operationally profitable for any of the tested economic frameworks if the optimal turbine diameter is selected. These results are specially encouraging and testify to the potential of wave energy technology. Apart from their value in the analysis of the selected case study, the overall results from the turbine diameter optimization for profit maximization generally describe the present economic framework for wave energy technology implementation, particularly for one of the most developed WEC designs: the fixed structure OWC. Thus, it can be stated that the fundamental identified key barriers to the current implementation of wave energy technology were its low electricity selling price and high construction cost. A clear economic solution for both barriers is to promote financial support in wave energy technology,

which is strongly dependent on governmental policies. Example of financial support measures are wave energy generated electricity tax benefits, wave energy converter construction partial funding and investment in cost reduction wave energy technology R&D. Regarding the construction cost barrier, this cost can be diluted if the WEC is incorporated into a breakwater, in case it is comprised of a fixed structure. This solution, already proposed by several authors, is able to reduce construction and O&M costs and its implementation is essential if wave energy technology is to mature and become economically profitable. In conclusion, the results obtained in this work are demonstrative that, despite promising, wave energy technology is still at an early stage of its development and requires financial support to overcome its current technical and economic barriers. Whether this technology matures or becomes irrelevant in the foreseeable future will ultimately depend on governmental policies.

Finally, along with the dissertation, future lines of research are suggested:

- Improve upon the Prony's method radiation flow rate model presented in this work by, for example, considering a greater number of complex negative exponential functions and increasing the modelled time for the memory effect.
- Test the influence of the computational time step reduction on error convergence, for the classic Runge-Kutta numerical implementation of the OWC WEC's uniform pressure model dynamics.
- Extend the rotational speed control model to take into account the effect of the grid supplied load in the electrical generator's efficiency.
- Develop comparative analyses, analogous to the present work, for other self-rectifying turbine designs (for example, contra-rotating Wells, biplane Wells, variable pitch Wells and Deniss-Auld).
- Research further into other forms of control for a WEC operating with an air turbine, as for example reactive phase control and phase control by latching.
- Study the economic impact of the incorporation of fixed structure WECs in a breakwater.

10 Appreciations

Neither the beginning, development or conclusion of this work would have been possible without the support of professors João Carlos de Campos Henriques and Duarte Pedro Mata de Oliveira Valério. Their continual and unfaltering assistance has truly been key in every single progress made throughout the entirety of this dissertation and for that I would like to offer them my sincerest gratitude.

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A Initial Experiments

As stated in the preamble of the present work, the Coronavirus disease 2019 pandemic meant the impossibility to develop the initially planned experiments. Specifically, the Portuguese government issued a decree that forced the experimental facilities of all national faculties to close, which included the wave tank in Instituto Superior Técnico, where this work was to take place.

In this annex, the initially planned experiments are discussed. Although interrupted, these activities are considered to be a part of the work developed and are hence presented.

The original concept for the experimental work was to perform latching control on an OWC WEC model. For an OWC WEC, latching control consists in the regulation of the air flow through the turbine using a high-speed valve. If performed correctly, the phase difference between the air velocity and flow rate from the incident waves is altered in a way that increases the extracted wave energy.

The OWC WEC model was formed by a fixed support and an acrylic tube with a small round opening on top (the opening simulates the pressure drop caused by the turbine). It was to be tested under regular and irregular waves generated by a wave tank. The preliminary technical drawings of the fixed support are illustrated in figure A.1.

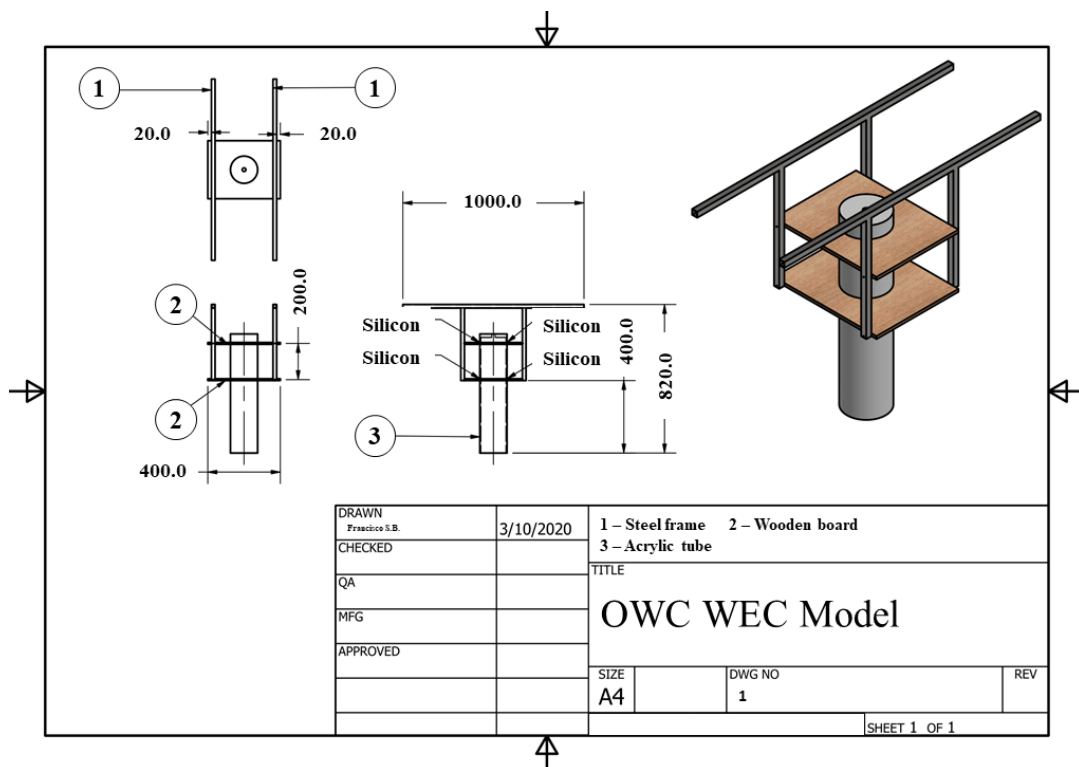


Figure A.1: OWC WEC model preliminary technical drawing (measurements in millimeters).

In the preliminary concept of the fixed support, this component was formed by a steel frame and two wooden boards glued with silicon. Therefore, the acrylic tube would only admit one locked position. Although acceptable, the impossibility to change the locked position of the acrylic tube was not ideal. When the fixed support's preliminary drawings were completed, they were reviewed with the help of a master craftsman. After discussing the OWC WEC model details, it was jointly concluded that its design could be improved so that the acrylic tube's locked position was adjustable. This was accomplished substituting the wooden boards with a simple mechanism containing screws and brass sheets.

In figure A.2, the OWC WEC model is shown after manufacture of the fixed support.

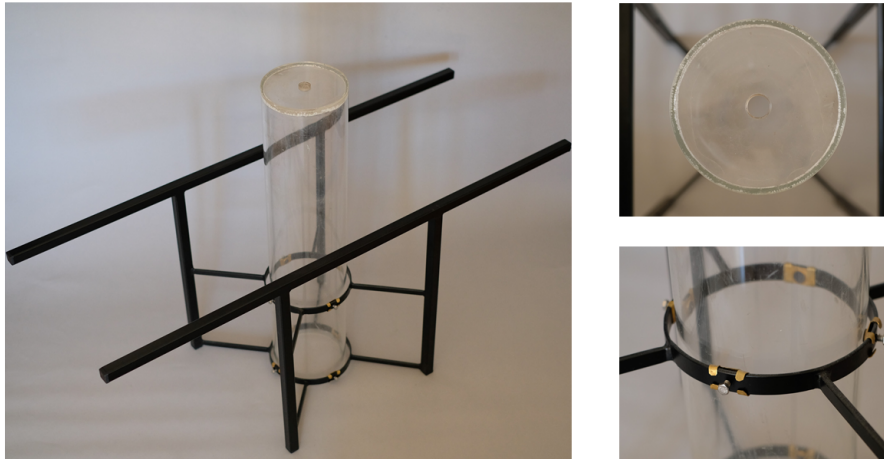


Figure A.2: OWC WEC model with fixed support: three-quarter view (left), tube top opening detail (top right) and tube adjustment mechanism detail (bottom right).

The conceptualized latching control system repurposed the diaphragm of a photographic camera as a high-speed valve, in order to control the air flow through the tube's opening.

To control the diaphragm, the camera's original control board needed to be bypassed: this was achieved connecting a microcontroller in parallel to it.

The original control board used Serial Peripheral Interface: a communication protocol between two components in which the controller, termed master, provides commands to the actuator, termed slave. In this case, the master was the camera's original control board (where the commands are given through buttons and switches) and the slave was the camera's diaphragm.

The basic approach of the designed control system was to replace the master by the parallel-connected microcontroller and provide commands to the diaphragm in order to control its aperture.

The components forming the designed control system are listed:

- Arduino Uno microcontroller.
- Canon EF-S 18-55mm control board and diaphragm set.
- 6 V battery.
- Male to female jumper wires.
- Metallic pins.

Metallic pins were welded to the original control board, which was connected to the microcontroller through jumper wires.

Three main commands were made available by the camera's manufacturer: place diaphragm in maximum aperture position (fully open), place diaphragm in minimum aperture position (practically fully closed, with a small opening) and place diaphragm in a specified aperture position. After experimental testing, it was found the latter command was not functioning accurately and hence only the minimum and maximum aperture commands were to be employed.

The pressure differential resultant from the small opening in the minimum aperture position would cause a significant drop in efficiency and possibly equipment damage. Therefore, when in operation, the camera's diaphragm was to be coupled with an axially centered foam cylinder with a diameter equal to the diaphragm's opening at its minimum aperture position: in this position, air flow would then be prevented.

Figure A.3 is an illustrated schematic of the designed control system.

The assembled control system is presented in figure A.4.

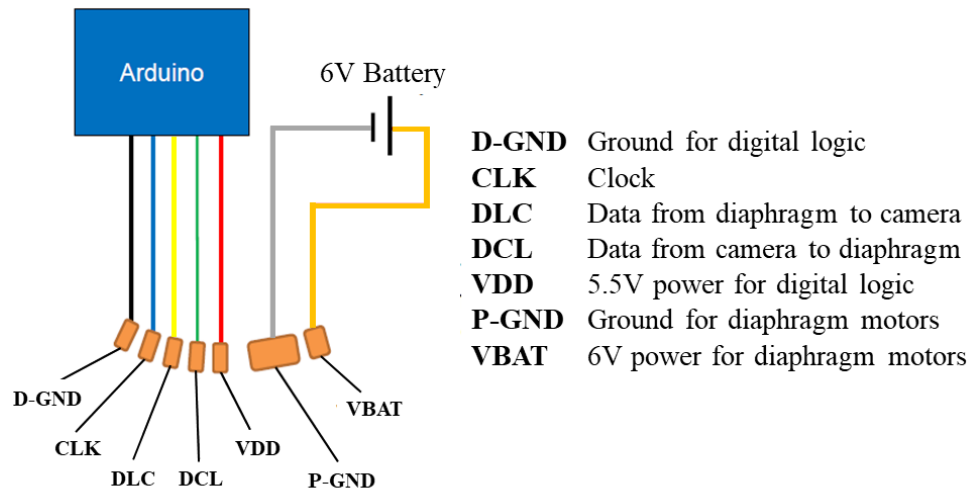


Figure A.3: Illustration of the latching control system, adapted from [40].

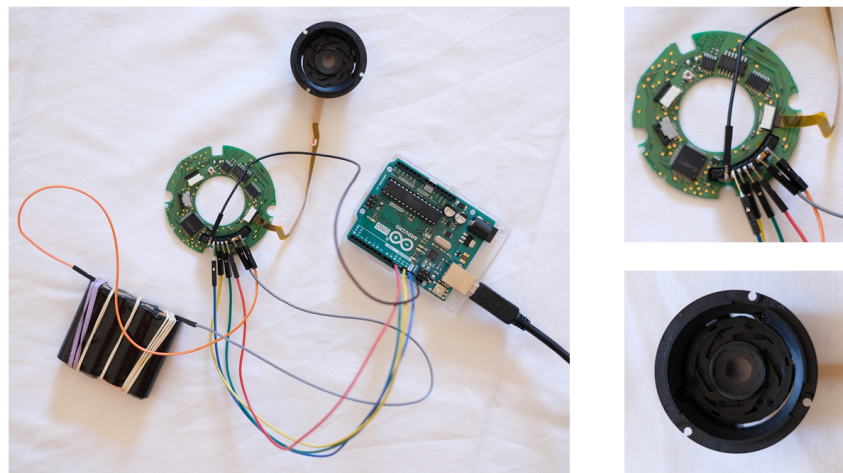


Figure A.4: Latching control system: top view (left), camera's original control board detail (top right) and camera's diaphragm detail (bottom right).

B Wave Energy Theory

B.1 Modes of Oscillation of a Body

Figure B.1 illustrates the six modes of oscillation of a body.

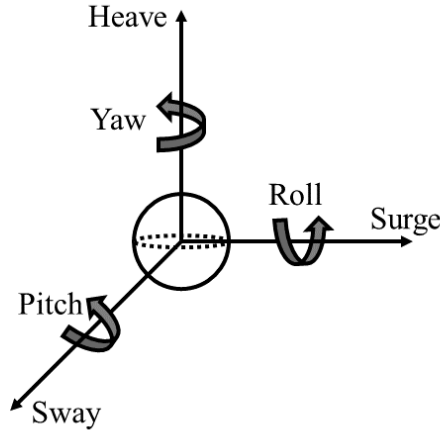


Figure B.1: Illustration of the six modes of oscillation of a body.

B.2 Linearization of the Pressure and Kinematic Boundary Conditions

The theoretical basis for this annex was extracted from [18].

The pressure and kinematic boundary conditions, respectively presented in equations (3.12) and (3.14), demonstrate a non-linearity since they are applied to $z = \zeta$, which is an unknown variable. The simplest way to linearize the boundary conditions is to define a dimensionless variable $z^* = z/\lambda$ and perform a Taylor series expansion at $z^* = 0$.

First, the pressure boundary condition is linearized. The Taylor series expansion of the term $\partial\phi/\partial t$ as a function of $\zeta^* = \zeta/\lambda$ is implemented at $z^* = 0$. It is formulated as

$$\frac{\partial\phi}{\partial t}(\zeta^*) = \left[\frac{\partial\phi}{\partial t}\right]_{z^*=0} + \frac{\partial}{\partial z^*} \left[\frac{\partial\phi}{\partial t}\right]_{z^*=0} \zeta^* + \frac{\partial^2}{\partial z^{*2}} \left[\frac{\partial\phi}{\partial t}\right]_{z^*=0} \frac{\zeta^{*2}}{2} + O(\zeta^{*3}) \quad (\text{B.1})$$

where $O(\zeta^{*3})$ represents the terms of the Taylor expansion of cubic or higher orders.

The pressure boundary condition can now be expressed as

$$\left[\frac{\partial\phi}{\partial t}\right]_{z^*=0} + \frac{\partial}{\partial z^*} \left[\frac{\partial\phi}{\partial t}\right]_{z^*=0} \zeta^* + \frac{\partial^2}{\partial z^{*2}} \left[\frac{\partial\phi}{\partial t}\right]_{z^*=0} \frac{\zeta^{*2}}{2} + O(\zeta^{*3}) = -g\zeta \quad (\text{B.2})$$

In linear wave theory, one of the fundamental assumptions is that there are small disturbances in the water free surface. Hence, the disturbed water free surface vertical displacement is considered to be negligible in comparison with the wavelength and, approximately, it is $\zeta^* = 0$. This means that the terms of order ζ^{*1} , ζ^{*2} and higher can be disregarded. With this approximation, equation (B.2) is rewritten as

$$\begin{aligned} \left[\frac{\partial\phi}{\partial t}\right]_{z^*=0} &= -g\zeta \\ \Leftrightarrow \left[\frac{\partial\phi}{\partial t}\right]_{z=0} &= -g\zeta \end{aligned} \quad (\text{B.3})$$

and the pressure boundary condition linearization in equation (3.13) is demonstrated.

Following an analogous method for the kinematic boundary condition, the Taylor series expansion of the term $\partial\phi/\partial z$ as a function of ζ^* is implemented at $z^* = 0$. It is expressed as

$$\frac{\partial\phi}{\partial z}(\zeta^*) = \left[\frac{\partial\phi}{\partial z}\right]_{z^*=0} + \frac{\partial}{\partial z^*} \left[\frac{\partial\phi}{\partial z}\right]_{z^*=0} \zeta^* + \frac{\partial^2}{\partial z^{*2}} \left[\frac{\partial\phi}{\partial z}\right]_{z^*=0} \frac{\zeta^{*2}}{2} + O(\zeta^{*3}) \quad (\text{B.4})$$

The kinematic boundary condition is then given as

$$\frac{\partial\zeta}{\partial t} = \left[\frac{\partial\phi}{\partial z}\right]_{z^*=0} + \frac{\partial}{\partial z^*} \left[\frac{\partial\phi}{\partial z}\right]_{z^*=0} \zeta^* + \frac{\partial^2}{\partial z^{*2}} \left[\frac{\partial\phi}{\partial z}\right]_{z^*=0} \frac{\zeta^{*2}}{2} + O(\zeta^{*3}) \quad (\text{B.5})$$

Again, since it is $\zeta \ll \lambda$, the ζ^* terms of order 1 or higher are negligible. Therefore, it is possible to rewrite equation (B.5), which is now formulated as

$$\begin{aligned} \frac{\partial\zeta}{\partial t} &= \left[\frac{\partial\phi}{\partial z}\right]_{z^*=0} \\ \Leftrightarrow \frac{\partial\zeta}{\partial t} &= \left[\frac{\partial\phi}{\partial z}\right]_{z=0} \end{aligned} \quad (\text{B.6})$$

The kinematic boundary condition linearization in equation (3.15) is therefore demonstrated.

It is relevant to note that, in the end, two different forms of linearization are performed in linear wave theory: firstly, the products of small disturbances are considered negligible, resulting in a null convective acceleration; secondly, the terms of higher order in a Taylor series expansion at $z = 0$ are disregarded.

B.3 Derivation of the Velocity Potential of Regular Waves

This annex is based on the works in [12] and [18].

The general velocity potential of a regular wave is introduced in equation (3.18). Combining this result with the Laplace equation in (3.9), it is possible to write

$$\begin{aligned} \frac{\partial^2\phi}{\partial x^2} + \frac{\partial^2\phi}{\partial y^2} + \frac{\partial^2\phi}{\partial z^2} &= 0 \\ \Leftrightarrow \frac{\partial^2\phi}{\partial z^2} - k^2\phi &= 0 \end{aligned} \quad (\text{B.7})$$

The general solution to equation (B.7) is given as

$$\phi = \alpha_\phi e^{kz} + \beta_\phi e^{-kz} \quad (\text{B.8})$$

where α_ϕ and β_ϕ are constants, considered to be real since the velocity potential is a real property.

Applying the irrotational flow boundary condition in equation (3.17) to the general solution in equation (B.8), it is possible to write

$$\begin{aligned} \left[\frac{d\phi}{dz}\right]_{z=-h} &= 0 \\ \Leftrightarrow \alpha_\phi e^{-kh} &= \beta_\phi e^{kh} \end{aligned} \quad (\text{B.9})$$

In order to proceed, the introduction of the hyperbolic trigonometric functions must be carried out. The hyperbolic sine and cosine functions of a real number Y are formulated as

$$\begin{aligned} \sinh(Y) &= \frac{e^Y - e^{-Y}}{2} \\ \cosh(Y) &= \frac{e^Y + e^{-Y}}{2} \end{aligned} \quad (\text{B.10})$$

It is now possible to express the velocity potential amplitude as a function of one constant, multiplying and dividing the general solution in equation (B.8) by the hyperbolic cosine of kh .

$$\begin{aligned}
 \varphi &= \left(\alpha_{\varphi} e^{kz} + \beta_{\varphi} e^{-kz} \right) \frac{e^{kh} + e^{-kh}}{e^{kh} + e^{-kh}} \\
 \Leftrightarrow \varphi &= \frac{\alpha_{\varphi} e^{kz} e^{kh} + \underbrace{\beta_{\varphi} e^{-kz} e^{kh}}_{\alpha_{\varphi} e^{-kz} e^{-kh}} + \underbrace{\alpha_{\varphi} e^{kz} e^{-kh}}_{\beta_{\varphi} e^{kz} e^{kh}} + \beta_{\varphi} e^{-kz} e^{-kh}}{e^{kh} + e^{-kh}} \\
 \Leftrightarrow \varphi &= (\alpha_{\varphi} + \beta_{\varphi}) \frac{e^{kz} e^{kh} + e^{-kz} e^{-kh}}{e^{kh} + e^{-kh}} \\
 \Leftrightarrow \varphi &= (\alpha_{\varphi} + \beta_{\varphi}) \frac{\cosh[k(z+h)]}{\cosh(kh)}
 \end{aligned} \tag{B.11}$$

and the velocity potential of a regular wave in equation (3.18) can be expressed as

$$\phi = \underbrace{(\alpha_{\varphi} + \beta_{\varphi})}_{\varphi_0} \frac{\cosh[k(z+h)]}{\cosh(kh)} \cos(\omega t - kx + \alpha) \tag{B.12}$$

To find the amplitude of the velocity potential at $z=0$, represented as φ_0 , the pressure boundary condition in equation (3.13) or the kinematic boundary condition in equation (3.15) can be applied to the velocity potential in equation (B.12). Considering, for example, the pressure boundary condition, one can write

$$\begin{aligned}
 \left[\frac{\partial \phi}{\partial t} \right]_{z=0} &= -g\zeta \\
 \Leftrightarrow -\omega \varphi_0 \sin(\omega t - kx + \alpha) &= -g\zeta \\
 \Leftrightarrow \underbrace{\frac{\varphi_0 \omega}{g}}_{A_w} \sin(\omega t - kx + \alpha) &= \zeta
 \end{aligned} \tag{B.13}$$

The velocity potential amplitude is then given as $\varphi_0 = A_w g / \omega$ and the velocity potential of a regular wave can finally be formulated as

$$\phi = \frac{A_w g}{\omega} \frac{\cosh[k(z+h)]}{\cosh(kh)} \cos(\omega t - kx + \alpha) \tag{B.14}$$

which corresponds to equation (3.21).

B.4 Ideal Gas Isentropic Thermodynamics

The contents in this annex are based on the work in [41].

The ideal gas law relates the pressure p_g , density ρ_g and temperature T_g of a gas as

$$p_g = \rho_g R_g T_g \tag{B.15}$$

where $R_g = c_p - c_v$ is the gas constant, while c_p and c_v are the gas specific heats at constant pressure and volume, respectively. The gas specific heats are functions of the gas temperature.

The gas entropy change per unit mass can be written as

$$ds_g = c_p \frac{dT_g}{T_g} - R_g \frac{dp_g}{p_g} \tag{B.16}$$

where s_g is the gas entropy per unit mass.

Under the assumption that the gas specific heats vary negligibly with temperature, integrating equation (B.16) between thermodynamic states 1 and 2 yields

$$s_g(T_{g2}, p_{g2}) - s_g(T_{g1}, p_{g1}) = c_p \ln\left(\frac{T_{g2}}{T_{g1}}\right) - R_g \ln\left(\frac{p_{g2}}{p_{g1}}\right) \quad (\text{B.17})$$

Considering an isentropic process (equal entropy for all thermodynamic states), it is

$$0 = c_p \ln\left(\frac{T_{g2}}{T_{g1}}\right) - R_g \ln\left(\frac{p_{g2}}{p_{g1}}\right) \quad (\text{B.18})$$

Before finalizing the demonstration, it is necessary to introducing the ideal gas relationships, given as

$$\begin{aligned} c_p &= \frac{\gamma_g R_g}{\gamma_g - 1} \\ c_v &= \frac{R_g}{\gamma_g - 1} \end{aligned} \quad (\text{B.19})$$

where $\gamma_g = c_p/c_v$ is the gas specific heat ratio.

Associating equations (B.18) and (B.19), it is possible to write

$$\frac{T_{g2}}{T_{g1}} = \left(\frac{p_{g2}}{p_{g1}}\right)^{\frac{\gamma_g - 1}{\gamma_g}} \quad (\text{B.20})$$

Finally, recalling the ideal gas law in equation (B.15), the relationship between pressure and density for an ideal gas in an isentropic process is formulated as

$$\frac{p_{g2}}{\rho_{g2}^{\gamma_g}} = \frac{p_{g1}}{\rho_{g1}^{\gamma_g}} \quad (\text{B.21})$$

If thermodynamic state 1 represents the atmospheric conditions and thermodynamic state 2 represents the conditions inside the chamber, equation (4.3) is obtained.

C Experiments and Results

C.1 Wave Climate

In figure C.1 are illustrated the variance density spectra for the Pico plant's condensed wave climate in table 6.1, which is formed by nine sea states.

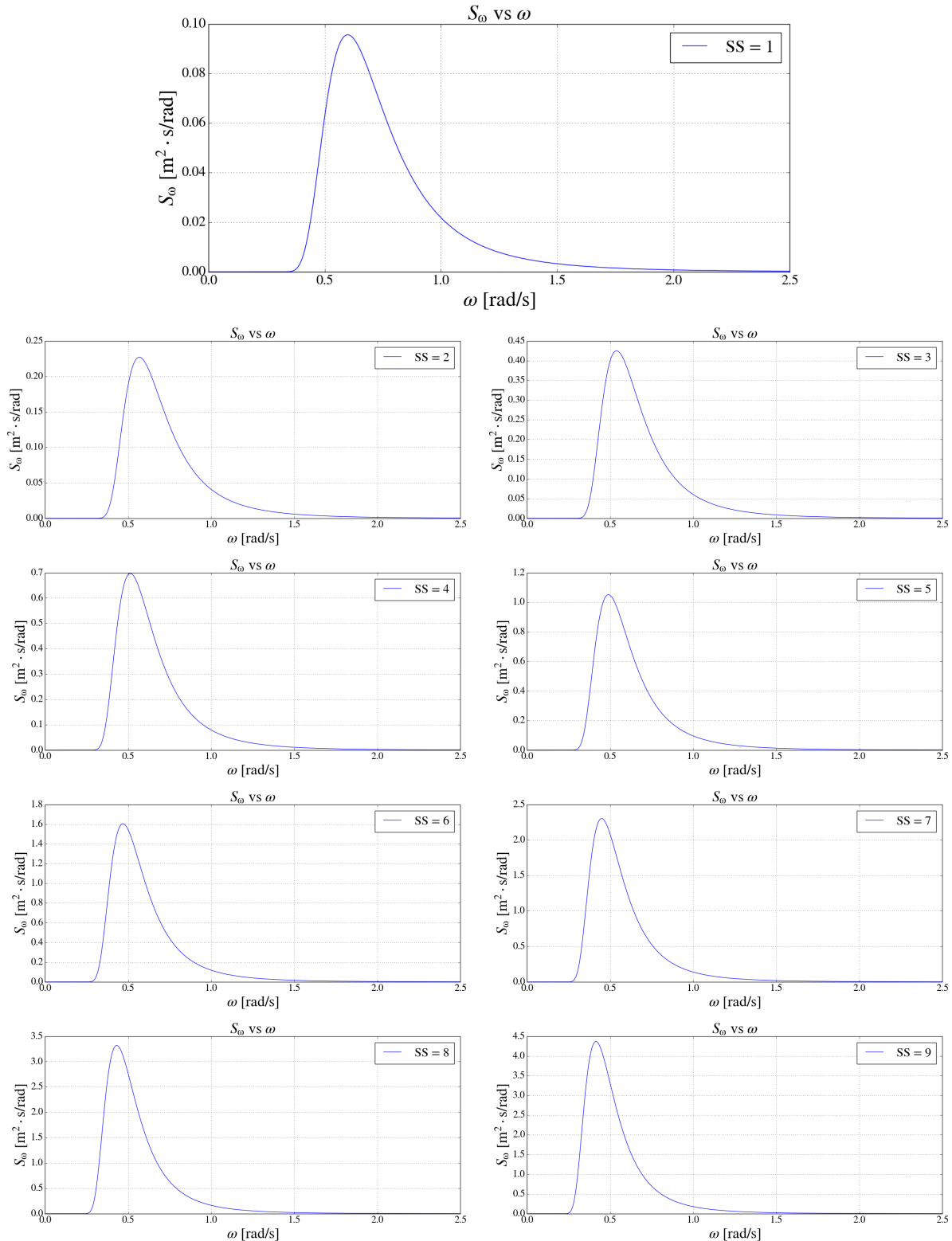


Figure C.1: Variance density spectra for the condensed Pico plant's wave climate.

Furthermore, the complete wave climate data for the Pico plant, from [31], is presented in table C.1.

SS	T_e [s]	ω_e [rad/s]	H_s [m]	ϕ_s [%]	SS	T_e [s]	ω_e [rad/s]	H_s [m]	ϕ_s [%]
1	6.55	0.959	1.19	0.1	23	10.50	0.598	4.25	9.1
2	7.50	0.838	2.25	0.1	24	10.61	0.592	2.18	6.4
3	7.50	0.838	2.75	0.8	25	10.67	0.589	1.91	5.2
4	7.93	0.792	1.56	0.9	26	10.91	0.576	1.49	4.7
5	8.08	0.778	0.98	0.7	27	10.93	0.575	0.51	1.0
6	8.09	0.777	0.49	0.2	28	11.42	0.550	0.67	0.4
7	8.50	0.739	0.45	0.2	29	11.50	0.546	2.75	0.9
8	8.50	0.739	3.25	1.1	30	11.50	0.546	3.25	5.6
9	8.50	0.739	3.75	3.7	31	11.50	0.546	3.75	4.3
10	8.68	0.724	2.11	2.0	32	11.50	0.546	4.25	9.8
11	8.71	0.721	1.85	0.1	33	11.81	0.532	1.86	10.3
12	8.76	0.717	1.41	0.2	34	11.92	0.527	2.40	1.4
13	8.82	0.712	0.86	0.2	35	12.08	0.520	1.42	0.6
14	9.50	0.661	0.45	0.1	36	12.50	0.503	3.75	0.4
15	9.50	0.661	2.25	0.6	37	12.50	0.503	4.25	1.2
16	9.50	0.661	2.75	4.2	38	13.13	0.479	3.00	2.0
17	9.50	0.661	4.25	4.4	39	13.24	0.475	2.22	3.6
18	9.68	0.649	1.43	4.2	40	13.28	0.473	2.57	1.6
19	9.70	0.648	1.03	0.6	41	13.45	0.467	1.85	0.6
20	9.90	0.635	0.60	0.9	42	13.50	0.465	4.25	1.0
21	10.50	0.598	2.75	1.0	43	14.50	0.433	4.25	0.5
22	10.50	0.598	3.25	2.0	44	14.68	0.428	2.63	0.8

Table C.1: Pico plant's complete wave climate data.

C.2 Cost Calculation

This annex has two main objectives: firstly, to estimate the Pico plant's construction cost; secondly, to adjust all costs for inflation to the date of this work's writing, in the year of 2020.

To establish a reasonable estimate for the construction cost of the Pico plant, its cost per volume ratio is assumed equal to that of an analogous plant. In this work, the Mutriku wave power plant, a fixed structure OWC WEC in the Basque Country, Spain, is treated as a comparable project.

The construction cost of the Pico plant before inflation adjustment (at the time of publication of the work in [35]) is approximated as

$$C_{\text{struc}_0} = \frac{C_{\text{struc}_M}}{N_M l_M w_M h_M} l w h \quad (\text{C.1})$$

where C_{struc_M} is the original construction cost of the Mutriku wave power plant. Also, N_M , l_M , w_M , and h_M are this plant's number of chambers, chamber length, chamber width and water bed depth, respectively. Lastly, l , w , and h are the chamber length, chamber width and water bed depth for the Pico plant.

Based on the works in [31], [35] and [42], it was possible to determine $C_{\text{struc}_M} = 4400 \text{ k€}$, $N_M = 16$, $l_M = 4.5 \text{ m}$, $w_M = 3.1 \text{ m}$, $h_M = 7.45 \text{ m}$, $l = 12 \text{ m}$, $w = 12 \text{ m}$ and $h = 7.8 \text{ m}$, resulting in $C_{\text{struc}_0} = 2972 \text{ k€}$. It is now necessary to adjust all known costs for inflation to the date of this work's writing. Thus, the future value of a present cost must be calculated according to the inflation rates registered between the time of the cost's original determination and the time for which it is being adjusted to.

For any cost, its present value PV is considered to be the originally determined cost. The cost's future value, i.e., its amount adjusted for inflation, is determined as

$$FV = PV \prod_{j=N_1}^{N_2-1} (1 + r_{i_j}) \quad (C.2)$$

where N_1 and N_2 are, respectively, the year of the cost's original determination and the year for which the cost is being adjusted to. Also, r_{i_j} is the inflation rate for year j .

In this work, considering the case study plant was located in Portugal, the historical data for the Portuguese inflation rates from 1996 (year of the Pico plant's construction) to 2020 (year of this work's writing) is required. It is illustrated in figure C.2.

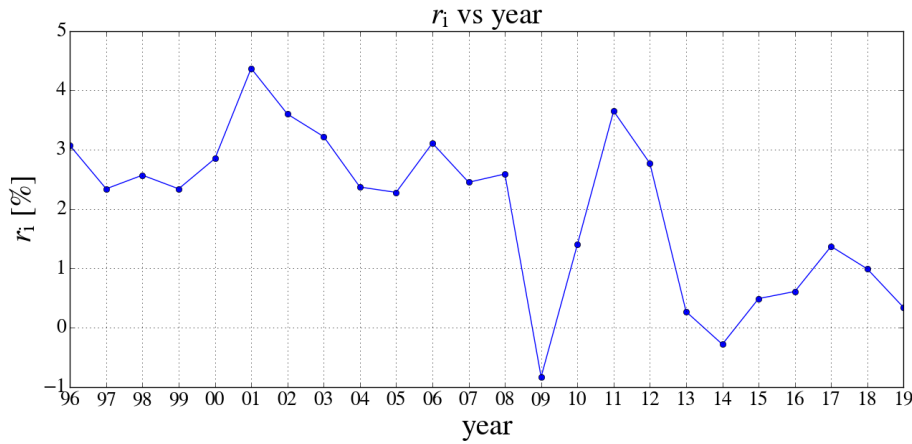


Figure C.2: All available Portuguese historical inflation rates from 1996 to 2020, adapted from [43].

The mechanical and electrical equipment cost metrics were originally published in 2004 and are approximately determined before inflation adjustment as [30]

$$\begin{aligned} 20 &< B_{\text{mech}_0} < 62 && \text{k€}/\text{m}^{3X} \\ 2.0 &< B_{\text{elec}_0} < 3.3 && \text{k€}/\text{kW}^{0.7} \end{aligned} \quad (C.3)$$

Associating equations (C.2) and (C.3) with the inflation rate data in figure C.2, the original mechanical and electrical equipment costs are adjusted for inflation to 2020, being then approximately given as

$$\begin{aligned} 25 &< B_{\text{mech}} < 78 && \text{k€}/\text{m}^{3X} \\ 2.5 &< B_{\text{elec}} < 4.2 && \text{k€}/\text{kW}^{0.7} \end{aligned} \quad (C.4)$$

Finally, since the Mutriku wave power plant construction cost is determined according to [35], published in 2009, the construction cost of the Pico plant adjusted for inflation to 2020 is approximately determined as $C_{\text{struc}} = 3334 \text{ k€}$.

C.3 Frequency Domain Analysis — Linearized Bi-radial Turbine

In order to perform a frequency domain analysis of the Pico plant operating with the bi-radial turbine, the turbine's experimental curve Φ vs Ψ must be linearized. The turbine geometry constant of the linearized bi-radial turbine is the slope between the origin of the experimental curve Φ vs Ψ , of null dimensionless coefficients of pressure head and flow rate, and the point corresponding to its maximum dimensionless coefficient of pressure head. The turbine geometry constant is then approximately given as $K = 0.12$.

The bi-radial turbine's experimental curve Φ vs Ψ and its linear fit are illustrated in figure C.3.

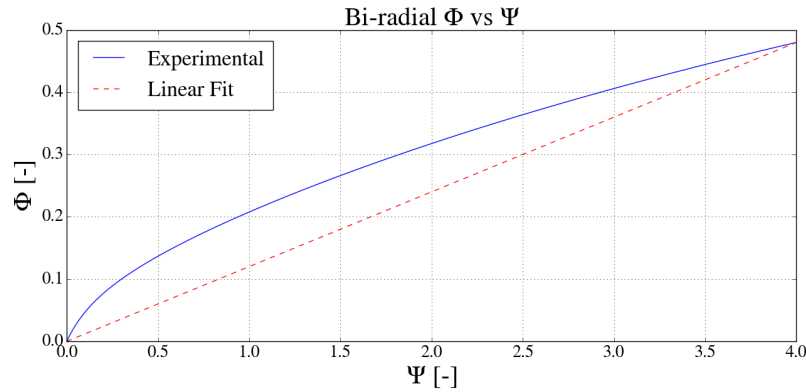


Figure C.3: Dimensionless flow rate vs dimensionless pressure head experimental curve and respective linear fit for the bi-radial turbine.

As can be seen in figure C.3, the linear fit is inaccurate, meaning the bi-radial turbine is non-linear. Nevertheless, only with the implemented linear fit it is possible to assume turbine linearity and perform a frequency domain analysis of the Pico plant operating with the bi-radial turbine, as is done following. To maintain comparable results, the tested bi-radial turbine is assumed to have an identical moment of inertia of the rotating parts as the Pico plant's original Wells turbine. Recalling the scaling for this property, in equation (5.8), the diameter of the tested bi-radial turbine was estimated as $D = 1.3$ m.

According to algorithm 6.1, results are acquired for the complex amplitudes of the excitation flow rate, radiation flow rate and air pressure oscillation inside the chamber, as well as the time-averaged pneumatic power available to the turbine. These results are obtained for the action of regular waves of amplitude $A_w = 1$ m and turbine rotational speed of $\Omega = 750 \text{ rpm} = 78.54 \text{ rad/s}$. The wave frequency range tested is $\omega \in [0, 2.5] \text{ rad/s}$, with a computational wave frequency step of $\omega_s = 0.001 \text{ rad/s}$.

The frequency domain analysis of the Pico plant operating with the tested linearized bi-radial turbine yields the results in figure C.4.

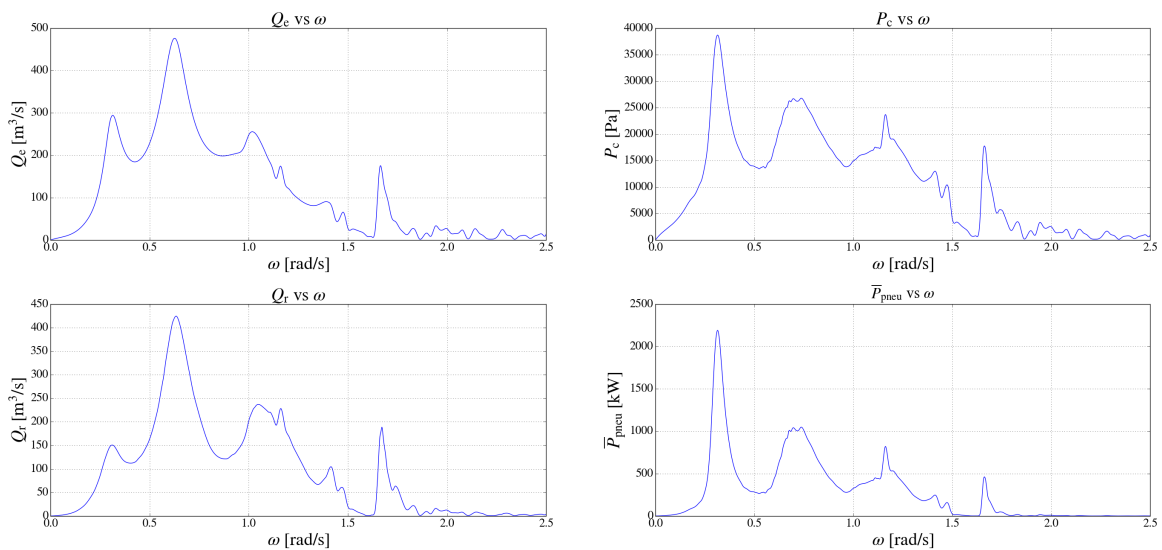


Figure C.4: Results for the frequency domain analysis of the Pico plant operating with the linearized bi-radial turbine: complex amplitudes of the excitation flow rate (top left), air pressure oscillation inside the chamber (top right) and radiation flow rate (bottom left); time-averaged pneumatic power available to the turbine (bottom right).

Considering it is solely dependent on the hydrodynamics of the plant, the excitation flow rate complex amplitude is equal for both the Wells and the bi-radial turbine designs.

The peaks' wave frequencies are very similar to those obtained for the Pico plant's original Wells turbine, in figure 6.4. This is due to the weak influence of the turbine geometry in the plant's hydrodynamic phase response. On the other hand, altering the turbine geometry visibly impacts the hydrodynamic amplitude response of the plant, as can be observed comparing figures 6.4 and C.4.

C.4 Prony's Method Tested Cases

In this annex is the initial amplitude, initial phase, damping factor, temporal frequency, time-independent part and time-dependent part for all components of the Prony's method tested cases.

First, the Prony's method tested case of $n_p = 10$ negative exponential functions is completely described in tables C.2 and C.3.

j	A_{p_j} [$\text{m}^3/\text{s}^2 \cdot \text{Pa}$]	θ_{p_j} [rad]	α_{p_j} [rad/s]	f_{p_j} [Hz]
1	0.001527	-0.251604	-0.076031	-0.092388
2	0.001527	0.251604	-0.076031	0.092388
3	0.001049	0.004651	-0.089660	-0.159403
4	0.001049	-0.004651	-0.089660	0.159403
5	0.000198	1.774683	-0.078669	-0.233645
6	0.000198	-1.774683	-0.078669	0.233645
7	0.000262	0.357533	-0.028522	-0.273063
8	0.000262	-0.357533	-0.028522	0.273063
9	0.000262	0.825153	-0.047002	-0.354826
10	0.000262	-0.825153	-0.047002	0.354826

Table C.2: Prony's method for $n_p = 10$ complex negative exponential functions: initial amplitude, initial phase, damping factor and temporal frequency.

j	$\text{Re}(\alpha_{r_j})$ [$\text{m}^3/\text{s}^2 \cdot \text{Pa}$]	$\text{Im}(\alpha_{r_j})$ [$\text{m}^3/\text{s}^2 \cdot \text{Pa}$]	$\text{Re}(\beta_{r_j})$ [Hz]	$\text{Im}(\beta_{r_j})$ [Hz]
1	1.478900×10^{-3}	-3.801531×10^{-4}	-0.076031	-0.580491
2	1.478900×10^{-3}	3.801531×10^{-4}	-0.076031	0.580491
3	1.049030×10^{-3}	4.879206×10^{-6}	-0.089660	-1.001560
4	1.049030×10^{-3}	-4.879206×10^{-6}	-0.089660	1.001560
5	-4.010832×10^{-5}	1.939850×10^{-4}	-0.078669	-1.468034
6	-4.010832×10^{-5}	-1.939850×10^{-4}	-0.078669	1.468034
7	2.449796×10^{-4}	9.152167×10^{-5}	-0.028522	-1.715706
8	2.449796×10^{-4}	-9.152167×10^{-5}	-0.028522	1.715706
9	4.289266×10^{-5}	4.644616×10^{-5}	-0.047002	-2.229437
10	4.289266×10^{-5}	-4.644616×10^{-5}	-0.047002	2.229437

Table C.3: Prony's method for $n_p = 10$ complex negative exponential functions: time-dependent and independent parts of the memory function approximation.

For Prony's method with $n_p = 10$ negative exponential functions, all time-independent and dependent parts of the Prony's method components are complex conjugate numbers.

Furthermore, the Prony's method tested case of $n_p = 15$ negative exponential functions is completely described in tables C.4 and C.5.

j	A_{p_j} [$\text{m}^3/\text{s}^2 \cdot \text{Pa}$]	θ_{p_j} [rad]	α_{p_j} [rad/s]	f_{p_j} [Hz]
1	0.000036	-3.141593	-0.068478	0
2	0.001451	0.208886	-0.075504	0.093474
3	0.001451	-0.208886	-0.075504	-0.093474
4	0.001149	-0.235446	-0.098831	0.163504
5	0.001149	0.235446	-0.098831	-0.163504
6	0.000191	-0.523635	-0.081692	0.217415
7	0.000191	0.523635	-0.081692	-0.217415
8	0.000271	0.031716	-0.033374	-0.270652
9	0.000271	-0.031716	-0.033374	0.270652
10	0.000038	0.183708	-0.035783	0.340848
11	0.000038	-0.183708	-0.035783	-0.340848
12	0.000009	0.603955	-0.024538	-0.368175
13	0.000009	-0.603955	-0.024538	0.368175
14	0.000002	-0.380373	-0.753406	4.414710
15	0.000002	0.380373	-0.753406	-4.414710

Table C.4: Prony's method for $n_p = 15$ complex negative exponentials functions: initial amplitude, initial phase, damping factor and temporal frequency.

j	$\text{Re}(\alpha_{r_j})$ [$\text{m}^3/\text{s}^2 \cdot \text{Pa}$]	$\text{Im}(\alpha_{r_j})$ [$\text{m}^3/\text{s}^2 \cdot \text{Pa}$]	$\text{Re}(\beta_{r_j})$ [Hz]	$\text{Im}(\beta_{r_j})$ [Hz]
1	-3.621683×10^{-5}	0	-0.068478	0
2	1.419087×10^{-3}	3.008149×10^{-4}	-0.075504	0.587312
3	1.419087×10^{-3}	-3.008149×10^{-4}	-0.075504	-0.587312
4	1.117570×10^{-3}	-2.680991×10^{-4}	-0.09883	1.027325
5	1.117570×10^{-3}	2.680991×10^{-4}	-0.09883	-1.027325
6	1.649934×10^{-4}	-9.526696×10^{-5}	-0.081692	1.366059
7	1.649934×10^{-4}	9.526696×10^{-5}	-0.081692	-1.366059
8	2.710226×10^{-4}	8.598647×10^{-6}	-0.033374	-1.700559
9	2.710226×10^{-4}	-8.598647×10^{-6}	-0.033374	1.700559
10	3.748783×10^{-5}	$6.965360e \times 10^{-6}$	-0.03578	2.141612
11	3.748783×10^{-5}	$-6.965360e \times 10^{-6}$	-0.03578	-2.1416120
12	7.697897×10^{-6}	$5.311231e \times 10^{-6}$	-0.024538	-2.313309
13	7.697897×10^{-6}	$-5.311231e \times 10^{-6}$	-0.024538	2.313309
14	1.645129×10^{-6}	-6.577976×10^{-7}	-0.753406	27.738438
15	1.645129×10^{-6}	6.577976×10^{-7}	-0.753406	-27.738438

Table C.5: Prony's method for $n_p = 15$ complex negative exponentials functions: time-dependent and independent parts of the memory function approximation.

Note that, for Prony's method with $n_p = 15$ negative exponential functions, the time-independent and dependent parts of the first Prony's method component are real numbers. For all remaining components, these are complex conjugate numbers.

C.5 Radiation Flow Rate Modelling — Levy Identification Method vs Prony's Method

First, a general overview of the Levy identification method is presented, based on the work in [44].

The Levy identification method is applicable to strictly proper transfer functions (denominator of higher order than the numerator). Generally, this method states the model for a transfer function G_p is

$$\hat{G}_p = \frac{\sum_{j=0}^{m_L} b_{L_j} (i\omega)^{jY}}{1 + \sum_{j=1}^{n_L} a_{L_j} (i\omega)^{jY}} \quad (C.5)$$

where n_L and m_L are the respective orders of the model denominator and numerator. Also, a_L and b_L are polynomial coefficients of the model denominator and numerator, respectively. Lastly, Y is the fractional derivative order. Here, the differential equation is assumed not to include fractional derivatives and $Y = 1$. The coefficients a_L and b_L are found through the following equation.

$$\begin{bmatrix} \mathbf{A}_L & \mathbf{B}_L \\ \mathbf{C}_L & \mathbf{D}_L \end{bmatrix} \begin{bmatrix} b_L \\ a_L \end{bmatrix} = \begin{bmatrix} \mathbf{e}_L \\ \mathbf{g}_L \end{bmatrix} \Leftrightarrow \begin{bmatrix} b_L \\ a_L \end{bmatrix} = \begin{bmatrix} \mathbf{A}_L & \mathbf{B}_L \\ \mathbf{C}_L & \mathbf{D}_L \end{bmatrix}^+ \cdot \begin{bmatrix} \mathbf{e}_L \\ \mathbf{g}_L \end{bmatrix} \quad (C.6)$$

The matrices \mathbf{A}_L , \mathbf{B}_L , \mathbf{C}_L , \mathbf{D}_L and the vectors $\mathbf{e}_L, \mathbf{g}_L$ are dependent on the response of the modelled system to several wave frequencies. In theory, one single wave frequency would be enough to identify the model for a transfer function, but the Levy identification method is more precise when the responses for multiple wave frequencies are obtained. Additionally, the symbol $+$ describes the Moore-Penrose inverse: a generalized inverse which, when applied to non-invertible matrices, is able to obtain a matrix that can operate as the inverse.

The elements of matrix \mathbf{A}_L are given as

$$\begin{aligned} \mathbf{A}_{L_{k,c}} &= -\operatorname{Re} \left[(i\omega)^k \right] \operatorname{Re} \left[(i\omega)^c \right] - \operatorname{Im} \left[(i\omega)^k \right] \operatorname{Im} \left[(i\omega)^c \right] \\ k &= 0, \dots, m_L \wedge c = 0, \dots, m_L \end{aligned} \quad (C.7)$$

The elements of matrix \mathbf{B}_L are defined as

$$\begin{aligned} \mathbf{B}_{L_{k,c}} &= \operatorname{Re} \left[(i\omega)^k \right] \operatorname{Re} \left[(i\omega)^c \right] \operatorname{Re} \left[G_p(i\omega) \right] + \operatorname{Im} \left[(i\omega)^k \right] \operatorname{Re} \left[(i\omega)^c \right] \operatorname{Im} \left[G_p(i\omega) \right] \\ &\quad - \operatorname{Re} \left[(i\omega)^k \right] \operatorname{Im} \left[(i\omega)^c \right] \operatorname{Im} \left[G_p(i\omega) \right] + \operatorname{Im} \left[(i\omega)^k \right] \operatorname{Im} \left[(i\omega)^c \right] \operatorname{Re} \left[G_p(i\omega) \right] \\ k &= 0, \dots, m_L \wedge c = 1, \dots, n_L \end{aligned} \quad (C.8)$$

The elements of matrix \mathbf{C}_L are expressed as

$$\begin{aligned} \mathbf{C}_{L_{k,c}} &= -\operatorname{Re} \left[(i\omega)^k \right] \operatorname{Re} \left[(i\omega)^c \right] \operatorname{Re} \left[G_p(i\omega) \right] + \operatorname{Im} \left[(i\omega)^k \right] \operatorname{Re} \left[(i\omega)^c \right] \operatorname{Im} \left[G_p(i\omega) \right] \\ &\quad - \operatorname{Re} \left[(i\omega)^k \right] \operatorname{Im} \left[(i\omega)^c \right] \operatorname{Im} \left[G_p(i\omega) \right] - \operatorname{Im} \left[(i\omega)^k \right] \operatorname{Im} \left[(i\omega)^c \right] \operatorname{Re} \left[G_p(i\omega) \right] \\ k &= 1, \dots, n_L \wedge c = 0, \dots, m_L \end{aligned} \quad (C.9)$$

Furthermore, the elements of matrix \mathbf{D}_L are determined as

$$\begin{aligned} \mathbf{D}_{L_{k,c}} &= \left(\operatorname{Re} \left[G_p(i\omega) \right]^2 + \operatorname{Im} \left[G_p(i\omega) \right]^2 \right) \operatorname{Re} \left[(i\omega)^k \right] \operatorname{Re} \left[(i\omega)^c \right] + \operatorname{Im} \left[(i\omega)^k \right] \operatorname{Im} \left[(i\omega)^c \right] \\ k &= 1, \dots, n_L \wedge c = 0, \dots, n_L \end{aligned} \quad (C.10)$$

The elements of vector \mathbf{e}_L are given as

$$\begin{aligned} \mathbf{e}_{L_{k,1}} &= -\operatorname{Re} \left[(i\omega)^k \right] \operatorname{Re} \left[G_p(i\omega) \right] - \operatorname{Im} \left[(i\omega)^k \right] \operatorname{Im} \left[G_p(i\omega) \right] \\ k &= 0, \dots, m_L \end{aligned} \quad (C.11)$$

Finally, the elements of vector \mathbf{g}_L are formulated as

$$\mathbf{g}_{L,k,1} = -\operatorname{Re} \left[(i\omega)^k \right] \left(\operatorname{Re} [G_p(i\omega)]^2 + \operatorname{Im} [G_p(i\omega)]^2 \right) \quad (C.12)$$

$$k = 1, \dots, n_L$$

The model for the transfer function is presented in the form of a Bode diagram: a dual representation of the gain and phase response for the total range of tested wave frequencies.

The model gain is given, in decibel, as

$$K_L = 20 \log_{10} \left| \widehat{G}_p(i\omega) \right| \quad (C.13)$$

On the other hand, the model phase is expressed as

$$\alpha_L = \tan^{-1} \left[\frac{\operatorname{Im} [\widehat{G}_p(i\omega)]}{\operatorname{Re} [\widehat{G}_p(i\omega)]} \right] \quad (C.14)$$

The objective of this annex is to define a model that approximates the transfer function of the linearized uniform pressure model dynamics in equations (4.15) and (4.17), according to the Levy identification method, in the real environment wave frequency range $\omega \in [0.45, 1.43]$ rad/s [12].

The transfer function of the linearized uniform pressure model dynamics outputs the complex amplitude of the radiation flow rate as a function of the complex amplitude of the excitation flow rate, which is the input. It is formulated as

$$G_p = \frac{Q_r}{Q_e} = \frac{Q_r}{P_c} \frac{P_c}{Q_e} = -(G + iH) \left[\frac{KD}{\rho_a \Omega} + G + i \left(\frac{\omega V_{c0}}{\gamma p_a} + H \right) \right]^{-1} \quad (C.15)$$

First, the Levy identification method is employed in the modelling of the Pico plant operating with the original Wells turbine, of turbine geometry constant $K = 0.6803$ and diameter $D = 2.3$ m. The gain, phase and the roots' placement of the obtained model are illustrated in figure C.5.

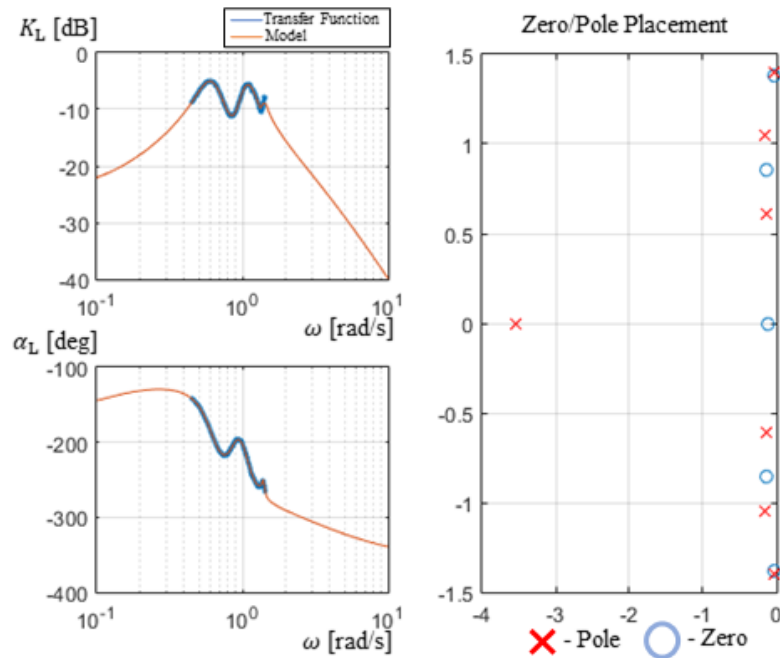


Figure C.5: Modelling of the Pico plant operating with the original Wells turbine through the Levy identification method: model gain, phase and roots' placement.

The model was found to be of seventh order and its denominator and numerator are detailed in table C.6.

j	$a_L [-]$	$b_L [-]$
0	0.3343	-0.3563
1	1.4030	-0.1623
2	1.9826	-0.9676
3	4.8076	-0.3092
4	3.2004	-0.5310
5	4.5197	-0.05863
6	1.3113	—
7	1.000	—

Table C.6: Modelling of the Pico plant operating with the original Wells turbine through the Levy identification method: model denominator and numerator.

Having obtained the model for the transfer function, integrated computer programming functions in the utilized software are able to obtain the complex amplitude of the radiation flow rate as a model response of the complex amplitude of the excitation flow rate input.

As in section 6.3, the pneumatic power available to the turbine relative root-mean-square error and correlation coefficient error metrics are obtained for the comparison between the complex variable and linear time domain analyses of the Pico plant operating with the original Wells turbine. The error metric results for the computation of the radiation flow rate through the direct integration of equation (4.24), i.e., analytically, and through Prony's method, in figures 6.5 and 6.6, are also displayed for comparison.

The numerical simulations are performed for regular waves of amplitude $A_w = 1$ m and a turbine rotational speed of $\Omega = 750\text{rpm} = 78.54\text{rad/s}$. The studied wave frequency range is $\omega \in [0, 2.5]\text{rad/s}$, with a wave frequency computational step of $\omega_s = 0.01\text{rad/s}$. Also, the computational time step is $T_s = 0.1$ s. Figure C.6 illustrates the relative root-mean-square error of the pneumatic power available to the turbine.

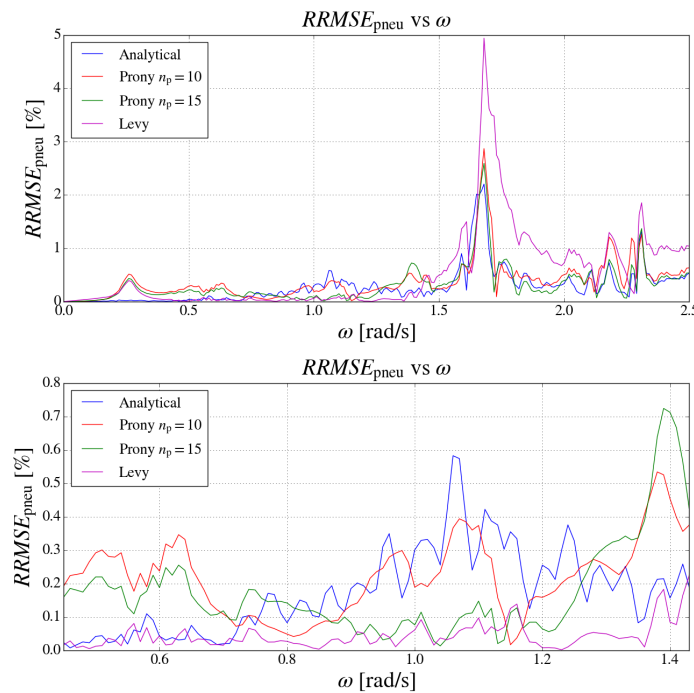


Figure C.6: Relative root-mean-square error of the pneumatic power available to the turbine for the Pico plant operating with the original Wells turbine: total (top) and real environment (bottom) wave frequency range. Comparison between all tested radiation flow rate modelling methods.

In the real environment wave frequency range, the Levy identification method model demonstrated a smaller relative root-mean-square error than the analytical computation and both Prony's method tested cases, being $RRMSE_{pneu} \leq 0.23\%$. On the other hand, its error peak interval, defined as the wave frequency range where $RRMSE_{pneu} \geq 1\%$, is $\omega \in [1.58, 1.89]$ rad/s, which comprises the wave frequencies responsible for approximately 0.9% of the energy at the Pico plant's location, according to the combination of equation (3.39), table 6.1 and figure C.1. The error interval for the remaining tested methods occurred for wave frequencies accounting only for 0.3% of the energy at the Pico plant's location. Furthermore, for higher wave frequencies, the Levy identification method exhibits the highest recorded relative root-mean-square error out of all tested methods, as can be observed in figure C.6 (top). The correlation coefficient of the pneumatic power available to the turbine is illustrated in figure C.6.

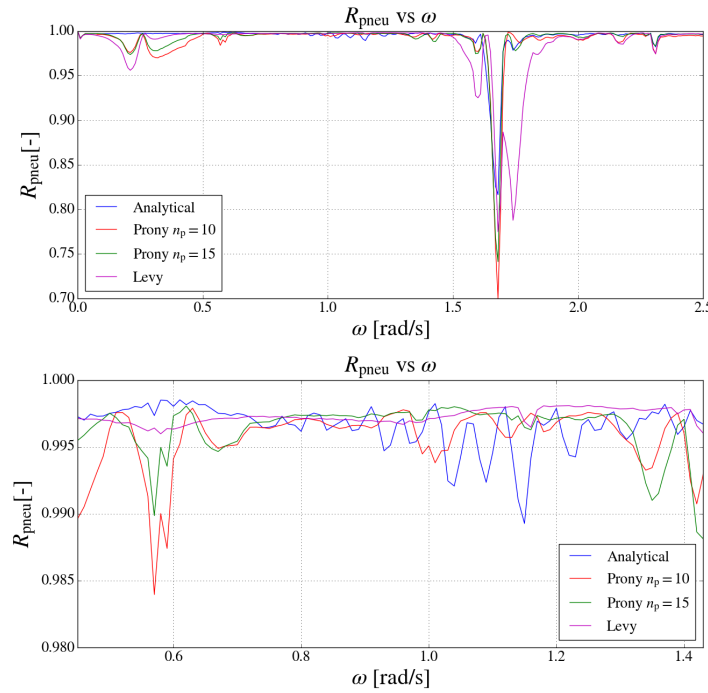


Figure C.7: Correlation coefficient of the pneumatic power available to the turbine for the Pico plant operating with the original Wells turbine: total (top) and real environment (bottom) wave frequency range. Comparison between all tested radiation flow rate modelling methods.

In the real environment wave frequency range, the best correlation coefficient was obtained employing the Levy identification method. In this interval, it is $R_{pneu} \geq 0.995$. However, once more, the error peak interval was the largest recorded. Here, this interval is defined as the wave frequency range where $R_{pneu} \leq 0.97$ and, for the Levy identification method, it is $\omega \in [1.55, 1.62] \cup [1.65, 1.82]$ rad/s, accounting for the wave frequencies responsible for approximately 0.8% of the energy at the Pico plant's location. Moreover, the Levy identification method model was the least computationally demanding of all the methods tested. Its average computational time, relatively to that of the analytical computation, represents a reduction of 97.1%.

It has been established that, for a linear OWC WEC system, the Levy identification method is suitable to model the radiation flow rate, being reasonably accurate and the fastest method tested. However, the method employed in the modelling of the radiation flow rate must also be adequate when applied to a non-linear OWC WEC system. Therefore, all methods must be additionally tested for the case of the Pico plant operating with the bi-radial turbine.

The Levy identification method presupposes turbine linearity and is therefore tested for the linearized bi-radial turbine, described in annex C.3 (turbine geometry constant $K = 0.12$ and diameter $D = 1.3$ m). The gain, phase and the roots' placement of the acquired model are illustrated in figure C.8.

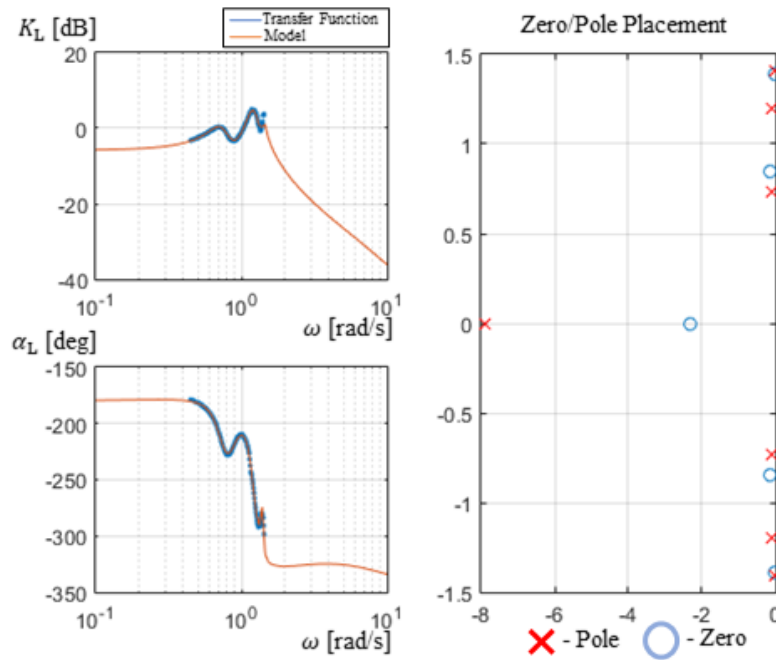


Figure C.8: Modelling of the Pico plant operating with the linearized bi-radial turbine through the Levy identification method: model gain, phase and roots' placement.

Once more, the model was experimentally verified to be of seventh order. The model denominator and numerator are presented in table C.7.

j	$a_L[-]$	$b_L[-]$
0	0.0797	-0.1519
1	0.6714	-0.4118
2	0.6540	-0.5432
3	2.6873	-1.0569
4	1.3533	-0.4452
5	3.1781	-0.5121
6	0.7560	—
7	1.000	—

Table C.7: Modelling of the Pico plant operating with the linearized bi-radial turbine through the Levy identification method: model denominator and numerator.

In a non-linear OWC WEC system, the complex variable analysis is no longer applicable. Thus, to compare the Levy identification method with Prony's method, the relative root-mean-square error and the correlation coefficient of the pneumatic power, respectively formulated in equations (6.2) and (6.3), must be redefined.

First, the relative root-mean-square error of the pneumatic power available to the turbine is now given as

$$RRMSE_{pneu} = \frac{\sqrt{\frac{1}{N} \sum_{j=j_1}^{j_2} \left(P_{pneu_j}^A - P_{pneu_j}^N \right)^2}}{\sum_{j=j_1}^{j_2} P_{pneu_j}^A} \quad (C.16)$$

The correlation coefficient of the pneumatic power available to the turbine is, in this case, expressed as

$$R_{\text{pneu}} = \frac{\sum_{j=j_1}^{j_2} \left(P_{\text{pneu}_j}^A - P_{\text{pneu}_{\text{avg}}}^A \right) \left(P_{\text{pneu}_j}^N - P_{\text{pneu}_{\text{avg}}}^N \right)}{\sqrt{\sum_{j=j_1}^{j_2} \left(P_{\text{pneu}_j}^A - P_{\text{pneu}_{\text{avg}}}^A \right)^2 \sum_{j=j_1}^{j_2} \left(P_{\text{pneu}_j}^N - P_{\text{pneu}_{\text{avg}}}^N \right)^2}} \quad (\text{C.17})$$

In equations (C.16) and (C.17), the time series for the pneumatic power available to the turbine calculated with the non-linear time domain analysis is P_{pneu}^A for the analytical computation of the radiation flow rate and P_{pneu}^N for its approximation through either Prony's method or the Levy identification method.

The numerical simulation conditions are identical to those of the previous experiment, except, in this case, only the real environment wave frequency range is studied. The relative root-mean-square and the correlation coefficient of the pneumatic power available to the turbine are illustrated in figure C.9.

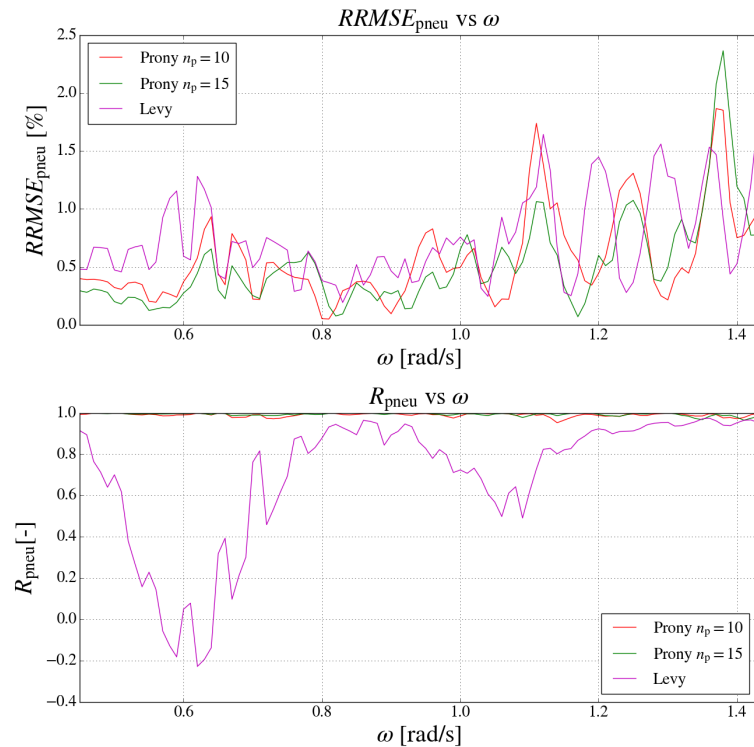


Figure C.9: Relative root-mean-square error (top) and correlation coefficient (bottom) of the pneumatic power available to the turbine for the Pico plant operating with the linearized bi-radial turbine in the real environment wave frequency range. Comparison between all tested radiation flow rate modelling approximation methods.

Testing Prony's method and the Levy identification method in the numerical simulation of the Pico plant operating with the bi-radial turbine, it was experimentally verified that the Levy identification method exhibits the highest results for the tested error metrics, particularly concerning the correlation coefficient, presented in figure C.9 (bottom). Overall, the results in figure C.9 indicate the Levy identification method inadequately models the radiation flow rate for a non-linear OWC WEC system.

In the present work, the bi-radial turbine, which is distinctly non-linear, is tested. Hence, despite the reasonable results obtained for the application of the Levy identification method for a linear OWC WEC system, the better performance of Prony's method in comparison with the Levy identification method for a non-linear OWC WEC system means that, in this work, the application of Prony's method is more adequate when modelling the radiation flow rate.